

MARREMONT
CORPORATION

General
INTER-OFFICE CORRESPONDENCE

PLAINTIFF'S EXHIBIT

MAR-61

TO: All Fieldmen
FROM: A. H. Day
LOCATION:
SUBJECT: AMMCO Dust Collector

DATE: November 8, 1973

COPIES TO: J. W. Hall
W. G. Murray
TFFM's

A new dust collector has been developed by AMMCO TOOLS, INC.
The attached specification page gives details.

This item will appear in the 806 pages by December 1, 1973,
at a Sears cost of \$61.74. I suggest that you strongly
advise every store to purchase this unit as it offers a
real improvement in the cleanliness of brake shoe grinding.

AH Day
A. H. Day

AHD:ms

Attach.

NO. *PLF-11* ABC
DATE *1-13-84*
EVD. ☐ IDENT ☒

J. W. HALL

NOV 08 1973

77 99

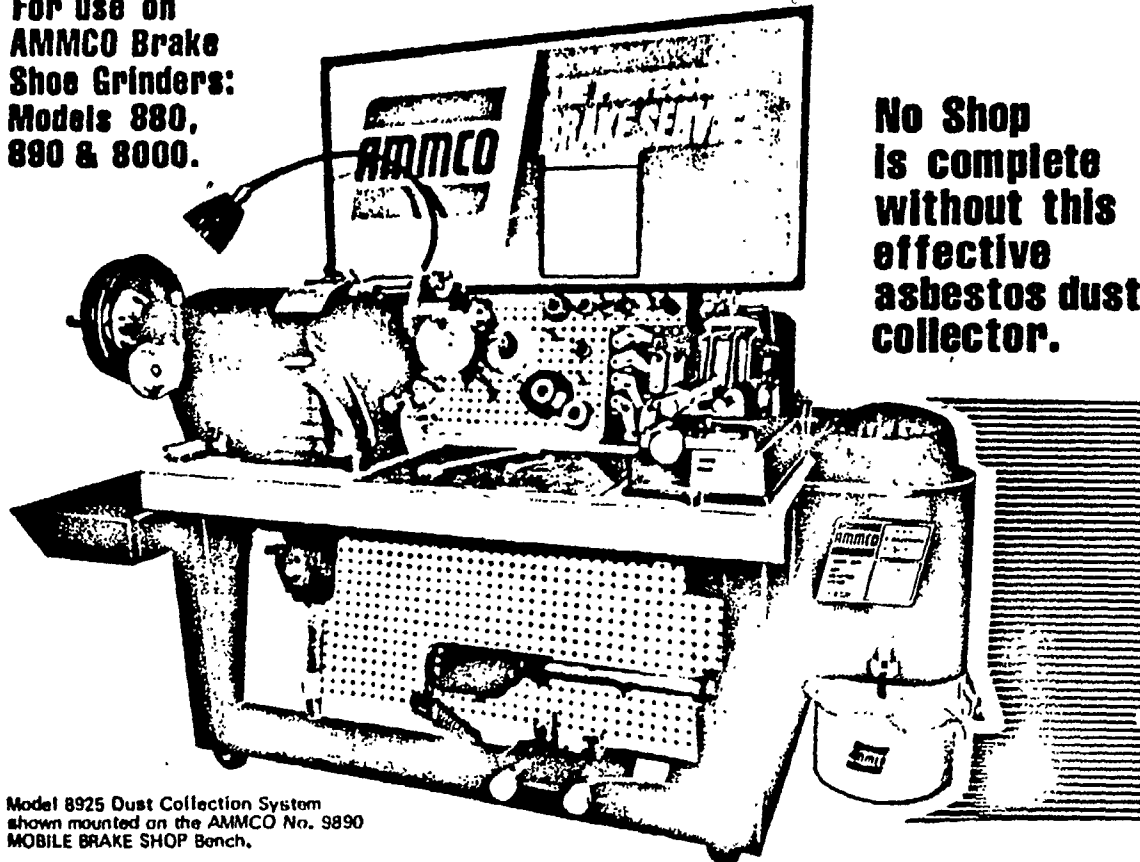
PL 11-B 1-1383

DUST COLLECTION SYSTEM

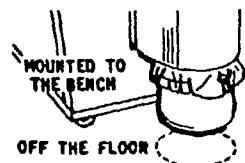
MODEL 8925

**For use on
AMMCO Brake
Shoe Grinders:
Models 880,
890 & 8000.**

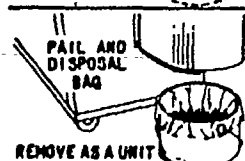
**No Shop
is complete
without this
effective
asbestos dust
collector.**



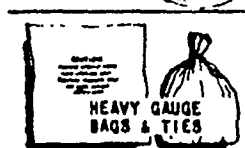
Model 8925 Dust Collection System
shown mounted on the AMMCO No. 9890
MOBILE BRAKE SHOP Bench.



OFF THE FLOOR



REMOVE AS A UNIT



■ MEETS OR EXCEEDS FEDERAL CLEAN AIR
STANDARDS SET BY THE OCCUPATIONAL
SAFETY AND HEALTH ACT

■ FITS MODEL 8000, 890 & 880 AMMCO BRAKE
SHOE GRINDERS -- OLD AND NEW

■ EASY TO INSTALL ■ NO POWER REQUIRED

The AMMCO Model 8925 Dust Collection System provides a highly efficient means of collecting, containing and disposing of dangerous asbestos dust. The powerful suction fan built into each AMMCO Brake Shoe Grinder pulls dust from the surface of the brake shoe and deposits the dust in a sealable plastic bag.

