

CG 36 CODE RT-695-D PKG.

DEC 11 33292

EST. WGT. 1350 LBS.

STD. HRS. TIME 11: P M

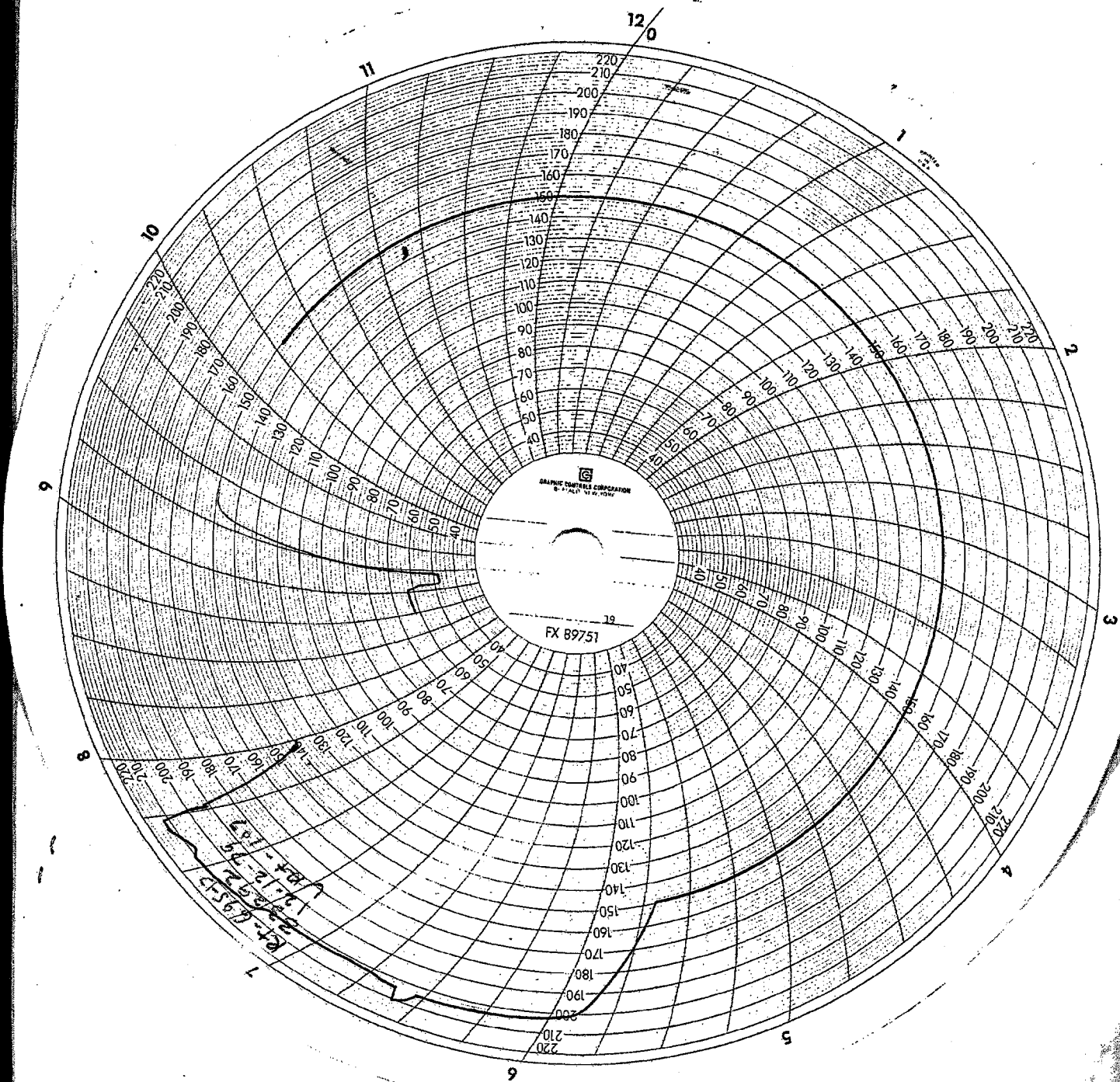
D.V. 315 322 330	
PROCESSES	APPROVED BY
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()	()
TYPED BY	

