

PRODUCT SPECIFICATIONS

DIVISION SHREVEPORT, LA.

MACHINE #

ISSUED DATE 11/21/77

REV. 1

PRODUCT NAME

LAP CEMENT

PRODUCT CODE 32 05 000

SUPERSEDES

8/1/60

FORMULA

% By Wt.

Lbs.

Gallons

#13-1/2 Asphalt

65.0

5223

697

Kerosene

22.0

1768

271

Naphtha-Stoddard

7.5

603

96

Asbestos 7R

5.5

442

42

Yield - 7956#

8.1 per gallon

1

1

Loss - 1%

1

1

Consistency - Schutte - 3/4" Orifice - 6 Sec. @ 86°F.

Containers:

1 Pt. Cans

1 Gal. Cans - Plain - Labels pasted on. Packed 6 to case, no filler placed per case. Wt. 507

5 Gal. drums - Black - 29 Ga., labels pasted on. Shipping Wt. - 42.0#.

30 Gal. Drums - Black - Labels pasted on. Shipping Wt. - 265# (Reworked drums)

52 Gal. Drums - Black - Labels pasted on. Shipping Wt. - 475# (Reworked drums)

PROCESS: Run #13-1/2 into mixer. Turn on water in cooling jacket. When temperature is below 300°F. add Kerosene and Asbestos. When temperature is below 200°F., add Naphtha. Fill container when temperature is below 160°.

RCD Operating Speed

Production Crew Size

Unit

Colors:

PRODUCT SPECIFICATIONS

DIVISION SHREVEPORT, LA.

MACHINE #

PRODUCT NAME ROOF COATING (FIBERED)

PRODUCT CODE 30 02 000

ISSUED DATE 1/2/75

REV 7-8-73

1-4-77

SUPERSEDES 8/1/75

GALLONS

LBS.

% BY WT.

FORMULA

508

3875

50.0

#13-1/2 Asphalt

930

12.0

Asbestos - 7R

7672

470

38.0

2945

Stoddard Naphtha 7.6#

Shrink - 1%

Yield - 7518# - 929 Gal.

Consistency @ 77°F. - 15 to 25 seconds.

Containers:

51-25# 53

1 gallon, metal, lithographed, packed 6 to case, no filler pieces

5 gallon, metal, lithographed, 29 Ga. - 42-0# 41.0

30 gallon, metal, black, (Reworked Drums), labels pasted on. Shipping Wt. - 265.0#

4550# 473

52 gallon, metal, black, (Reworked Drums), labels pasted on. Shipping Wt. - 4550#

PROCESS:

Run Asphalt into mixer. Turn on water in cooling jacket. Add Asbestos. When temp. is below 200°F. add Naphtha. Each batch must be approved by laboratory.

RCD Operating Speed Production Crew Size Unit

Colors:

PRODUCT SPE CATIONS

DIVISION SHREVEPORT, I.A.

MACHINE #

BUCA

PRODUCT NAME (BUILT-UP COLD APPLICATION ADHESIVE)

PRODUCT CODE 32 12 000

SUPERSEDES 4/25/62

ISSUED DATE 4/25/62

REV

FORMULA

% BY WT.

LBS.

GALLONS

15400

50.6

4048

1540

#17-1/2 Asphalt

(175 - 180° S. P.)

Asbestos - 7R

12.0

960

Naphtha - Stoddard

37.4

2992

459

Yield - 7840# 8.1# per gallon

Loss - 2%

Consistency - Shutte - 3/4" Orifice - 30 Sec. @ 86°

CONTAINERS: 5 Gal. Cans - Labels Pasted on.

Shipping Wt. - 44#

Units per Crew Hour - 40

Man Hours per unit - 0.050

PROCESS:

Run #17-1/2 into Mixer. Turn on water in cooling jacket. After temp. has below 300°F. add Naphtha. Allow this to mix completely and then add Asbestos. Fill containers after temperature is below 160°F.

RCD Operating Speed

Production Crew Size

Unit

Colors:

PRODUCT ICATIONS

ISSUED DATE 11/21

REV 1-1-77

DIVISION SHREVEPORT, LA.

MACHINE #

PRODUCT NAME QUICK SETTING LAP CEMENT

PRODUCT CODE 32 08 000

SUPERSEDES 8/1/60

CODE FORMULA

% By Wt.

LB.

Gallons

14200 Asphalt #21

42.0

3150

120

39250 Kerosene

12.0

900

137

36600 Naptha (Stoddard)

12.0

900

148

13650 Asbestos (TR)

5.0

375

56200 Glenwood Filler

29.0

2175

Yield - 7425#, 825# gal. - 9.0#/Gal.

Loss - 1%

Consistency - Schutte @ 77° - 6-12 Sec.

Flash Point - 110° F., Minimum - C.O.C.

Containers:

1 Pt. Caulking cartridge packed 24 to box - 24.0#

1 Qt., Metal, lithographed, packed 12 to case, no filler pieces - 32#

1/2 Gal., Metal, lithographed, packed 6 to case, no filler pieces - 35#

1 Gal., Metal, lithographed, packed 6 to case, no filler pieces - 68#

5 Gal., Metal, lithographed, 29 Ga., Shipping Wt. 51.5#

PROCESS:

Run #21 into mixer, turn on water in water jacket, add Filler and Asbestos. When temperature is below 300° F., add Kerosene. When temperature is below 200° F., add Naptha. Each batch must be approved by Laboratory.

RCD Operating Speed

Production Crew Size

Unit

Colors