

TABLE 5. CIRCUMFERENCES AND AREAS OF CIRCLES

| DIAMETER<br>IN<br>INCHES | AREA    |         | CIRCUMFERENCE |        | DIAMETER<br>IN<br>INCHES | AREA    |         | CIRCUMFERENCE |       |
|--------------------------|---------|---------|---------------|--------|--------------------------|---------|---------|---------------|-------|
|                          | Sq. In. | Sq. Ft. | Inches        | Feet   |                          | Sq. In. | Sq. Ft. | Inches        | Feet  |
| 1/4                      | 0.049   | 0.0003  | 0.785         | 0.0652 | 28                       | 615.8   | 4.276   | 87.97         | 7.330 |
| 1/2                      | 0.196   | 0.0014  | 1.571         | 0.1309 | 28 1/2                   | 637.9   | 4.430   | 89.54         | 7.462 |
| 3/4                      | 0.442   | 0.0031  | 2.356         | 0.1964 | 29                       | 660.52  | 4.587   | 91.11         | 7.592 |
| 1                        | 0.785   | 0.0054  | 3.142         | 0.2618 | 29 1/2                   | 683.5   | 4.747   | 92.63         | 7.725 |
| 1 1/4                    | 1.227   | 0.0085  | 3.927         | 0.3273 | 30                       | 706.8   | 4.909   | 94.25         | 7.854 |
| 1 1/2                    | 1.767   | 0.0123  | 4.712         | 0.3927 | 31                       | 754.8   | 5.241   | 97.39         | 8.116 |
| 1 3/4                    | 2.405   | 0.0167  | 5.498         | 0.4582 | 32                       | 804.3   | 5.585   | 100.5         | 8.378 |
| 2                        | 3.142   | 0.0218  | 6.283         | 0.5236 | 33                       | 855.3   | 5.940   | 103.7         | 8.639 |
| 2 1/4                    | 3.976   | 0.0276  | 7.069         | 0.5891 | 34                       | 907.9   | 6.305   | 106.8         | 8.901 |
| 2 1/2                    | 4.909   | 0.0341  | 7.854         | 0.6546 | 35                       | 962.1   | 6.681   | 109.9         | 9.163 |
| 2 3/4                    | 5.939   | 0.0412  | 8.639         | 0.7200 | 36                       | 1018.0  | 7.069   | 113.1         | 9.425 |
| 3                        | 7.069   | 0.0491  | 9.425         | 0.7854 | 37                       | 1075.0  | 7.467   | 116.2         | 9.686 |
| 3 1/4                    | 8.296   | 0.0576  | 10.21         | 0.8510 | 38                       | 1134.0  | 7.876   | 119.4         | 9.948 |
| 3 1/2                    | 9.621   | 0.0668  | 10.99         | 0.9160 | 39                       | 1195.0  | 8.296   | 122.5         | 10.21 |
| 3 3/4                    | 11.04   | 0.0767  | 11.78         | 0.9818 | 40                       | 1256.0  | 8.727   | 125.6         | 10.47 |
| 4                        | 12.57   | 0.0873  | 12.57         | 1.047  | 41                       | 1320.0  | 9.168   | 128.8         | 10.73 |
| 4 1/4                    | 14.19   | 0.0986  | 13.35         | 1.113  | 42                       | 1385.0  | 9.621   | 131.9         | 10.99 |
| 4 1/2                    | 15.90   | 0.1104  | 14.14         | 1.178  | 43                       | 1452.0  | 10.08   | 135.1         | 11.26 |
| 4 3/4                    | 17.72   | 0.1231  | 14.92         | 1.243  | 44                       | 1521.0  | 10.56   | 138.2         | 11.52 |
| 5                        | 19.64   | 0.1364  | 15.71         | 1.309  | 45                       | 1590.0  | 11.04   | 141.4         | 11.78 |
| 5 1/4                    | 21.65   | 0.1504  | 16.49         | 1.374  | 46                       | 1662.0  | 11.54   | 144.5         | 12.04 |
| 5 1/2                    | 23.76   | 0.1650  | 17.28         | 1.440  | 47                       | 1735.0  | 12.05   | 147.7         | 12.30 |
| 5 3/4                    | 25.97   | 0.1804  | 18.06         | 1.505  | 48                       | 1810.0  | 12.51   | 150.8         | 12.57 |
| 6                        | 28.27   | 0.1964  | 18.85         | 1.571  | 49                       | 1886.0  | 13.09   | 153.9         | 12.83 |
| 6 1/4                    | 30.68   | 0.2131  | 19.64         | 1.637  | 50                       | 1963.0  | 13.64   | 157.1         | 13.09 |
| 6 1/2                    | 33.18   | 0.2304  | 20.42         | 1.702  | 51                       | 2043.0  | 14.19   | 160.2         | 13.35 |
| 6 3/4                    | 35.79   | 0.2486  | 21.21         | 1.768  | 52                       | 2124.0  | 14.75   | 163.4         | 13.61 |
| 7                        | 38.49   | 0.2673  | 21.99         | 1.833  | 53                       | 2206.0  | 15.32   | 166.5         | 13.88 |
| 7 1/4                    | 41.28   | 0.2867  | 22.78         | 1.899  | 54                       | 2290.0  | 15.90   | 169.6         | 14.14 |
| 7 1/2                    | 44.18   | 0.3068  | 23.56         | 1.964  | 55                       | 2376.0  | 16.50   | 172.8         | 14.40 |
| 7 3/4                    | 47.17   | 0.3276  | 24.35         | 2.029  | 56                       | 2463.0  | 17.10   | 175.9         | 14.66 |
| 8                        | 50.27   | 0.3491  | 25.13         | 2.094  | 57                       | 2552.0  | 17.72   | 179.1         | 14.92 |
| 8 1/4                    | 53.46   | 0.3713  | 25.92         | 2.160  | 58                       | 2642.0  | 18.35   | 182.2         | 15.18 |
| 8 1/2                    | 56.75   | 0.3942  | 26.70         | 2.225  | 59                       | 2734.0  | 18.99   | 185.4         | 15.45 |
