QUALITY CONTROL PRODUCT DATA

PLANT 56 - S.C. WEEK FROM 4/11 TO 1/9/11

SIZE AND CLASS	DATE	SHIFT	FURNISH NO AND BATCHES	SURFACE AREA CM² & M	ROLL UP PRESS P.S.I START	ROLL UP PRESS P.S.I FINISH	% MOISTURE FILM	% MOISTURE BEFORE TUNNEL	% MOISTURE AFTER TUNNEL	AVG TONS PER HOUR	BURSTING PRESSURE P.S.I	FLEXURAL LOADS LBS	B.O.D. INCHES C	B.O.D. INCHES AVG ENDS	DENSITY OF PIPE RINGS P.C.I A	DENSITY OF PIPE RINGS P.C.I C	DENSITY OF PIPE RINGS P.C.I E
8-1500S	1/4	1	5							5.59	–	3800	9.18	9.14	.0663	.0638	.0661
10-150		2	3							7.00	610	–	12.04	11.97			
12-150		3	3&2							7.61	600	–	14.33	14.25	–	.0625	.0626
12-150	1/5	1	3&2	8003	200	50	35.4	18.8	12.6	7.09	585	–					
12-150		2	3&2							7.15	575	–					
12-150		3	3							7.74	590	–					
12-150	1/6	1	3	8054	180	65	33.8	20.8	15.5	7.41	600	–			.0634	.0618	.0637
10-150		2	3							7.34	710	–	12.01	11.98	.0623	.0611	.0638
8-150		3	2	CONDUITE PINS CHECKED TO ARRIVAL						7.69	710	7900	9.52	9.48	.0664	.0644	.0638
8-150	1/5	1	2	8513	200	70	35.0	18.5	12.2	7.74	705	8200	9.52	9.47	.0635	.0638	.0647
8-150		2	2							7.23							
4-150		3	14							4.58	880	1400	5.20	5.15	.0666	.0653	.0663
4-150	1/5	1	14	8795						5.08	820	1300	5.23	5.18	.0666	.0638	.0663
4-150		2	14							6.09	760	1500	5.25	5.20			
6-150		3	2							7.13	680	3700	7.24	7.19	.0628	.0615	.0636
		1															
		2															
		3															
		1															
		2															
		3															
4-150															.0666	.0645	.0663
6-150															.0628	.0615	.0636
8-150															.0650	.0641	.0643
10-150															.0623	.0611	.0638
12-150															.0634	.0622	.0632
8-SQU.															.0663	.0638	.0651

COUPLINGS SIZE AND CLASS	MFG DATE	DENSITY P.C.I	CRUSHING LOAD LBS/FT	B.O.D. INCHES	WET TEST BURSTING P.S.I

WILLOW MILL DATA

	2656	
NO. HAIRPINS	7/11	
DATE PINS NEW	7/11	
DATE PINS CHANGED	—	
ADJUSTED PINS CLOSER TO MILL GAUGE	6/7-7-11	

FURNISH NO.	PIPE SIZE AND CLASS	CEMENT	CT	A/C FINES	ASBESTOS FIBER - POUNDS CASSIAR AX	CASSIAR AX	TA/X BLUE	BLUE	TOTAL FIBER LBS.	A/C FINES LBS.	PORTLAND CEMENT LBS	SILICA LBS.	TOTAL BATCH LBS	% ASBESTOS FIBER	% A/C FINES	EFF OF FURNISH	NUMBER OF BATCHES THIS WEEK	PRIOR WEEKS	YEAR TO DATE
2	6-8 P	450	300	350	250	250	200	50	360	92	1108	740	2300	15.65	4.0	1448			
3	10-12 P	450	300	350	250	250	200	50	420	92	1193	795	2500	16.80	3.7	1551			
5	8-10 Squ	450	300	350	250	250	200	50	250	92	1175	783	2300	10.87	4.0	1012			
4	4-P	300	250	300	150	250	200	100	320	92	1123	755	2300	13.91	4.0	1176			

PREPARED BY

Rejected

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CTD027732

PLAINTIFF'S EXHIBIT
CT-1095