

JAN 15 1981

MAKING INSTRUCTIONS: BATCH UNIT

D. 300, 315, 317, 322, 323

S.V.

c.v.100, 105, 106

CG 50 CODE YI-562-D PKG.

→ JAN 23 81 38747

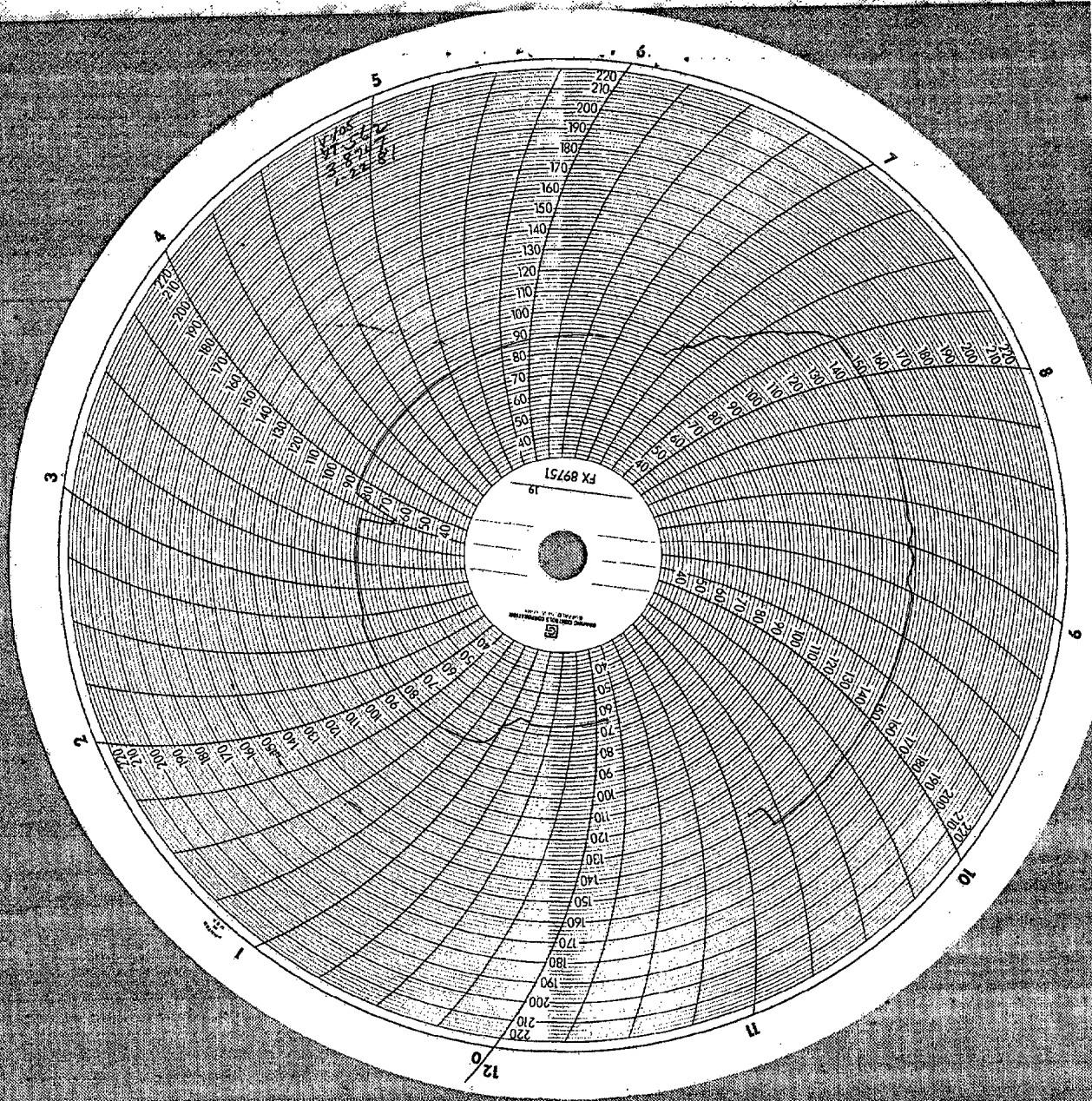
EST. WGT. 2275 ~~2525~~ LBS.

STD. HRS. TIME M

PROCESSES		APPROVED BY	
()	YT-562-D (P)	BBK	01-16-78
(D)	YC-4-A ()	AMJ	12-14-78
()	YT-675-P (K)		
()	()		
TYPED BY			
GHW121578			

NON-BLEEDING

EQUIPMENT	NAME: GREEN GOLD	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1 Obtain for S 4		44-C	
	2 Obtain for S 9		613-C	
V	3 Run 60" (2054 G) water into V- 300 & heat to 85-90°F			
2	4 Dump & rinse in from S 1 Lot 100% %		44-C	1163
	1320 119 54.5 318			
	1322 275 55.6 500			
	NOTE: WEIGH AND 1313 608 53.6 1025			
	RECORD ALL 1312 154 51.2 300			
	N-44-C 1312 7 51.2 14			
	5 Dump in	400	3-A	400
	6 Adj to 82" (2816 G) at 85-90°F & stir to sol'n			
DV	7 Run 17" (595 G) water into V- 315			
3	8 Run in from V-324 M 1 31.61 %		28-D	616
	9 Heat to 68-72°F & dump in from S 2 Lot		613-C	876
	NOTE: N-613-C is extremely toxic 103 500			
	Destroy drums per Std Prac 101 250			
	124 126			
	10 Stir 30 min or longer to dissolve for S 13			
	Record: Start 5:30 PM			
CV	11 Run 1" (98 G) water into V- 105 & install Temp Chart			
4	12 When S 6 stir complete, run in DV thru screen			
DV	13 When S 10 stir complete, adj to 58" (2000 G) at 56-60°F 6 x 330		57-A	1980
5	14 Siphon in in 10-12 min M 1 32.33 %		725-A	481
	15 Stir 5 min & Record: KI must be + 725-A			
	16 Stir 30 min at 60-72°F maintaining +CR, +KI for S 20 57-A			
	Record: Time Start 7:30 PM CR + (+) KI + (+)			
	NOTE:			
	(1) If CR-, KI-, add 20# "as is" increments Assume 32% 28-D			
	CR (+), KI (+)			
	(2) If CR+, KI-, add 20# "as is" increments Assume 33% 725-A			
	CR (+), KI (+)			
321	17 Run 41" (722 G) water into V-321 & heat to 66-80°F			
6	18 Dump in & stir to dissolve 1033		707-B	1033
	19 Siphon in in 10-12 min & stir for S 28 561		122-D	561



N 31789.01

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