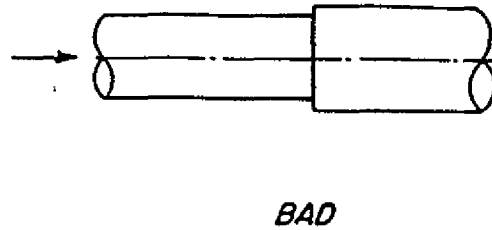
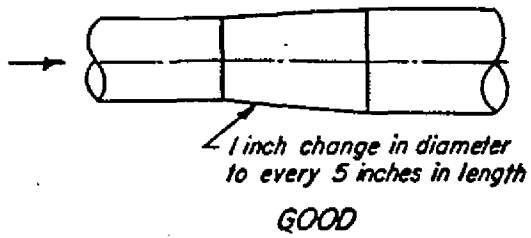
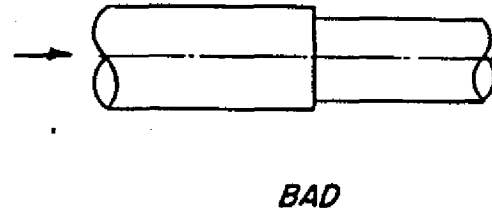
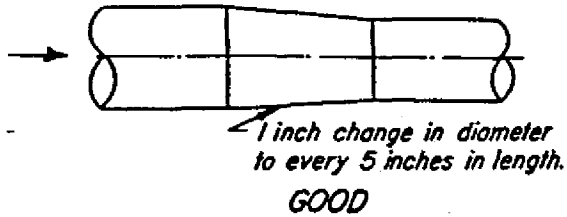


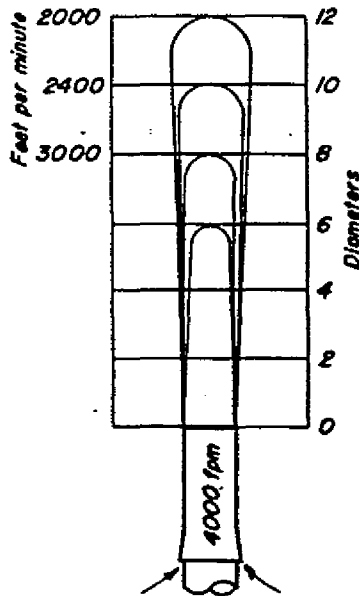
DUCT ENLARGEMENT



DUCT CONTRACTION



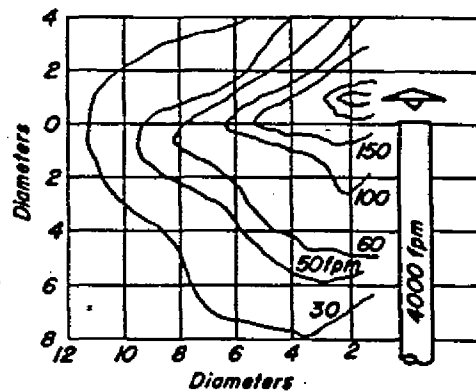
STACKHEAD



RIGHT

Vertical discharge cap throws upward where dilution will take place.

WEATHER CAP



WRONG

Deflecting weather cap discharges downward.

AMERICAN CONFERENCE OF
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PRINCIPLES OF DUCT DESIGN

DATE 9-66

Fig. 6-22