Once properly installed, the system requires only the periodic replacement of the disposal bag to maintain safe operating conditions.

*TEST RESULTS ARE AVAILABLE ON REQUEST

AMMCO TOOLS, INC.
2100 COMMONWEALTH AVENUE
NORTH CHICAGO, ILLINOIS 60064

Ref-11 C@ 1-15 8



MOUNTING INSTRUCTIONS

No. 8890 Mobile Bench: Tape the folded Drilling Template in position on the end of the Bench. Center punch and drill the four mounting holes. Mount the Guard Assembly.

Other Benches: Mounting hole location can be established by taping the fully open Drilling Template in reference position over the exhaust port of the Shoe Grinder.

ASSEMBLY INSTRUCTIONS

Refer to the illustration at right for parts positioning.

1. Replace the threaded Locking Screw above the Shoe Grinder exhaust port with the Stud, No. 11192.
2. Thread the Hose Clamp through the neck of the Dust Bag. Slip the neck of the Dust Bag over Collector Elbow and tighten the Clamp.
3. Slip the Ring and Seal onto the Collector Elbow and join the Dust Collector to the Grinder exhaust port.
4. The Clip, No. 11197, straddles the Elbow behind the two protruding lugs. The "feet" of the clip hook under the Grinder Base to provide the necessary grip to seal the two units together when the Clip is snapped over the Stud.
5. The Dust Bag and rubber Seal are pushed down through the Guard to hang above the Pail.
6. Press a plastic Disposal Bag into the bottom of the Pail and fold the excess over the top edge. Lift the Pail against the rubber Seal to seat it in the Ring of the Guard Assembly. Clamp Pail on.

