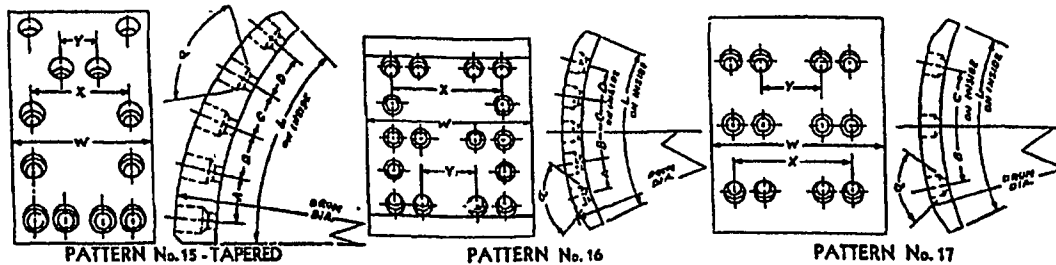


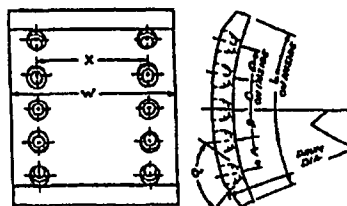


THICK BLOKS and TAPERED BLOKS

Specifications Arranged by Width for Identifications.
Refer to Block Diagrams.



Pattern No.	Drum Diam.	W	X	Y	L	A	B	C	D	E	F	Counter-bore Angle	ABB-FMS Set No.
6-1/2" Width													
15 (4 pcs.)	16 1/2	6 1/2	5 1/2	2 1/4	8 1/4	2.304	2.304	1.606	.698	-	-	150° CAM.	4477D
15 (4 pcs.)	18 1/2	6 1/2	5 1/2	2 1/4	8 1/4	2.304	2.303	1.257	.768	-	-	150° ANC.	
7" Width													
15 (4 pcs.)	16 1/2	7	5 1/2	2 1/4	8 1/4	2.304	2.304	1.606	.698	-	-	140° CAM.	4358D
15 (4 pcs.)	18 1/2	7	5 1/2	2 1/4	8 1/4	2.304	2.304	1.257	.768	-	-	140° ANC.	
7 1/2" Width													
16	16 1/2	7	5 1/2	2 1/4	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4311CD
8" Width													
17	20	8	6 1/2	1 1/2	10 1/2	-	4 1/2	4 1/2	-	-	-	82°	4496D
10" Width													
17	16 1/2	10	8 1/2	2 1/4	7 1/2	-	2.880	2.880	-	-	-	150°	4542D
17	25	10	8	2	11 1/2	-	3.848	3.848	-	-	-	82°	4574D



PATTERN No. 18

4-1/2" Width													
18	16 1/2	4 1/2	3 1/2	-	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4570D
5" Width													
18	16 1/2	5	4	-	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4353D
5-1/2" Width													
18	16	5 1/2	4	-	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4528D
18	16 1/2	5 1/2	4	-	7 1/2	1.444	1.440	1.440	1.444	-	-	150°	41958D
6" Width													
18	16 1/2	6	4	-	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4317GD
18	16 1/2	6	3 1/2	-	14 1/2	2.885	2.885	2.886	2.884	-	-	82°	4242D
7" Width													
18	16 1/2	7	5 1/2	-	7 1/2	1.440	1.440	1.440	1.440	-	-	150°	4311GD

SPNY 001571