

WEST PAINT AND VARNISH CO.



MANUFACTURERS OF

PAINT AND VARNISH SPECIALTIES

TELEPHONES
EVERETT 4690
4691
4692

Item #15

BOSTON, MASS.
(EVERETT STATION)

Trade Name: Touraine
Category: Brick and Cement Coating
Color: White
Number: ---
Quality: 1st

	Lb.	Yield in Gals.	Unit Cost	Total Cost
Pigment: 66 %				
Barium Base Titanium	150	4.2	.0575	9.63
35% Leaded Zinc	50	1.0	.075	3.75
Pumice	42	1.2	.04	1.68
Plaster Paris	42	1.6	.025	1.05
Magnesium Silicate	20	.8	.01	.20
Vehicle: 34 %				
Kettled Linseed Oil	42	6.0	1.25	7.50
Varnish	45	6.0	.70	4.20
Mineral Spirits	52	8.0	.11	.82
Drier	10.6	1.5	.30	.45
Calculated Yield	459.8	30.30		29.34
Manufacturing Loss 1-1/2 %		.75		
Actual Yield		29.55		

Cost Analysis:

Material Cost per Gallon.....	1.22
Direct Labor Cost per Gallon.....	.035
Factory Overhead per Gallon.....	.035
Bulk Cost per Gallon.....	1.10
Complete Factory Cost per Gallon.....	.13
Factory Cost in Bulk per Gallon.....	1.23

Made since March 1946

(1) No. in Independent Bottles (No. 12)

225

N 4709

OPA 000478