

FORMULA RECORD

Goods: ENDURANCE SHADE WHITE BASE

Formula No. Y 1804 N

Consistency

Date 1/23/45

Laboratory No.

For Use on

Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specification
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
W 69		3	10		290					Grind C
W 6		6	14		550					Kind of Mill Pebble
W 10		1	7		115					Strainer
W 11		1	6		110					Weight per Gallon 15.5
										Light Baume Temp.
O-1	2-9/16			25-5/8						Heavy Baume Temp.
O-286	2-1/2			25						Viscosity Temp.
D 15	1/2			5						Viscosimeter
S 43	1-15/16			19-3/8						Flash Point
S 148	1/2			5						In Agitator Required
										Remarks
										Changed to conserve Carbonate of Lead
										Standard Formula
										Not to be taken
										from File
Yield										11/9/45

N12042

GLD058998

Characteristics and Method of Using		Cost Data			Customers
Type of Goods					All plants 1-23-45
Color					
Luster					
Match for					
Kind of Reducer					
Amount of Reduction for					
Brushing					
Spraying	Pressure				
Dipping	Drip Time	Pigment 64 Analysis Vehicle 36			
Floccing	Drip Time				
Tumbling		Pigment 35% leading zinc			
Air dry to recoat					
To Sand or Rub		Lithopone	51.6		
Bake Time	Temp.	Barium Sulphate	27.2		
Rub with		Mag. Silicate	10.8		
Polish with			10.4		
Schedule		Vehicle Raw Linseed Oil Bodied " " Liquid Driers Minn. Spirits			
			33.4		
			33.7		
			6.1		
			26.8		
			100.00%		

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