NON-BLEEDING

INSTRUMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
Prep 1	BON RED DARK			
1	If necessary, clean, dress Sparkler & pre-coat with 15#	78	777-A	78
2	Obtain for S 6		740-C	
3	Obtain for S 28		82-C	
13 2	4 Run 2.5" (370 G) water into V-313			
	5 Weigh & Pour in M 12 49.34%	199	7-D	98
	6 Turn on agitator & steam & dump in from S 2		740-C	500
	Lot 100%			
	963 320 98.58	325		
	942 780 98.86	182		
	7 Dump in	23	113-B	23
	8 Dump in	5	777-A	5
	9 Heat to 212-214°F			
	10 Record: BY (+), if necessary adj to + BY WATCH FOAM Assume 50%		7-D	
	11 Stir 30 min at 212-214°F, then shut off steam WATCH FOAM			
	12 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 14 Record: HT 195°F			
	& Recorder 195°F			
	Record: Start 1200 Total Min 15 Clarity 2000			
30 3	13 RUN 1" (125 G) WATER INTO V-330			
	14 WHEN S-12 COMPLETE, PUMP V-313 THRU SPARKLER. MAINTAIN V-313 AT 190-195°F. RECORD: START 1200 TOTAL MIN 5 SAMPLE FROM NOSE - SHOW TO SUPERVISOR FOR OK			
	15 WEIGH ON POSTAL SCALE & ADD Lot 282	2	584-C	2
122 4	16 RUN IN 2" (66 G) WATER INTO V-322			
	17 WEIGH IN PLASTIC LINED M 12 31.42%	643	28-D	202
	DRUMS & POUR IN & HANDERS S 28			
113 5	18 WHEN S-14 COMPLETE, CLOSE V-313 OUTLET & STOP PUMP			
	19 RUN 1.3" (192 G) WATER & HEAT TO 180-190°F			
30 6	20 PUMP V-313 THRU SPARKLER INTO V-330 (SAMPLE -			
	21 WHEN M.T. BLOW OUT SPARKLER INTO V-330			
	22 RECORD: VOLUME 45"			
	23 HEAT TO 165-170°F - TAKE (1st SAMPLE)			
	SHOW 1st SAMPLE TO SHIFT SUPERVISOR FOR APPROVAL. (EXAMPLE OF ACCEPTABLE SCAFFICATION OF W740-C IS AVAILABLE IN OFFICE TO COMPARE TO.) - TAKE SAMPLE WITH AGITATION			
	24 IF S-23 IS OK, CONTINUE WITH S-25.			
	IF S-23 IS NOT ACCEPTABLE, RE-CHARIFY THRU SPARKLER			

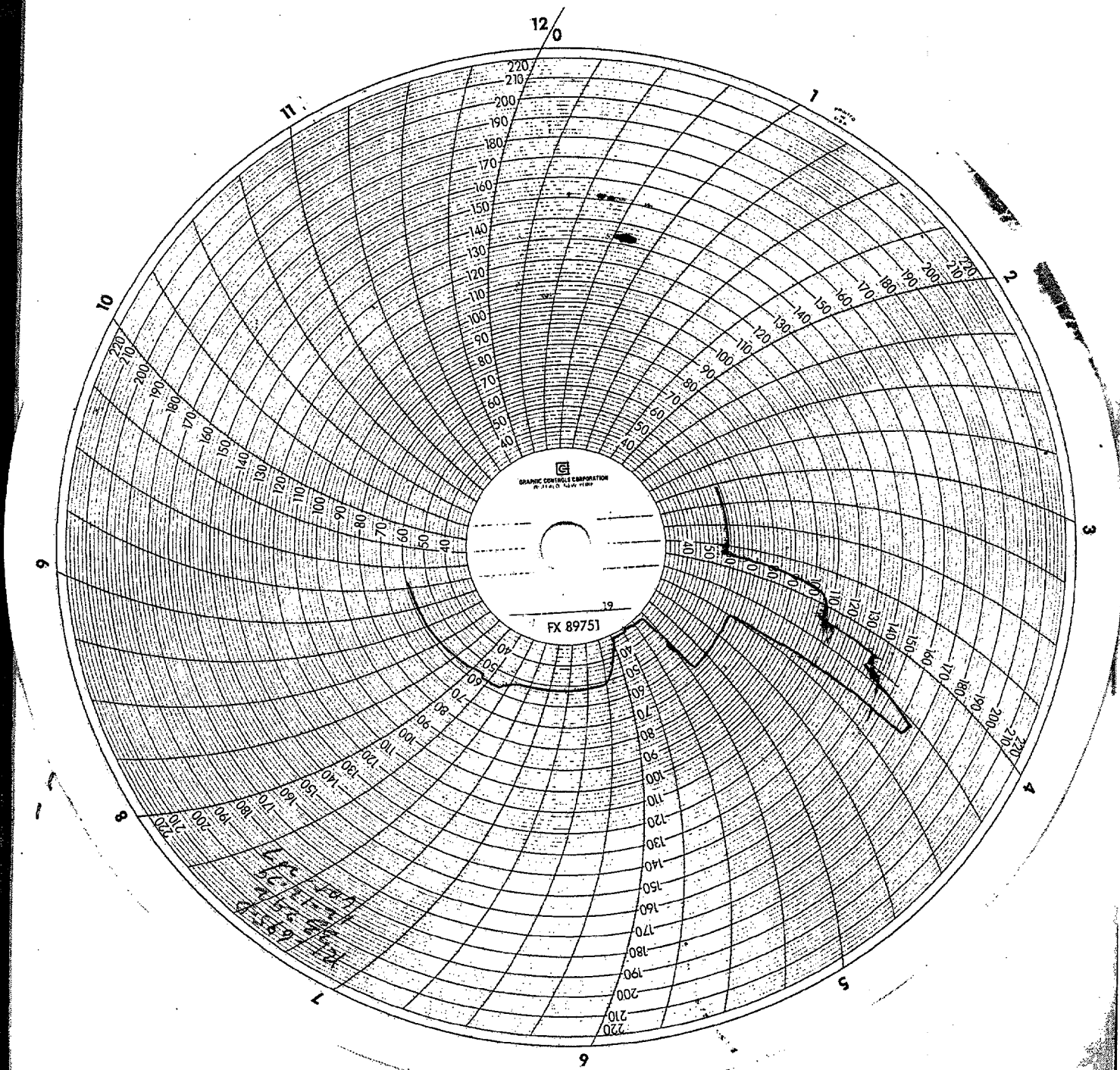
EQUIPMENT	PAGE	CG	CODE	PT-195-D	EST. WGT.	LBS.	USE LBS.	N CODE	ACCT. LBS.
207 7	26								
	27								
	28								
	29								
	30								
322 8	31								
	32								
	33								
	34								
	35								
	36								
	37								
207 9	38								
	39								
	40								
	41								
	42								
	43								
302 10	44								
322 11	45								
	46								
207 12	47								
	48								
	49								
	50								
	51								
	52								

