

BILL OF MATERIAL - MATERIAL FOR ONE ONLY

A ₁ REQ'D	A ₂ REQ'D	A ₃ REQ'D	A ₄ REQ'D	A ₅ REQ'D	A ₆ REQ'D	A ₇ REQ'D	A ₈ REQ'D	A ₉ REQ'D	PART NO.	PART	MATERIAL	DWG. NO.
-	-	-	-	-	-	-	-	-	1	FRONT FELT	GUIDE ROLL ASS'Y (PLANT 57 SHOWN)	
-	-	-	-	-	-	-	-	-	2	REAR FELT	GUIDE ROLL ASS'Y (PLANT 57 SHOWN)	
-	-	-	-	-	-	-	-	-	3	FRONT	FELT GUIDE ROLL SUB ASS'Y.	
-	-	-	-	-	-	-	-	-	4	REAR	FELT GUIDE ROLL SUB ASS'Y	
-	-	-	-	-	-	-	-	-	5	COLD DRAWN SEAMLESS TUBING	6" O.D., 3/8" WALL, 5 1/4" I.D. @ 22.53" L. STL. ASTM-A519-64	
-	-	-	-	-	-	-	-	-	6	BOSS	H.R.S. ROUND C-1020 STL.	
-	-	-	-	-	-	-	-	-	7	LEFT HAND	BRACKET SHOWN PL. 57 ONLY	
-	-	-	-	-	-	-	-	-	8	RIGHT HAND	BRACKET - PL. 57 ONLY	
-	-	-	-	-	-	-	-	-	9	PLATE	H.R.S. PL. C-1020	
-	-	-	-	-	-	-	-	-	10	" "	" " " "	
-	-	-	-	-	-	-	-	-	11	" "	" " " "	
-	-	-	-	-	-	-	-	-	12	" "	" " " "	
-	-	-	-	-	-	-	-	-	13	LEFT HAND	BRACKET, SHOWN PL. 56, 59 P/M No 2	
-	-	-	-	-	-	-	-	-	14	RIGHT HAND	BRACKET, PL. 56, 59 P/M No 2	
-	-	-	-	-	-	-	-	-	15	FLAT	H.R.S. STRIP C-1020	
-	-	-	-	-	-	-	-	-	16			
-	-	-	-	-	-	-	-	-	17	BEARINGS	"S.K.F." ROLLER BRG. No 22308	
-	-	-	-	-	-	-	-	-	18	OIL SEAL	"NATIONAL" MODEL 5L No 55259 (3.75" x 1.25" x .5")	
-	-	-	-	-	-	-	-	-	19	OIL FITTING	"ALEMITE" No 1610 (HYDRAULIC FITTING 1/8" PIPE THD'S)	
-	-	-	-	-	-	-	-	-	20	RUBBER COVER	NATURAL BLACK RUBBER TEFLON FILED, 70 DUROMETER HARDNESS	
-	-	-	-	-	-	-	-	-	21	RUBBER STRIP	NATURAL BLACK RUBBER TEFLON FILED, HALF ROUND EXTRUSION, 50 PLASTOMETER HARDNESS	
-	-	-	-	-	-	-	-	-	22	BRG. SHAFT	H.R.S. ROUND C-1045	

TYP.
LF STRIP
COVER

NT	PART No	DIMENSION							REF. & REMARK	
		A	B	C	D	E	-	-		
90	3, 13 & 14	15-4 1/2	15-8 5/8	14-1 1/8	14 3/16	7 1/8			DWG. No 60-137, 60-124	
	4, 13 & 14	14-6 3/8	14-10 1/8	14-1 1/8	14 3/16	7 1/8			INTERNAL BEARING NEW ROLL 11,621-22	
257A	3, 7 & 8	14-6 3/8	14-10 1/8	14-1 1/8	14 3/16	11 3/8			DWG No 8419, 8083	257A
	4, 7 & 8	14-6 3/8	14-10 1/8	14-1 1/8	14 3/16	11 3/8			INTERNAL BRG. AS SHOWN	
91	3, 13 & 14	14-7 1/4	14-7 1/8	13-7 1/8	14-3 1/16	7 1/8			DWG No 3469, 3472 & 3511 THIS MACHINE IS STORED IN 3. LOUIS MO. INTERNAL BRG	
91	DITO	DITO	DITO	DITO	DITO	DITO				P/M #2 SEE DWG 11,685-21
92	3, 13 & 14	14-4 25/32	14-8 17/32	13-1 1/2	14 3/16	7 1/8			DWG No 1715, 476	
92	DITO	DITO	DITO	DITO	DITO	DITO			INTERNAL BRG	

8419

Note this dwg is
different than 257B
Ref. M-151 & 152

SEE ABOVE		DATE	2-27-1975
PLANT NO.	JOB NO.	REF. DWG. & REMARKS	BY DATE EWA
CERTAIN-TEED PRODUCTS CORPORATION PIPING & PLASTICS GROUP			
PLANT 257A PRESS BEAM FRONT & REAR FELT GUIDE ROLLS SPIRAL RUBBER COVERED			
DR. B. DUTY	DATE	CK	APP.
DR. 2/27/1975	2/27/1975	CK	APP.
DWG. ORIGINATED BY		PRINT ISSUED	
BY		DATE	
2/27/75		2/27/75	
SCALE 3/4" = 1'-0"		DWG. NO.	
8419		REV. NO.	