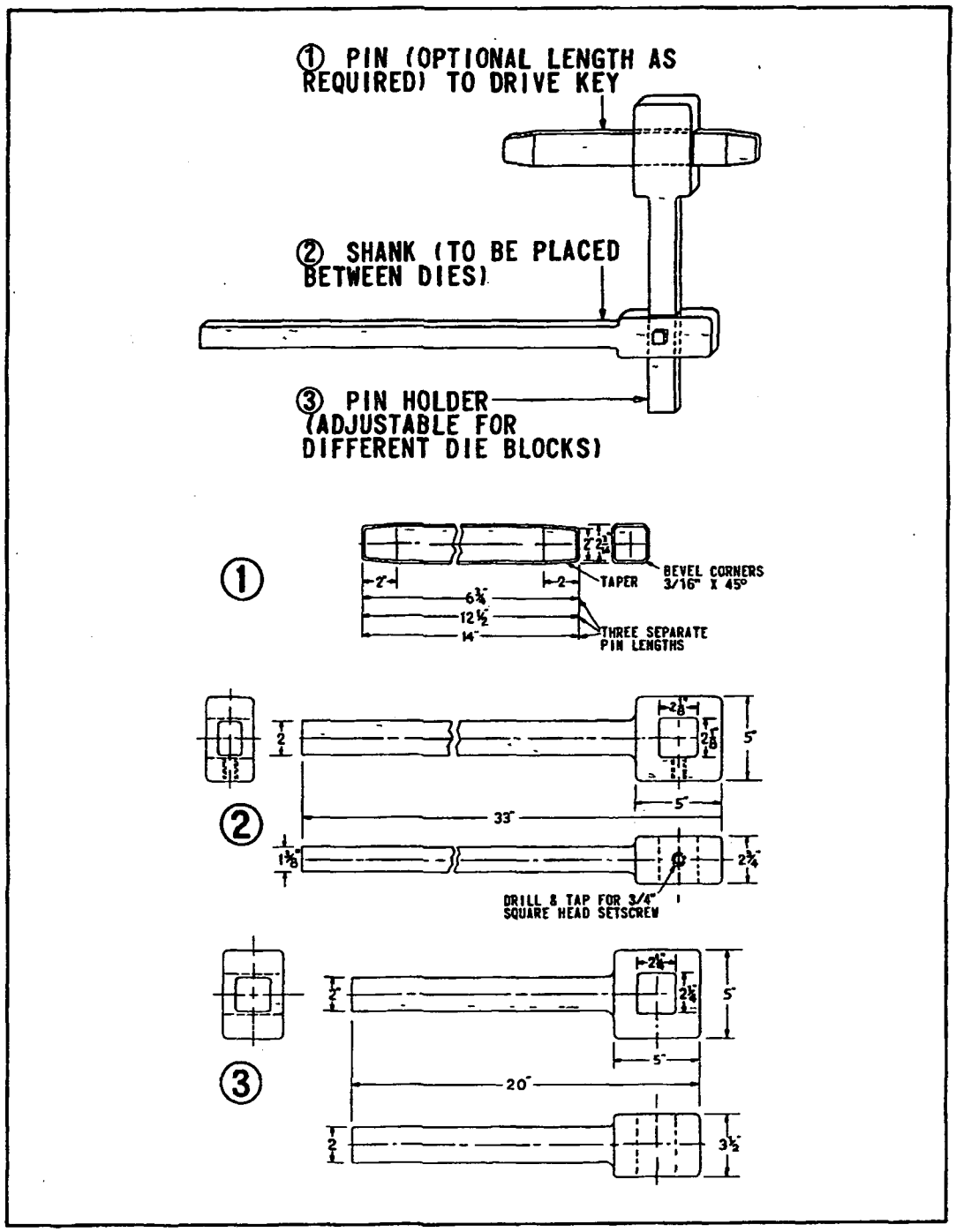


FIG 28-23 – A key knockout held in position mechanically, which can be made easily The only machining required is to drill and tap the ¾-in hole for the setscrew