EQUIPMENT	PAGE 3	CG 36	CODE RT-695-0	EST. WGT. 1350	LBS.	USE LBS.	N CODE	AC L
107 12	53 DURING S 49, HEAT TO 210-212°F & SHUT OFF STEAM NOTE: IF NECESSARY, REHEAT V-100 TO 210, 212°F PRIOR TO START OF STRIKE 54 PUMP V-207 INTO V-100 IN 60 - 65 MIN. LET V-100 TEMP DROP TO 200-205°F, THEN MAINTAIN AT 200-205°F FOR BALANCE OF STRIKE RECORD: START <u>6:40 PM</u> TOTAL MIN <u>60</u> 55 WHEN STRIKE COMPLETE, HEAT TO 210-212°F 56 STR 15 MIN AT 210-212°F 57 FLOOD TO 87" (86.486) RECORD: PH <u>7.2</u> (6.5-7.2) 58 STOP AGITATOR							
START FIN OPTR <u>7:00 PM</u> <u>7:05 PM</u> <u>126</u> <u>37</u>								
Delayed 2 HRS. - SPARKER DOWN FOR Repair								



N 31824.01

DUP050292347



DUP050292348

N 31824.02

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE RT695 LOT 33292

NET WT/PKG NO. PKG PACK. WGT LOCATION PQ

8 1165 44

STUMP

TOTAL NET WT. 1165 PKG. N-CODE

PROD. SPVR. DATE WHSE. OPER.

11/15 12/30/01 292

N 31824.03

DUP050292349

T
1 2 1
1 3 7
1 5 1
1 4 1
1 6 1
1 4 1
1 4 2
1 4 2
1 1 6 5 T

N 31824.04

DUP050292350

35
107

CG. 36 CODE RT-695-D PKG.

DEC 12 33292

EST. WGT. 279 1350 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES RT-695-D (M) APPROVED BY DCG 1-12-72

IHD 2-25-72

TYPED BY

LG 5-15-72

MAKING NOTES

REMARKS

DUST 22#

NAME: BON RED DARK

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

AT	107					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	12-12-72					STARTED	10PM				
TIME	5:05 PM					CAKES USED	30				
RELEASED BY	MR JH					WATER ON	6:21 AM				
PRESS	32	33	35	38	39	HRS. WASHED	16				
NO. OF CAKES	60	60	30	60	60	OHMS	5112				
PRESS without	AGITATION					HRS. WASHED					
WASH TO 4000	OHMS with 35-75F water					OHMS					
TEST AFTER 16	HOURS					HRS. WASHED					
LOAD on 8 cars						OHMS					
						CAKE CONDITION	3				
						NO. CARS LOADED					
						EXPLAIN LOSSES					

AMPLES
DELIVER TO

SAMPLED BY JH

RELEASED BY BIL

-DRYING-

Dry 24 Hours at 180F	LUMP: - OK - WET - SALTS - CONTAMINATE
SE 15-30	No Record of any Processing
Mn Color	6000
	ADDITIONAL DRYING HOURS REQUIRED
	6 hrs
AMPLES DELIVER TO	NO. CARS PULLED
	SAMPLED BY
	LUMP WGT. 1235
	RELEASED BY JH

-GRINDING-

MILL 5 HSP 1/8" RP	SCREEN 4600 RPM	SCREEN	RPM
	OF	MAX. TEMP.	OF
Mn Color	Dust 22#	EXPLAIN LOSSES	
AMPLE WITHOUT MIXING	DATE MIXED 227		
AMPLES 1 Env & 2 pt cans			
DELIVER TO CTL	SAMPLED BY	RELEASED BY	

DUP050292351

N 31824.05

1 2 3 4