WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 421 Still No. 1

	TIME	DATE
Started By Fielding	10[20] am pm	2-12-65
Finished By Fielding	11[05] am pm	2-14-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				2000

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	OK	4	4	4	4	180	254	256	269	ON	
800	Busy													
1200	—	—	—	—	—	—	—	—	220	259	260	270	✓	
400	Busy													
800	✓	✓	✓	✓	✓	✓	✓	✓	148	260	265	271	✓	
1200	Busy													
400	—	—	—	—	—	—	—	—	179	257	259	270	—	
800	—	—	—	—	—	—	—	—	195	260	261	274		
400	✓	✓	✓	✓	✓	✓	✓	✓	143	257	259	270	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	149	255	258	268	✓	
1105	Pump 15/10 ✓													

PCB-ARCH-EXT0377349

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 422 Still No. 2

	TIME	DATE
Started By	5 45 am	2-12-65
Finished By	4 30 AM	2-14-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		6 1/2 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175		5½	5½	5½	5½	—	225	227	250	ON	
4 00	BLS 4													
8 00	″	″	″	″	″	″	″	″	″	231	239	256	″	
12 00		B												
4 00	—	—	—	—	—	—	—	—	—	233	240	259	←	
8 00	/	/	/	/	/	/	/	/	—	231	241	258	—	
4 00	″	″	″	″	″	″	″	″	″	253	240	257	″	
8 00	″	″	″	″	″	″	″	″	—	232	240	257	″	
12 00	—	—	—	—	—	—	—	—	—	237	245	262	—	
4 00	—	—	—	—	—	—	—	—	—	250	253	276	—	
4 30	FINISHED													

PCB-ARCH-EXT0377350

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 439 Still No. 1

	TIME	DATE
Started By Wyatt	10 10 pm	3-5-65
Finished By Jones	5 45 am	5 3-7-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		2	2	2	2					ON.	
12 00	–	–	–		–	–	–	–	170	250	251	260		
4 00	/	/	/		/	/	/	/	145	255	257	265	⌣	
8 00	⌣	⌣	⌣	—	⌣	⌣	⌣	⌣	195	255	257	265	⌣	
12 00	⌣	⌣	⌣	⌣	⌣	⌣	⌣	⌣	152	255	257	265	⌣	
4 00	–	–	–	–	⌣	⌣	⌣	⌣	173	254	256	265	⌣	
8 00	–	–	–	–	⌣	⌣	⌣	⌣	215	254	256	266	⌣	
12 00	–	–	–	–	–	–	–	–	155	254	256	265	⌣	
4 00	⌣	/	/	/	/	/	/	/	281	254	256	267	⌣	
8 00	⌣	⌣	⌣	⌣	⌣	⌣	⌣	⌣	190	254	255	265	⌣	
12 00	⌣	⌣	⌣	⌣	⌣	⌣	⌣	⌣	220	254	255	266	—	
4 00	–	–	–	–	–	–	–	–	155	253	255	265	⌣	
8 00	–	–	–	–	–	–	–	–	180	253	255	265	⌣	
12 00	–	–	–	–	–	–	–	–	218	254	255	266	⌣	
4 00	/	/	/	/	/	/	/	/	156	254	255	267	⌣	

PCB-ARCH-EXT0377351

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 436 Still No. #2

	TIME	DATE
Started By Jones	5 45 am	3-5-65
Finished By Field	10 50 am	3-8-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
46 @ °C	@ °C		3½		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1300	HG	40	175	—	5	5	5	5	115	235	245	265	~~QK~~	
400	—	—	—	—	8	8	8	8	—	240	245	265	↓	
800	—	—	—	—	—	—	—	—	—	240	244	263	↓	
1200	↓	↓	↓	↓	↓	↓	↓	↓	↓	240	244	261	↓	
400	↓	↓	↓	↓	↓	↓	↓	↓	↓	238	244	261	↓	
800	↓	↓	↓	↓	↓	↓	↓	↓	132	239	244	265	↓	
1200	↓	↓	↓	↓	↓	↓	↓	↓	135	238	244	265	↓	
400	↓	↓	↓	↓	↓	↓	↓	↓	134	236	242	262	↓	
800	↓	↓	↓	↓	↓	↓	↓	↓	128	236	242	262	↓	
1200	↓	↓	↓	↓	↓	↓	↓	↓	↓	232	240	262	↓	
400	↓	↓	↓	↓	↓	↓	↓	↓	↓	235	240	263	↓	
800	↓	↓	↓	↓	↓	↓	↓	↓	138	243	246	269	↓	
1050	Quenched													

