

PRODUCT NAME HOLYBATE ORANGE

CODE 1E-698-D PKG

LOT MAY 10-81-E-1436

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

NON-BLEEDING

PROCESSES

APPROVED BY

1E-698-D (S) F. POST 4/14/81

ALTERNATE

TYPED BY JMH

MAKING NOTES

JOB NAME: 01YE698DPS

INSTRUCTIONS

= PRESSING =

RECORD

VAT 245
DATE 5-19
TIME 5:00 AM
RELEASED BY JDC
PRESS 2 92 93
NO OF CAKES 54 54 54
PRESS WITH AGITATION
WASH TO 2000 OHMS WITH 35-75 F WATER
TEST AFTER 2 HOURS
LOAD ON 7 CARS

	1ST	2ND	3RD	4TH	5TH
PRESSLOAD					
STARTED	8:30 AM				
CAKES USED	34				
WATER ON	1 PM				
HRS. WASHED	3				
OHMS	1330				
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED	342				
EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT 5582

= GRINDING =

MILL MIKROATOMIZE SCREEN
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

RPM SCREEN
MAX. TEMP F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

1436
375

0.00
0.00

3.40 +
0.11 -
3.07 +
0.11 -
1.43 +
0.11 -
7.57 *
7.57M+

B

0.00

1436
124
41

3.41 +
0.14 -
3.31 +
0.14 -
3.38 +
0.14 -
3.56 +
0.14 -
3.38 +
0.14 -
1.79 +
0.14 -
7.57 +
25.56 *

6

1436
41
350

3.32 +
0.12 -
3.36 +
0.12 -
3.09 +
0.12 -
3.28 +
0.12 -
1.15 +
0.14 -
13.58 *

6

25.56 +
13.58 +
2.97 +
0.14 -
3.11 +
0.14 -
3.01 +
0.14 -
3.58 +
0.14 -
1.38 +
0.14 -
52.49 *

52.49 +
3.47 +
0.14 -
55.82 *

14
23

37