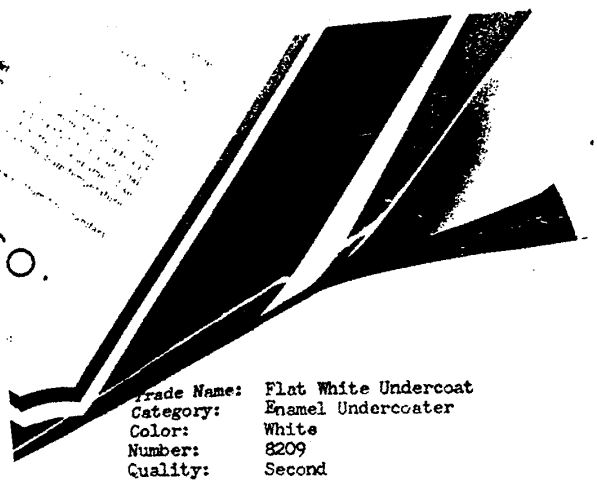

Trade Name: Flat White Undercoat
Category: Enamel Undercoater
Color: White
Number: 8209
Quality: Second

PIGMENT: 60.3%	Lbs.	Yield In Gals.	Unit Cost	TOTAL COST
Titanox RCHT	590	21.8	.0575 Lb.	$33.93
Barytes	234	6.3	.017 "	3.98
VEHICLE: 39.7%				
V-254 Gloss Oil	94.5	11.5	.47 Gal.	5.41
V-189 Processed Oil	68.2	8.6	1.27 "	10.92
V-5 Lead Mixing Oil	147	20	.88 "	17.60
3024 Coal Oil	57.5	8.6	.07 "	.60
V-377 Aluminum Stearate Solution	11.7	1.6	.85 "	1.36
3026 Mineral Spirits	146	21.5	.09 "	1.94
V-257 Drier	18.6	2.5	.66 "	1.65
				$77.39
Calculated Yield	1,367.5	102.4		
Manufacturing Loss 2.3%		2.4		
Actual Yield		100		

COST ANALYSIS:
(Per Gallon)

Material Cost	.774	42
Direct Labor Cost	.045	18
Factory Overhead	.125	123
Bulk Cost	.944	255
Complete Package Cost	.255	178
Factory Cost in Package	1.199	

PRICES:

(A) To a Company owned or controlled outlet	1.62	.35
(B) To an independent wholesaler	1.606	.34
(C) By Company owned or controlled outlet to retail customer	3.15	1.575
(D) To an independent retailer (Dealer)	1.39	2.06 *
(E) To other (specify)	.41 *	1.75 **
	2.10 **	

* - Small Commercial Buyer.
** - Large Commercial Buyer.

N 5160

OPA 16327

REPRODUCED AT THE NATIONAL ARCHIVES