PCB-ARCH-EXT0377352

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 445 Still No. 1

		TIME	DATE
Started By	Jones	3:15 am	3-23-65
Finished By	Eveleigh	11:55 pm	3-26-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	75	75	125	X	3	3	3	3	146	258	260	270	ON	
2:00	✓	✓	✓	✓	✓	✓	✓	✓	BUSY					
4:00	✓	✓	✓	✓	✓	✓	✓	✓	155	258	260	273	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	160	256	259	272	✓	
12:00	✓	✓	✓	✓	✓	✓	✓	✓	145	256	257	271	✓	
4:00	Reorg													
8:00	—	—	—	—	5	5	5	5	150	254	256	270	✓	
12:00	—	—	—	—	—	—	—	—	175	253	255	268	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	183	255	257	271	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	161	254	257	269	✓	
12:00	✓	✓	✓	✓	✓	✓	✓	✓	150	254	257	270	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	150	254	256	269	✓	
8:00	—	—	—	—	—	—	—	—	155	252	253	266	✓	
12:00	—	—	—	—	—	—	—	—	148	252	253	267	✓	
4:00	—	—	—	—	—	—	—	—	160	252	253	268	—	
4:35	—	—	—	—	6	6	6	6						at 4:35
8:00	—	—	—	—	—	—	—	—	150	250	252	265	—	
11:55	finished													

PCB-ARCH-EXT0377353

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. HH6 Still No. 2

	TIME	DATE
Started By	am pm	
Finished By Wyatt	9⁰⁰ am pm	3-27-65.

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
~~45~~ 11 @ Rig C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	Down			Coil	Plugged									
12⁰⁰	40	40	175	—	6	6	6	6	—	235	239	264	ON.	
4⁰⁰	″	″	″	″	″	″	″	″	149	240	244	266	″	
8⁰⁰	″	″	″	″	″	″	″	″	142	240	245	267	″	
12⁰⁰	″	″	″	″	″	″	″	″	—	238	245	269	″	
4⁰⁰	″	″	″	″	″	″	″	″	—	240	245	269	″	
8⁰⁰	—	—	—	—	—	—	—	—	—	241	245	269	″	
12⁰⁰	—	—	—	—	—	—	—	—	—	240	243	268	″	
4⁰⁰	—	—	—	—	—	—	—	—	—	240	243	266	—	
4³⁵	—	—	—	—	9	9	9	9						
8⁰⁰	—	—	—	—	—	—	—	—	—	235	243	266	—	
12⁰⁰	Busy with Still													
4⁰⁰	″	″	″	″	2	2	2	2	—	240	242	266	″	
8⁰⁰	—	—	—	—	—	—	—	—	—	260	270	288	″	

PCB-ARCH-EXT0377354

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 461 Still No. 1

	TIME	DATE
Started By Edwards	2 40 am pm	4-21-65
Finished By Jordan	7 15 pm	4-23-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ 30 1/2 °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175	—	5	5	5	5	152	250	252	261	64	
1200	"	"	"	"	"	"	"	"	150	250	252	264	"	
400	"	"	"	"	"	"	"	"	155	250	252	265	"	
800	"	"	"	"	"	"	"	"	166	250	254	266	"	
1200	"	"	"	"	"	"	"	"	175	252	254	267	"	
400	release	vac.	to	pump	S.R									
800	"	"	"	—	"	"	"	"	137	225	255	268	"	
1200	"	"	"	"	"	"	"	"	187	255	257	267	"	
400	"	"	"	"	"	"	"	"	190	255	257	267	"	
800	"	"	"	"	"	"	"	"	150	252	254	267	"	
900	"	"	"	"	"	"	"	"	180	252	252	265	"	
400	"	"	"	"	"	"	"	"	208	252	254	263	"	
715	FINISHED.													

PCB-ARCH-EXT0377355

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 462 Still No. 2

	TIME	DATE
Started By [illegible]	930 pm	4-21-65
Finished By [illegible]	305 am	4-23-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		4 Drums		200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		5	5	5	5	—	225	227	251	on	
800	—	—	—	—	—	—	—	—	—	228	234	252	✓	
1500	—	—	—	—	—	—	—	—	—	230	236	253	✓	
400	Gas Back on Still													
800	✓	✓	✓	✓	✓	✓	✓	✓	—	230	236	250	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	231	235	251	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	✓	231	235	251	✓	
800	—	—	—	—	—	—	—	—	—	230	238	251	✓	
900	✓	✓	✓	✓	5	✓	✓	✓	✓	231	239	252	✓	
400	—	—	—	—	—	—	—	—	—	230	237	251	—	
800		Pump												
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	234	237	251	✓	
305		Pump Shut												

