

Repair Specification
SS ESSO GETTYSBURG

Changes to Item 58-R of Repair Spec. on Subject Vessel dated April 5, 1963.

Item 58-R. Hull Painting-113

A. All bare and rusty areas of the entire exterior shell surface from keel to rail to be thoroughly sand-swept. Oil and grease to be removed using approved solvent, then washed down with fresh water under pressure, and Humble paints applied as specified.

B. Keel to light load line, rudder and stern frame - Apply two (2) coats of modified epoxy primer #566 to all bare areas. Then apply one (1) full coat of modified epoxy #567 and one (1) full coat of modified epoxy #591. (This does not include 7300 sq. ft. of sandblasted surface covered in separate Item.)

C. Light to deep load line - All bare spots to be touched up with two (2) coats of modified epoxy #566. Then apply one (1) full coat of modified epoxy #567 and one (1) full coat of modified epoxy #591.

D. Deep load line to rail (topsides) - Touch up all bare spots with two (2) coats of modified epoxy #566. Then apply one (1) full coat of modified epoxy #567 and one (1) full coat of modified epoxy #591.

E. Miscellaneous - Repaint vessel's name, hailing port, plimsol marks, and draft marks.

F. General - Paint will be supplied by Owners. Paint may be sprayed on. Drying time allowed between each coat of primer or paint to be in full accordance with Manufacturer's recommendations. All services to be inspected and approved by Owner's Representative before applying priming coat and before applying each additional coat. No painting to be done except during clear and dry weather.

WHR:ag
April 25, 1963

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WHR:sg
April 25, 1963

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SPECIFICATION DATED APRIL 5, 1963

	MARYLAND SHIPBUILDING	NEWPORT NEWS	
HULL	\$ 73,616	\$ 71,477	
MACHINERY	56,000	47,250	
CARGO SYSTEM	14,400	12,110	
SUB-TOTAL	\$ 144,016	130,837	
INSURANCE	1,800	10,148	
CORROSION CONTROL	260,210	232,955	
63-2 Permanent Tank Cleaning Facilities	11,136	12,950	
63-8 Alcohol Conversion	63,878	68,340	
63-3 Stripping System Improvements	17,677	20,760	
Capital Contingency Piping Modifications	565	800	
GRAND TOTAL	\$ 499,282	\$ 476,790	
Continuous Running Days	47	30	

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Paint In, Nelson
Esso Hethsburg
Paul Balciens
William Fyrell
Edmund A. Larson
Tony Petryk.

Keck from Stonecut
to Hethsburg about
5/13.

Machinery 42,540

Hull 70,877

Cargo System 12,110

125,527

Capitol 2,410

Insurance 13,048

Tank Coating 212,400

Fixed Tank Washing System 12,950

Alcohol & Solvent Conversion 68,340

Alteration Cargo Pipe Deck & Pump Room 14,520

Pipe modification main deck ~~8~~ 800

Stripper drop # 7 tank 1,600

Additional Stripper main Pump Room 1,460

Cargo line drains 3,180

Corrosion Control 20,555

Total 476,790