FILE NAME: AMMCO (AMC)

DATE: 1977

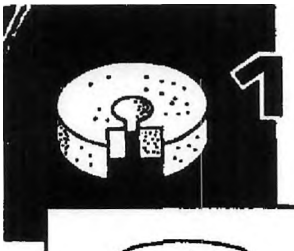
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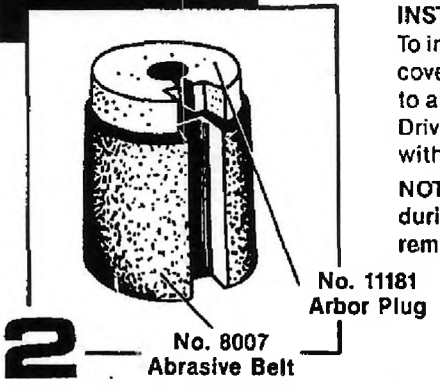
DOCUMENT DESCRIPTION: Product Installation Instructions

ARBOR PLUG — NO. 11181

– INSTALLATION INSTRUCTIONS –

AMMCO TOOLS, INC. / WACKER PARK / NORTH CHICAGO, ILLINOIS 60064 U.S.A.
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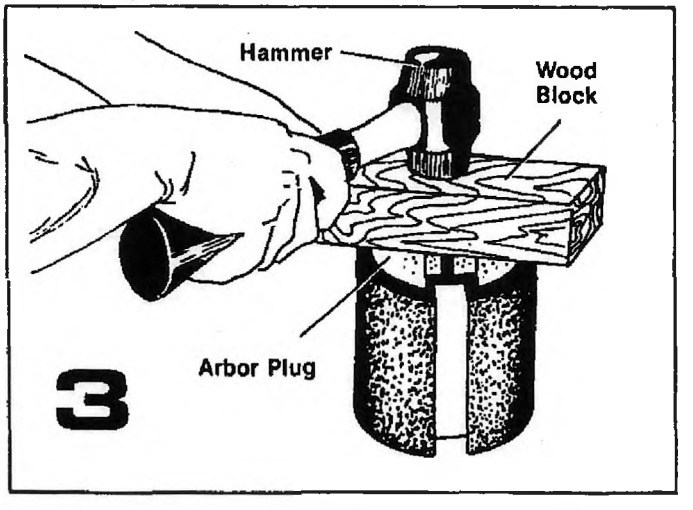
FOR USE ON AMMCO BRAKE SHOE GRINDERS
MODELS 8000, 880, and 890

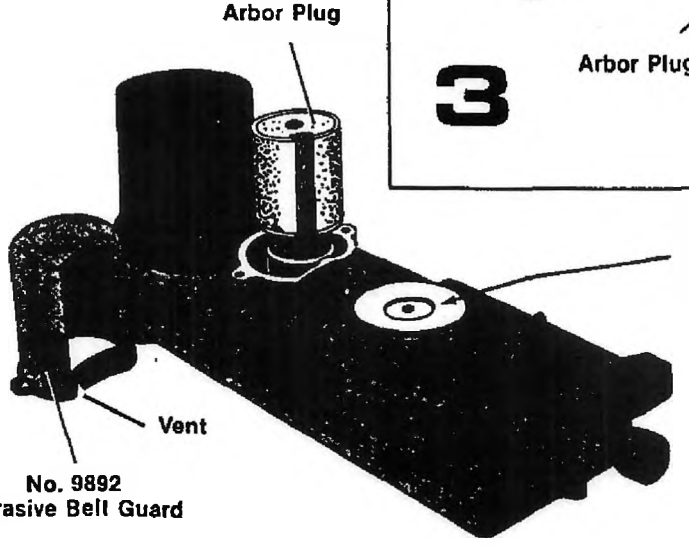
This foam Arbor Plug is provided to prevent brake shoe dust build-up in the arbor and to improve the air flow through the abrasive belt guard to the dust collection system.

INSTALLATION

To install the Arbor Plug, simply remove the abrasive belt guard which covers the arbor and place the plug in position on top, Fig. 2. Be sure to align the opening in the arbor plug with the abrasive retaining clip. Drive the plug into the arbor carefully using a wood block and tapping with a hammer, Fig. 3, until the plug is flush with the arbor top.

NOTE: The abrasive belt and the retainer clip should be left in place during the installation of the plug. Also, the arbor plug need not be removed when replacing the abrasive belts.





The brake shoe clamp need not be removed when installing the arbor plug. It is not shown in place here to simplify the illustration.

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