PCB-ARCH-EXT0377356

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1148 Batch No. 454 Still No. 2

	TIME	DATE
Started By Fielding	10:10 ~~am~~ pm	4-10-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		5 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4 00	40	40	175		2	2	2	2	130	224	233	248	off	on
8 00	"	"	"		"	"	"	"	"	~~225~~	233	250	"	
12 00	"	"	"		"	"	"	"	"	225	231	250	"	
4 00	"	"	"	"	"	"	"	"	—	227	237	251	"	
8 00	"	"	"	"	6	6	6	6	—	229	239	251	"	
12 00	—	—	—	—	—	—	—	—	—	229	239	253	—	
4 00	—	—	—	—	—	—	—	—	—	235	242	254	—	
8 00	"	"	"	"	"	"	"	"	"	235	242	254	"	
12 00	"	"	"	"	"	"	"	"		~~230~~	~~241~~	~~254~~		
4 00	"	"	"	315 VB	3	3	3	3	—	240	243	255	"	
12 00	"	"	"											

PCB-ARCH-EXT0377357

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 453 Still No. 1

	TIME	DATE
Started By Wyatt	12 40 am pm	4-8-65
Finished By Jones	1 30 pm	4-12-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175	—	5	5	5	5	150	250	253	262	ON	
800	″	″	″	″	″	″	″	″	155	250	253	261	″	
1200	″	″	″	″	″	″	″	″	155	250	251	260	″	
400	700	″	″	″	″	″	″	″	180	252	254	268	″	Back on 9 to
800	Down	Vac.	Trouble						Instrument	man	fix			
1200	—	—	—	—	—	—	—	—	168	255	256	268	—	
400	—	—	—	—	—	—	—	—	150	254	256	269	—	
800	″	″	″	″	″	″	″	″	155	253	256	270	″	
1200	″	″	″	″	″	″	″	″	150	254	256	270	″	
400	″	″	″	″	5	5	5	5	153	251	254	267	″	
800	—	—	—	—	—	—	—	—	150	252	254	267	—	
400	—	—	—	—	—	—	—	—	160	252	253	263	—	
800	″	″	″	″	″	″	″	″	185	252	253	261	″	
1200	″	″	″	″	″	″	″	″	150	252	253	261		
400	″	″	″	″	″	″	″	″	143	254	255	268	″	
800	″	″	″	″	″	″	″	″	174	254	257	268	″	
1200	—	—	—	—	—	—	—	—	125	254	256	267	—	
400	—	—	—	—	—	—	—	—	150	254	255	268	—	
800	″	″	″	″	″	″	″	″	170	254	255	28		
1200	″	″	″	″	″	″	″	″	170	254	256	267	—	

PCB-ARCH-EXT0377358

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 465 Still No. 1

	TIME	DATE
Started By Ray	200 am pm	4-30-65
Finished By Wyatt	200 am pm	5-4-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	70	70	175	—	6	6	6	6	170	250	250	265	ON	
800	″	″	″	″	″	″	—	—		252	253	270	″	
1200	″	″	″	″	″	″	″	″	172	250	255	270	″	
200	—	—	—	—	—	—	—	—	155	252	252	272	—	
800	—	—	—	—	—	—	—	—		251	252	276	—	
1500	″	—	—	—	—	—	—	—	187	252	253	279	—	
400	″	″	″	″	″	″	″	″	152	253	260	282	″	
800	″	″	″	″	″	″	″	″	157	251	254	272	″	
1600	″	″	″	″	″	″	″	″	179	251	254	265	″	
400	—	—	—	—	—	—	—	—	150	250	253	264	—	
800	—	—	—	—	—	—	—	—	165	252	255	265	″	
1200	″	—	—	—	—	—	—	—	195	252	255	268	″	
200	″	—	—	—	—	—	—	—	145	251	255	269	″	
800	″	″	″	″	″	″	″	″	163	251	254	266	″	
1200	″	″	″	″	″	″	″	″	120	252	254	267	″	
400	—	—	—	—	—	—	—	—	140	253	255	267	—	
800	—	—	—	—	—	—	—	—	155	252	252	265	—	
1200	″	″	″	″	″	″	″	″	200	251	254	267	″	
400	″	″	″	″	″	″	″	—	140	252	252	267	″	
800	″	″	″	″	″	″	″	″	155	252	253	264	″	
1200	″	″	″	″	″	″	″	″	195	254	255	269	″	
400	—	—	—	—	—	—	—	—	135	248	249	261	—	
800		Burney												
1200	—	—	—	—	—	—	—	—	120	252	254	265	—	

