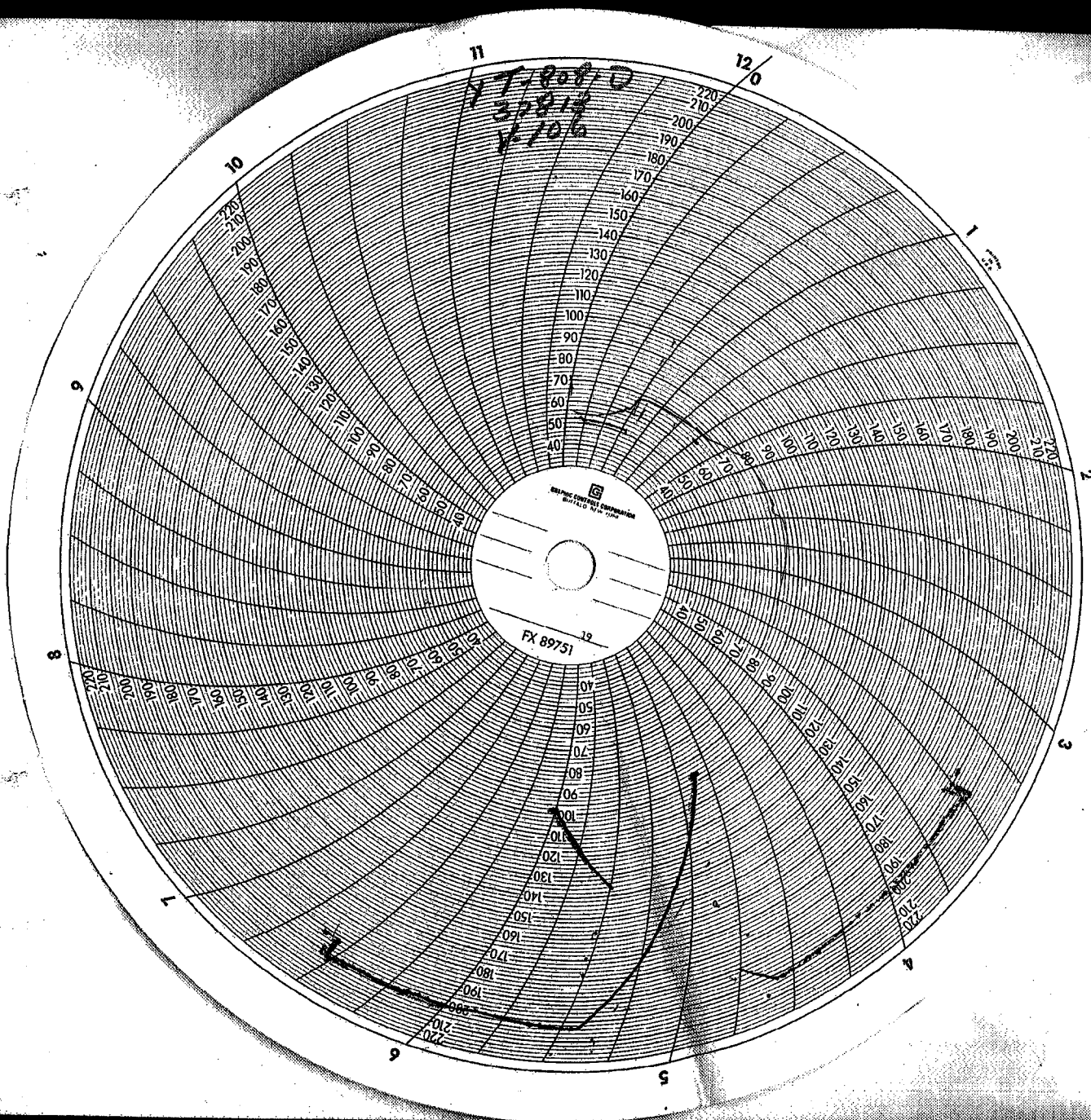


N35156

JIPMENT	PAGE	CG	46	CODE	YI-808-D (D)	EST. WGT.	2238	LBS.	USE	N	ACCT.
									LBS.	CODE	LBS.
CV	5	15	Run 10" (970 G) water into V-106 & install temp chart							11-7	
		16	Pour in	M	12	49.92	%	933		57-D	466
		17	Adj to 40" (3904 G) at 66-70°F					3 x 330		57-A	
		18	Close stack damper								
		19	Stir for S 22								
DV	6	20	When S 14 stir complete, test DV & record								
			CR + (+), KI + (+) Temp: 32 (28-32°F)							57-A	
			NOTE:								
			(1) If CR-, KI-, add 20# "as is" increments					Assume 32%		28-D	
			RECORD: CR (+), KI (+)								
			(2) If CR+, KI-, add 20# "as is" increments					Assume 33%		725-A	
			RECORD: CR (+), KI (+)								
		21	Pump DV thru clarif press into V-313 maintaining temp at 28-32°F					RECORD: Time Start 11:55		57-A	990
								Total Min 89			
CV	7	22	Dump into CV from S 2	LOT	#100%					46-C	1265
			NOTE: BREAK UP LUMPS								
		23	Stir 10 min to dissolve								
		24	Open stack damper								
		25	Run in undersurface in 20-25 min	M	11	76.63	%	930		30-D	713
		26	Stir 5 min & Record: pH 5.5 (5.8-6.3)							11-7	
		27	If necessary, adj to pH 5.8-6.3 and					Assume 50%	46	30-D	23
			RECORD: pH 5.5 (5.8-6.3)					Assume 77%			
DV	8	28	When S 21 clarif complete, wash DV (S 4) lines, pump & press for 20 min or to a -CR test on a sample to total press effluent, whichever comes first. Collect washings in DV (S 21)								
			RECORD: Time Start 1:45								
		29	Stir 5 min & Record: Temp (28-32°F) & if necessary, adj to 28-32°F							57-A	660
			RECORD: °F								
		30	Weigh in rubber bucket & wash into DV					10		395-D	10
		31	Stir 5 min & RECORD: KI + (-)								
		32	If necessary, adj to -KI & RECORD: *KI -					13		395-D	13
		33	RECORD: DV 54								
MISC	9	34	Weigh in drums for S 41	M	12	49.92	%	593		11-7	296
		35	Dissolve in 20 gal water in drum for S 43					62		979-A	62
CV	10	36	When S 33 complete, adj CV to 48" (4685 G) at 80-84°F								