| 8 3/4                    | 60.13   | 0.4175  | 27.49         | 2.291  | 60                       | 2827.0  | 19.63   | 188.5         | 15.71 |
| 9                        | 63.62   | 0.4418  | 28.27         | 2.356  | 61                       | 2922.0  | 20.29   | 191.6         | 15.97 |
| 9 1/4                    | 67.20   | 0.4668  | 29.06         | 2.422  | 62                       | 3019.0  | 20.97   | 194.8         | 16.23 |
| 9 1/2                    | 70.88   | 0.4923  | 29.85         | 2.488  | 63                       | 3117.0  | 21.65   | 197.9         | 16.49 |
| 9 3/4                    | 74.66   | 0.5185  | 30.63         | 2.553  | 64                       | 3217.0  | 22.34   | 201.1         | 16.76 |
| 10                       | 78.54   | 0.5454  | 31.42         | 2.618  | 65                       | 3318.0  | 23.04   | 204.2         | 17.02 |
| 10 1/4                   | 86.39   | 0.6010  | 32.29         | 2.750  | 66                       | 3421.0  | 23.76   | 207.3         | 17.28 |
| 10 1/2                   | 95.03   | 0.6600  | 33.16         | 2.880  | 67                       | 3526.0  | 24.48   | 210.5         | 17.54 |
| 10 3/4                   | 103.9   | 0.7215  | 34.01         | 3.011  | 68                       | 3632.0  | 25.22   | 213.6         | 17.80 |
| 11                       | 113.1   | 0.7854  | 34.92         | 3.142  | 69                       | 3739.0  | 25.97   | 216.8         | 18.06 |
| 11 1/4                   | 122.7   | 0.8520  | 35.79         | 3.273  | 70                       | 3848.0  | 26.73   | 219.9         | 18.33 |
| 11 1/2                   | 132.7   | 0.9218  | 36.64         | 3.403  | 71                       | 3959.0  | 27.49   | 223.1         | 18.59 |
| 11 3/4                   | 143.1   | 0.9937  | 37.47         | 3.535  | 72                       | 4072.0  | 28.27   | 226.2         | 18.85 |
| 12                       | 153.9   | 1.069   | 38.33         | 3.665  | 73                       | 4185.0  | 29.07   | 229.3         | 19.11 |
| 12 1/4                   | 165.1   | 1.146   | 39.18         | 3.796  | 74                       | 4301.0  | 29.87   | 232.5         | 19.37 |
| 12 1/2                   | 176.7   | 1.227   | 40.06         | 3.927  | 75                       | 4418.0  | 30.68   | 235.6         | 19.63 |
| 12 3/4                   | 188.7   | 1.310   | 40.95         | 4.058  | 76                       | 4536.0  | 31.50   | 238.8         | 19.90 |
| 13                       | 201.1   | 1.396   | 41.85         | 4.189  | 77                       | 4657.0  | 32.34   | 241.9         | 20.16 |
| 13 1/4                   | 213.8   | 1.485   | 42.75         | 4.321  | 78                       | 4778.0  | 33.18   | 245.0         | 20.42 |
| 13 1/2                   | 226.9   | 1.576   | 43.64         | 4.451  | 79                       | 4902.0  | 34.04   | 248.2         | 20.68 |
| 13 3/4                   | 240.5   | 1.670   | 44.54         | 4.582  | 80                       | 5027.0  | 34.91   | 251.3         | 20.94 |
| 14                       | 254.5   | 1.767   | 45.45         | 4.712  | 81                       | 5153.0  | 35.78   | 254.5         | 21.21 |
| 14 1/4                   | 268.8   | 1.867   | 46.36         | 4.845  | 82                       | 5281.0  | 36.67   | 257.6         | 21.47 |
| 14 1/2                   | 283.5   | 1.969   | 47.28         | 4.974  | 83                       | 5411.0  | 37.57   | 260.8         | 21.73 |
| 14 3/4                   | 298.6   | 2.074   | 48.20         | 5.105  | 84                       | 5542.0  | 38.48   | 263.9         | 21.99 |
| 15                       | 314.2   | 2.182   | 49.13         | 5.236  | 85                       | 5675.0  | 39.41   | 267.0         | 22.25 |
| 15 1/4                   | 330.1   | 2.293   | 50.06         | 5.367  | 86                       | 5809.0  | 40.34   | 270.2         | 22.51 |
| 15 1/2                   | 346.4   | 2.405   | 51.00         | 5.498  | 87                       | 5945.0  | 41.28   | 273.3         | 22.78 |
| 15 3/4                   | 361.1   | 2.508   | 51.94         | 5.629  | 88                       | 6082.0  | 42.24   | 276.5         | 23.04 |
| 16                       | 380.1   | 2.640   | 52.88         | 5.760  | 89                       | 6221.0  | 43.20   | 279.6         | 23.30 |
| 16 1/4                   | 397.6   | 2.761   | 53.83         | 5.891  | 90                       | 6362.0  | 44.18   | 282.7         | 23.56 |
| 16 1/2                   | 415.5   | 2.885   | 54.78         | 6.021  | 91                       | 6504.0  | 45.17   | 285.9         | 23.82 |
| 16 3/4                   | 433.7   | 3.012   | 55.73         | 6.153  | 92                       | 6648.0  | 46.16   | 289.0         | 24.09 |
| 17                       | 452.4   | 3.142   | 56.68         | 6.283  | 93                       | 6793.0  | 47.17   | 292.2         | 24.35 |
| 17 1/4                   | 471.4   | 3.274   | 57.63         | 6.415  | 94                       | 6940.0  | 48.19   | 295.3         | 24.61 |
| 17 1/2                   | 490.9   | 3.409   | 58.58         | 6.545  | 95                       | 7088.0  | 49.22   | 298.4         | 24.87 |
| 17 3/4                   | 510.7   | 3.547   | 59.53         | 6.676  | 96                       | 7238.0  | 50.27   | 301.6         | 25.13 |
| 18                       | 530.9   | 3.687   | 60.48         | 6.807  | 97                       | 7390.0  | 51.32   | 304.7         | 25.39 |