PCB-ARCH-EXT0377359

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 466 Still No. 2

	TIME	DATE
Started By Die Ug	1825 Am am pm	5-1-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		5 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	46	175	—	6	6	6	6	—	230	234	260	On	
800	—	—	—	—	3	3	3	3	—	232	236	262		Fires out. Too much Steam in Still.
1500	″	″	″	″	3	″	″	″	″	234	240	265	″	
400	″	″	″	″	″	″	″	″	″	234	242	268	″	
800	″	″	″	″	″	″	″	″	″	236	241	266	″	
1200	″	″	″	″	″	″	″	″	″	235	241	266	″	
400	—	—	—	—	—	—	—	—		233	239	265	—	
800	—	—	—	—	—	—	—	—	—	235	240	266	″	
1200	″	—	—	—	—	—	—	—	—	233	240	265		
400	″	—	—	—	—	—	—	—	—	233	240	265		
800	″	″	″	″	″	″	″	″	—	240	244	270	″	
1200	″	″	″	″	″	″	″	″	—	239	244	270	″	
400	—	—	—	—	—	—	—	—	—	240	243	268		
800	—	—	—	—	—	—	—	—	—	240	244	269		
1200	″	—	—	—	—	—	—	—	—	240	244	270	—	
400	″	″	″	″	″	″	″	″	″	240	244	269	—	
800	″	″	″	″	″	″	″	″	″	243	246	274	″	
1200	″	″	″	″	″	″	″	″	″	240	245	270	″	
1200	—	—	—	—	—	—	—	—	—	239	245	268	″	
400	—	—	—	—	—	—	—	—	—	246	250	270		
800	—	—	—	—	—	—	—	—	—	256	260	281	″	

PCB-ARCH-EXT0377360

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 · Batch No. 483 Still No. 2

	TIME	DATE
Started By	1050 am pm	6-10-65
Finished By	715 am pm	6-12-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		1/2 Drum		200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		6	6	6	5						
400	"	"	"		"	"	"	"	70	233	240	255	ON	
800	"	"	"		"	"	"	"	70	235	243	257	ON	
1200	"	"	"	"	"	"	"	"	101	236	244	258	"	
400	"	"	"	"	"	"	"	"	86	238	245	259	"	
800	—	—	—	—	—	—	—	—	98	235	245	258	—	
1200	—	—	—	—	—	—	—	—	79	236	245	258	—	
400	"	"	—	—	—	—	—	—	79	237	244	26[illegible]	—	
600	"	—	"	"	"	—	—	-	79	236	245	258	"	
1200	"	—	—	—	—	—	—	—	79	235	244	257	—	
200	"	"	—	—	—	—	—	—	105	235	245	257	—	
800	—	—	—	—	—	—	—	—	85	235	243	256	—	
1200	—	—	—	—	—	—	—	—	187	235	243	257		
400	"	"	"	"	"	"	—	—	—	234	241	256	"	
800	"	"	—	—	"	—	—	—	—	234	240	255	"	
1200	"	"	—	—	—	—	—	—	—	234	241	255	—	
800	"	"	"	"	"	"	"	"	75	235	241	255	"	
1200	"	"	"	"	"	"	"	"	94	240	242	256	"	
400	"	"	"	"	"	"	"	"	—	247	249	261	—	

PCB-ARCH-EXT0377361

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 494 Still No. 1

	TIME	DATE
Started By Jones	3[illegible] am pm	7-1-65
Finished By Ray	12 30 am pm	7-3-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		3	3	3	3					on	
400	50	50	175	~	~	~	~	~	55	198	215	227		
700	~	~	~	~	~	~	~	~	64	228	234	247	~	
1200	~	~	~	~	~	~	~	~	90	230	236	245	~	
400	~	~	~	~	~	~	~	~	90	233	236	250	~	
800	~	~	~	~	~	~	~	~		230	235	250		
1200	~	~	~	~	~	~	~	~	75	232	235	245	~	
400	~	~	~	~	~	~	~	~	69	234	235	245	~	
800	~	~	~	~	~	~	~	~	75	231	232	242	~	
1200	Bump													
400	~	~	~	~	~	~	~	~	60	233	238	250	~	
800	~	~	~	~	~	~	~	~	~	232	237	250	~	
1200	~	~	~	~	~	~	~	~	~	233	238	250	~	
400	~	~	~	~	~	~	~	~	85	233	239	251	~	
800	~	~	~	~	~	~	~	~	73	230	236	250	~	
1200	Down													

