Form 54 FITTINGS 3-5-43

ITEM	CAT.	PATT. NO.	DWG.	MAT'L	DESCRIPTION	REQ. ORD.
Manhole) Bolt Nut)						12
Stuff.Box) Flg.Stud Nut)	NH30068 PT 47	*** Req.	NH 30068	46B15C1.A Bz.Mang.	5/8" 11 thd NC-3 Semi.Fin. 1" Hex.	4
Stuff Box) Gland Stud Nut)						2
Check Valve Oper.Shaft Nut	NH30068 PT. 48	*** Req.	NH 30068	46B15C1.A Bz.Mang.	5/8" 11 thd. NC-3 Semi-Fin. Jam Nut 1" Hex.	2
Outlet Flange Stud	NH-30068 PT. 53	** Req.	NH 30068	46B15C1.A Bz.Mang.	3/4" Dia. x 2 3/16" long 1/8" 10 thd. NC-3 & 5	15
Outlet Flg. Stud Nut	NH30068 PT. 54	** Req.	NH 30068	46B15C1.A Bz.Mang.	3/4" 10 thd. NC-3 Semi-Fin. 1-1/8" Hex.	15
Manhole Cover Gasket	NH 30068 PT. 55	***	NH 30068	-89 R. A.	28" x 22" x 1/16" th. Sub. for 33P13	1
Stuff. Box Gasket	NH 30068 PT. 57	***	NH 30068	-89 R. A.	7" O.D. x 3" I.D. x 1/16" th. Sub for 33P13	1
Name Plate	NH30068 PT. 59	*** REQ.	NH 30068		Purchase Drawing S-P-4926	1
Name Plate Screw	NH30068 PT. 60		NH 30068	Steel Br.Plated	#6 x 3/8 Parker Drive Screw	4
NOTE "A" -	Bolts, studs and nuts in accordance with sub-section S1-3 of general specifications for machinery and the dimensional requirements of Navy Department Spec. 43B11 (Int.) material in accordance with Spec. 46B15 (Int.) Class "A".					

CAT. NO. 30056-66-RH 248,500#/Hr. Deaerating Feed Tank. S.O.

OUTLINE Forward Unit QUANTITY

TEST PRESS Federal Shipbuilding & Dry Dock Company DATE

RECORD E-108139 - 1 to 4 Inclusive W.O.