| 18 1/4                   | 551.6   | 3.832   | 61.43         | 6.938  | 98                       | 7543.0  | 52.38   | 307.9         | 25.66 |
| 18 1/2                   | 572.6   | 3.976   | 62.38         | 7.069  | 99                       | 7698.0  | 53.46   | 311.0         | 25.92 |
| 18 3/4                   | 593.9   | 4.125   | 63.33         | 7.199  | 100                      | 7854.0  | 54.54   | 314.2         | 26.18 |

TABLE 6. PROPERTIES OF SATURATED AIR<sup>a</sup>  
(Standard Atmospheric Pressure of 29.921 in. of Mercury)

| TEMPERATURE,<br>DEG. FAHR. | VAPOR<br>PRESSURE,<br>INCHES<br>OF MERCURY | WEIGHT PER CUBIC FOOT OF MIXTURE |                           |                                   | B.T.U. ABSORBED<br>BY 1 Cu. Ft.<br>SATURATED AIR<br>PER DEG. FAHR. | CUBIC FEET<br>SATURATED AIR<br>WARMED 1 DEG.<br>PER B.T.U. |
|----------------------------|--------------------------------------------|----------------------------------|---------------------------|-----------------------------------|--------------------------------------------------------------------|------------------------------------------------------------|
|                            |                                            | Weight of<br>Dry Air, Pound      | Weight of Vapor,<br>Pound | Total Weight of<br>Mixture, Pound |                                                                    |                                                            |
| 0                          | 0.0383                                     | 0.08625                          | 0.000069                  | 0.08632                           | 0.02082                                                            | 48.04                                                      |
| 10                         | 0.0631                                     | 0.08433                          | 0.000111                  | 0.08444                           | 0.02039                                                            | 49.05                                                      |
| 20                         | 0.1030                                     | 0.08247                          | 0.000177                  | 0.08265                           | 0.01998                                                            | 50.05                                                      |
| 30                         | 0.1640                                     | 0.08063                          | 0.000276                  | 0.08091                           | 0.01955                                                            | 51.15                                                      |
| 40                         | 0.2477                                     | 0.07880                          | 0.000409                  | 0.07921                           | 0.01921                                                            | 52.06                                                      |
| 50                         | 0.3625                                     | 0.07694                          | 0.000587                  | 0.07753                           | 0.01883                                                            | 53.11                                                      |
| 60                         | 0.5220                                     | 0.07506                          | 0.000829                  | 0.07589                           | 0.01852                                                            | 54.00                                                      |
| 70                         | 0.7390                                     | 0.07310                          | 0.001152                  | 0.07425                           | 0.01811                                                            | 55.22                                                      |
| 80                         | 1.0290                                     | 0.07095                          | 0.001576                  | 0.07253                           | 0.01788                                                            | 55.93                                                      |
| 90                         | 1.4170                                     | 0.06881                          | 0.002132                  | 0.07094                           | 0.01763                                                            | 56.72                                                      |
| 100                        | 1.9260                                     | 0.06637                          | 0.002848                  | 0.06922                           | 0.01737                                                            | 57.57                                                      |
| 110                        | 2.5890                                     | 0.06367                          | 0.003763                  | 0.06743                           | 0.01716                                                            | 58.27                                                      |
| 120                        | 3.4380                                     | 0.06062                          | 0.004914                  | 0.06553                           | 0.01696                                                            | 58.96                                                      |