OPERATING INSTRUCTIONS

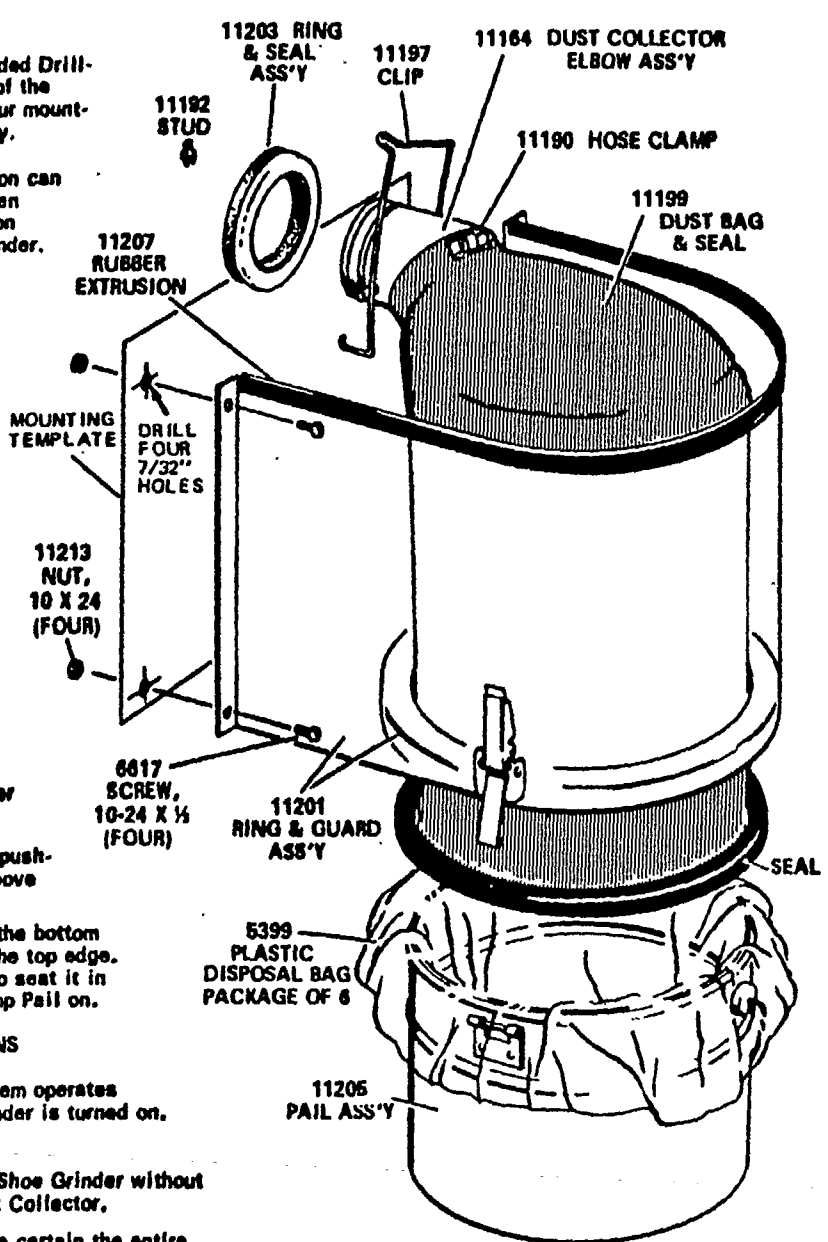
The Model 8925 Dust Collection System operates automatically each time the Shoe Grinder is turned on.

CAUTIONS

DO NOT attempt to operate the Brake Shoe Grinder without a Disposal Bag in the Pail of the Dust Collector.

BEFORE STARTING, always check to be certain the entire system is correctly assembled.

SEAL and REPLACE a Disposal Bag when it is half full. DO NOT empty and reuse a Disposal Bag. DO NOT subject yourself or others to exposure to breathing asbestos dust. Read and understand the Disposal Bag replacement instructions on the Label of the Guard Assembly.



The AMMCO Warranty covers defective materials and workmanship, under normal usage, for a year from the date of purchase. Parts may be ordered routinely through your AMMCO Jobber. Please specify Model, Part Number and Part Description on the order.

Because of AMMCO's constant program of improvement, specifications are subject to change without notice.

AMMCO **AMMCO TOOLS, INC.**
2100 COMMONWEALTH AVENUE
NORTH CHICAGO, ILLINOIS 60064