MAKING INSTRUCTIONS: BATCH UNIT

S V 243, ~~244~~ (AUTOMATED) C V APR 7 1980 D V

CG 03 CODE KY-787-D PKG

→ APR-10 35270

EST WGT ~~1090~~ 730 LBS

PUNCHED & CHECKED OK

STD HRS 8.9 TIME 1 HP APR 16 1980 KP

14 YC-2-B .93 4 LOT 24774, 1000 #

LOT 24778, 600 #

LOT 24773, 900 #

PROCESSES		APPROVED BY
( ) KY-787-D	( )	EWK 9-22-76
( )	( )	DCG 9-27-76
( )	( )	MTW 9-30-76
( )	( )	
RE TYPED BY		
CJH 2-8-80		

APR 11 1980

Homog # 3 - 2nd Pass

TOTAL WGT ~~3490~~# 4230

NON-BLEEDING

N32195

	TIME	SP STEP	TIME	SP STEP	OPTR			

K 13830 REV.

DUP050457025