| 130                        | 4.5200                                     | 0.05716                          | 0.006357                  | 0.06352                           | 0.01681                                                            | 59.50                                                      |
| 140                        | 5.8800                                     | 0.05319                          | 0.008140                  | 0.06133                           | 0.01669                                                            | 59.92                                                      |
| 150                        | 7.5700                                     | 0.04864                          | 0.010310                  | 0.05894                           | 0.01663                                                            | 60.14                                                      |
| 160                        | 9.6500                                     | 0.04341                          | 0.012956                  | 0.05637                           | 0.01664                                                            | 60.10                                                      |
| 170                        | 12.2000                                    | 0.03735                          | 0.016140                  | 0.05349                           | 0.01671                                                            | 59.85                                                      |
| 180                        | 15.2900                                    | 0.03035                          | 0.019940                  | 0.05029                           | 0.01682                                                            | 59.45                                                      |
| 190                        | 19.0200                                    | 0.02227                          | 0.024465                  | 0.04674                           | 0.01706                                                            | 58.80                                                      |
| 200                        | 23.4700                                    | 0.01297                          | 0.029780                  | 0.04275                           | 0.01750                                                            | 57.15                                                      |

<sup>a</sup>From Fan Engineering, published by The Buffalo Forge Company.TABLE 7. PROPERTIES OF GASES<sup>a</sup>

| GAS               | CHEMICAL SYMBOL               | NUMBER OF ATOMS | MOLECULAR WEIGHT |                           | WEIGHT IN POUND OF 1 Cu. Ft. AT ATMOSPHERIC PRESSURE |                  | DENSITY RELATIVE TO AIR | GAS CONSTANT, R | SPECIFIC HEAT PER POUND |                | SPECIFIC HEAT PER CUBIC FOOT AT ATMOSPHERIC PRESSURE AND 62 DEG. FAHR. |                | $k = \frac{c_p}{c_v}$ |
|-------------------|-------------------------------|-----------------|------------------|---------------------------|------------------------------------------------------|------------------|-------------------------|-----------------|-------------------------|----------------|------------------------------------------------------------------------|----------------|-----------------------|
|                   |                               |                 | Approximate      | Exact O <sub>2</sub> = 32 | At 62 deg. fahr.                                     | At 32 deg. fahr. |                         |                 | c <sub>p</sub>          | c <sub>v</sub> | c <sub>p</sub>                                                         | c <sub>v</sub> |                       |
|                   |                               |                 |                  |                           |                                                      |                  |                         |                 |                         |                |                                                                        |                |                       |
| Helium            | He                            | 1               | 4.0              | 4.0                       | 0.0105                                               | 0.0112           | 0.137                   | 386.0           | 1.25                    | 0.75           | 0.0131                                                                 | 0.0079         | 1.66                  |
| Argon             | Ar                            | 1               | 40.0             | 39.9                      | 0.1048                                               | 0.1112           | 1.378                   | 38.70           | 0.124                   | 0.075          | 0.0131                                                                 | 0.0079         | 1.66                  |
| Air               |                               |                 | 29.0             | 28.95                     | 0.0761                                               | 0.0807           | 1                       | 53.34           | 0.241                   | 0.171          | 0.0183                                                                 | 0.0130         | 1.40                  |