		37	Check accuracy: HT 80 °F & Recorder 84 °F								
		38	Immediately run in DV thru undersurface distributor in 60-65 min. Maintain CV at 80-84°F								
			RECORD: Time Start 2:15					Total Min 65			
		39	When S 38 complete, stir 10 min								

593



CV

→ NOV - 12 80 37922

EST WGT LBS

STD	HRS	TIME	M
1	1	1	1
2	2	2	2
3	3	3	3
4	4	4	4
5	5	5	5
6	6	6	6
7	7	7	7
8	8	8	8
9	9	9	9
10	10	10	10
11	11	11	11
12	12	12	12
13	13	13	13
14	14	14	14
15	15	15	15
16	16	16	16
17	17	17	17
18	18	18	18
19	19	19	19
20	20	20	20
21	21	21	21
22	22	22	22
23	23	23	23
24	24	24	24
25	25	25	25
26	26	26	26
27	27	27	27
28	28	28	28
29	29	29	29
30	30	30	30
31	31	31	31
32	32	32	32
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34	34	34	34
35	35	35	35
36	36	36	36
37	37	37	37
38	38	38	38
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40	40	40	40
41	41	41	41
42	42	42	42
43	43	43	43
44	44	44	44
45	45	45	45
46	46	46	46
47	47	47	47
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49	49	49	49
50	50	50	50
51	51	51	51
52	52	52	52
53	53	53	53
54	54	54	54
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62	62	62	62
63	63	63	63
64	64	64	64
65	65	65	65
66	66	66	66
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68	68	68	68
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74	74	74	74
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90	90	90	90
91	91	91	91
92	92	92	92
93	93	93	93
94	94	94	94
95	95	95	95
96	96	96	96
97	97	97	97
98	98	98	98
99	99	99	99
100	100	100	100

SPLIT OFF 1746 # ~~TO~~ FROM LOT. 37813
FOR DRYING STUDY.

MAKING INSTRUCTIONS: BATCH UNIT

D V

PROCESSES

APPROVED BY

16

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TYPED BY

NON-BLEEDING

[illegible]

MAKING INSTRUCTIONS: BATCH UNIT

CV

EST WGT 8 LBS

STD HRS TIME M

SPLIT OFF: ± 746* FROM LOT 37813
FOR DRYING STUDY.

D V

PROCESSES

APPROVED BY

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TYPED BY

NON-BLEEDING

EQUIPMENT

NAME:

**USE
LBS**

**N
CODE**

ACCT
LBS