

CG 16 CODE RT-791-D PKG

PROCESSES
() RT-791-D (J)APPROVED BY
BBK 11/5/81

(DATE) (LOT NUMBER)

EST. WT. 2765 LBSTYPED BY: JMH
STANDARD HRS.TIME 31 M

USE N-7105-A

LOT

D356, 2651

÷

4thDEWIRE

PREPARATION NOTES:

Pump from tote thru vibrating
screen into SV and treat

EQUIP. MENT	NAME: MONASTRAL VIOLET R	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: THIS PROCESS IS DESIGNED TO PROCESS 1 FULL LOT OF N-7105-A +/-2400±				
MISC	1	OBTAIN FOR S6 LOT <u>D356</u>		7105-A	<u>2651</u>
	2	CALC. FOR S17: ±100% N-7105-A X 0.083 = <u>2157</u> ÷ N-530-A			
	3	CALC. FOR S21: ±100% N-7105-A X 0.029 = <u>2651</u> ÷ N-20-A			
	4	CALC EST WGT ±100% N7105A X <u>1.043</u> = <u>2765</u> ± ENTER ON MAKE & PROCESS CARD			
ALM	5	PLUG ALM± OUTLET & RUN IN 1000± WATER			
2	6	START AGITATOR & DUMP OR SHOVEL IN 4 FULL DRUMS OF N-7105-A FROM S1			
		DRUMS <u>10.1</u> <u>28.2</u>	<u>2947</u>	7105-A	0
	7	STIR 5-10 MIN TO SMOOTH SLURRY ADDING WATER AS NECESSARY			
SV	8	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- <u>280</u>			
3	9	REPEAT STEPS 5 THRU 8 FOR AS MANY SET-UPS AS NECESSARY			
		SET-UP			
		DRUMS	%		
		<u>10.5</u>	<u>28.2</u>	<u>3049</u>	7105-A 0
		<u>91</u>	<u>28.2</u>	<u>2841</u>	7105-A 0
		<u>40</u>	<u>28.2</u>	<u>562</u>	7105-A 0
					7105-A 0
					7105-A 0
					7105-A 0
					7105-A 0
SV	10	WASH ALM & PUMP INTO SV			
4	11	DRAIN ALM LINES INTO DRUM & POUR INTO SV			
	12	WEIGH IN PAIL. DILUTE TO 5 GAL & POUR IN ASSUME 50%	20	7-D	10

EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RT-791-D (J)	USE LBS	N-CODE	ACCT LBS																								
SV 4 CONT	13 14	STIR 5 MIN & RECORD: PH <u>4.5</u> (8.5-9.0) IF NECESSARY ADJ TO PH 8.5-9.0 & ASSUME 78% RECORD PH <u>8.5</u> ASSUME 50%	<u>8</u>	27-D 7-D	<u>4</u>																								
313 5	15 16 17 18 19	RUN 18" (260G) WATER INTO V-313 TURN ON AGITATOR & HEAT TO 80-100 DEG F ADD IN 4-5 MIN N-530-A, CALC FROM S2 STIR 5 MIN & RECORD: PH <u>10.1</u> (10.0-10.5) STIR ADDITIONAL 15-20 MIN TO DISSOLVE FOR S23	<u>220</u>	530-A	<u>220</u> 200																								
304 6	20 21	RUN 9" (110G) WATER INTO V-304 DUMP IN N-20-A, CALC FROM S3 & STIR TO DISSOLVE FOR S24	<u>77</u>	20-A	<u>22</u> 20																								
SV 7	22 23 24 25	ADJ SV TO <u>39</u> " AT 110-120 DEG F RUN IN V-313 THRU 20 MESH SCREEN & STIR 10 MIN. RUN IN V-304 IN 3-5 MIN & STIR 15 MIN. FLOOD TO <u>89</u> " & STOP AGITATOR																											
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