V. 200, 202, 204, 210, 213, 261 C.V. D.V.

CG 20 CODE ~~XXX-XXXX-XX~~ BT-498-D PKG. _____

→ EST. WGT. 2419 LBS. MAY -0-81- Σ1394

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
→ BT-427-D	(J)	AJC 03-15-77
( ) BT-442-P	(B)	DCG 03-15-77
( )	( )	MTW 03-16-77
( )	( )	
TYPED BY		
emw051777		

NON-BLEEDING

JIPMENT		NAME: MONASTRAL® BLUE R	USE LBS.	N CODE	ACCT. LBS.
		NOTE: For processing N-8900-A & N-~~8802~~ 8803-A, preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes			
SV 1	1	Run 2-3" (±200 G) water into V- 213			
	2	Station # 1 weigh & pump in		8900-A	416
		Gals of Water			
		Sequencer Steps			
		LOT 6 11 16 #100% %			
		145 S J 416 22.1	1882	8900-A	
		Total 416 #100%			
	3	Station # 1 weigh & pump in		~~8900-A~~ 8803-A	1855
		Gals of Water			
		Sequencer Steps			
		LOT 6 11 16 #100% %			
		97.8 30 20 70 413 16.5	2500	~~8800-A~~	
		93 50 20 50 585 23.4	2500	8803-A	
Pump		90 200 20 100 655 40.7	1633		
		97A STUMP 202 16.4	1098		
		Total 1855 #100%			
	4	Turn on agitator			
313 2	5	Run in 14" (207 G) water into V-313 & heat to 80-100°F			
	6	Add in 3-4 min	185	530-A	185
	7	Stir 5 min & Record: pH 10.0 (10.0-10.5)			
	8	Stir 15 min or longer to dissolve for S 15			
304 3	9	Run in 10" (122 G) water into V-304			
	10	Weigh & dump in	64	20-A	64
	11	Stir to dissolve for S 17			
SV 4	12	Record: pH 9.2 (8.0-10.0)			
	13	If necessary, adj to pH 8.0-10.0 Assume 50%		7-D	
		& Record: pH Assume 77%		27-D	
	14	Heat to 170-175°F in 20-25 min			
		Record: Time Start 6:40 PM Temp 172°F			

EQUIPMENT	PAGE 2 CG 20 CODE BT-498-D EST. WGT. 2419 LBS.	USE LBS.	N CODE	ACCT LBS.
15	Run in V-313 from S 8 thru a 20-mesh screen			
16	Stir 10 min			
17	Run in V-304 from S 11 thru a 20-mesh screen			
18	Stir 15 min			
19	Flood to 52"			
20	Stop agitator			

SV	200	202	204	210	213	261
S-19	77"	87"	88"	74"	52"	60"
Gal	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
3 Pm	5 Pm	114
5:45 pm	8:pm	409

DUP050098041