| Oxygen            | O <sub>2</sub>                | 2               | 32.0             | 32                        | 0.0840                                               | 0.0892           | 1.105                   | 48.25           | 0.217                   | 0.155          | 0.0182                                                                 | 0.0130         | 1.40                  |
| Nitrogen          | N <sub>2</sub>                | 2               | 28.0             | 28.08                     | 0.0737                                               | 0.0783           | 0.970                   | 54.99           | 0.247                   | 0.176          | 0.0182                                                                 | 0.0130         | 1.40                  |
| Hydrogen          | H <sub>2</sub>                | 2               | 2.0              | 2.016                     | 0.00529                                              | 0.00562          | 0.0696                  | 765.86          | 3.42                    | 2.44           | 0.0181                                                                 | 0.0129         | 1.40                  |
| Nitric oxide      | NO                            | 2               | 30.0             | 30.04                     | 0.0789                                               | 0.0838           | 1.038                   | 51.40           | 0.231                   | 0.165          | 0.0183                                                                 | 0.0130         | 1.40                  |
| Carbon monoxide   | CO                            | 2               | 28.0             | 28.00                     | 0.0734                                               | 0.0780           | 0.968                   | 55.14           | 0.243                   | 0.172          | 0.0180                                                                 | 0.0126         | 1.41                  |
| Hydrochloric acid | HCl                           | 2               | 36.5             | 36.45                     | 0.0958                                               | 0.1017           | 1.260                   | 42.35           | 0.191                   | 0.136          | 0.0183                                                                 | 0.0130         | 1.40                  |
| Carbon dioxide    | CO <sub>2</sub>               | 3               | 44.0             | 44.00                     | 0.1156                                               | 0.1227           | 1.520                   | 35.09           | 0.210                   | 0.160          | 0.0243                                                                 | 0.0185         | 1.31                  |
| Nitrous oxide     | N <sub>2</sub> O              | 3               | 44.0             | 44.08                     | 0.1157                                               | 0.1229           | 1.522                   | 35.03           | 0.221                   | 0.171          | 0.0256                                                                 | 0.0198         | 1.26                  |
| Sulphur dioxide   | SO <sub>2</sub>               | 3               | 64.0             | 64.06                     | 0.1684                                               | 0.1786           | 2.213                   | 24.10           | 0.154                   | 0.123          | 0.0260                                                                 | 0.0207         | 1.25                  |
| Ammonia           | NH <sub>3</sub>               | 4               | 17.0             | 17.06                     | 0.0483                                               | 0.0476           | 0.590                   | 90.50           | 0.573                   | 0.399          | 0.0234                                                                 | 0.0178         | 1.31                  |
| Acetylene         | C <sub>2</sub> H <sub>2</sub> | 4               | 26.0             | 26.02                     | 0.0684                                               | 0.0725           | 0.899                   | 59.34           | 0.350                   | 0.270          | 0.024                                                                  | 0.0185         | 1.28                  |
| Methyl chloride   | CH <sub>3</sub> Cl            | 5               | 50.5             | 50.47                     | 0.1326                                               | 0.1407           | 1.744                   | 30.59           | 0.24                    | 0.20           | 0.032                                                                  | 0.0265         | 1.20                  |
| Methane           | CH <sub>4</sub>               | 5               | 16.0             | 16.03                     | 0.0421                                               | 0.0447           | 0.554                   | 96.31           | 0.593                   | 0.450          | 0.025                                                                  | 0.019          | 1.32                  |
| Ethylene          | C <sub>2</sub> H <sub>4</sub> | 6               | 28.0             | 28.03                     | 0.0738                                               | 0.0780           | 0.969                   | 55.08           | 0.40                    | 0.33           | 0.029                                                                  | 0.024          | 1.20                  |