PCB-ARCH-EXT0377362

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 495 Still No. 2

	TIME	DATE
Started By Ray	9 20 am pm	7-1-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		0		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1120	40	40	175	—	5	5	5	5	135	236	250	249	ON	
400	—	—	—	—	—	—	—	—	136	236	252	250	″	
800	″	″	″	″	″	″	″	″	″	238	252	250	″	
1200	″	″	″	″	″	″	″	″	″	236	251	250		
400	″	″	″	″	″	″	″	″	137	240	248	251	″	
800	″	″	″	″	″	″	″	″	140	241	250	252	″	
1200	13 mm													
400	″	″	″	″	″	″	″	″	136	240	252	256	″	
800	″	″	″	″	″	″	″	″	—	240	252	255	″	
1200	″	″	″	″	″	″	″	″	—	240	249	250	″	
400	″	″	″	″	″	″	″	″	134	239	249	255	″	
800	″	″	″	″	″	″	″	″	135	237	250	255	″	
1200	″	″	″	″	″	″	″	″	137	237	250	254	″	
400	—	—	—	—	2½	2½	2½	2½	235	244	252	262	″	
800	″	″	″	″	″	″	″	″	—	250	255	255	″	

PCB-ARCH-EXT0377363

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 504 Still No. 1

	TIME	DATE
Started By Hartley	245 am PM	7-15-65
Finished By Lester	420 am PM	7-17-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200*

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1 00	40	40	175	✓	3	3	3	3	70	218	230	240	ON	
8 00	—	—	—	—	—	—	—	—	53	222	230	241	✓	
12 00	—	—	—	—	—	—	—	—	90	226	233	243	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	61	228	235	246	✓	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	74	228	234	245	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	80	226	234	244	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	72	224	234	243	✓	
8 00	—	—	—	—	—	—	—	—	65	225	231	242	✓	
12 00	—	—	—	—	—	—	—	—	75	225	232	242	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	65	237	244	255	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	✓	237	243	256	✓	
4 00	Busy													

PCB-ARCH-EXT0377364

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 5-05 Still No. 2

		TIME	DATE
Started By	Wyatt	10[10] am pm	7-16-65
Finished By	Wyatt	1130 am pm	7-18-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
4/5 @ °C	@ °C		NONE.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175	—	3	3	3	3	128	235	248	246	ON.	
400	"	"	"	"	"	"	"	"	130	240	250	255	"	
800	"	"	"	"	"	"	"	"	135	238	250	255	"	
1200	"	"	"	"	"	"	"	"	"	239	250	255	"	
400	"	"	"	"	"	"	"	"	"	241	251	254	"	
800	"	"	"	"	"	"	"	"	135	241	252	251	"	
1200	"	"	"	"	"	"	"	"	134	241	252	250	"	
400	"	"	"	"	"	"	"	"	138	241	252	254		
1200	"	"	"	"	"	"	"	"	"	241	251	254		
400	Busy													
800	—	—	—	—	—	—	—	—	140	248	252	205		

PCB-ARCH-EXT0377365

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 511 Still No. 2

	TIME	DATE
Started By D Handley	am pm	7-30-65
Finished By D Handley	11 40 am pm	8-2-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		6½ DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4 00	40	40	175	—	3	3	3	3	95	235	250	252	ON	
5 00	"	"	"	"	"	"	"	"	96	240	250	255	"	
12 00	"	"	"	"	"	"	"	"	"	239	250	253	"	
4 00	"	"	"	"	"	"	"	"	"	240	250	253	"	
8 00	—	—	—	—	—	—	—	—	85	245	257	255	—	
12 00	—	—	—	—	—	—	—	—	100	244	257	255	—	
4 00	"	"	"	"	"	"	"	"	85	242	251	257	"	
8 00	"	"	"	"	"	"	"	"	90	242	252	257	"	
4	"	"	"	"	2	2	2	2	"	241	250	254	"	Turned on low crude
8 00	—	—	—	—	—	—	—	—	78	240	255	252	—	
12 00	—	—	—	—	—	—	—	—	60	243	255	252	—	
4 00	"	"	"	"	1	1	1	1	65	241	250	252	"	
8 00	"	"	"	"	4	4	4	4	56	243	253	257	"	
12 00	"	"	"	"	"	"	"	"	"	243	252	255	"	
4 00	"	"	"	"	"	"	"	"	"	240	251	255	"	
8 00	—	—	—	—	—	—	—	—	100	250	260	263	—	

PCB-ARCH-EXT0377366

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 519 Still No. 1

		TIME	DATE
Started By	Bradley	3³⁰ ~~am~~ pm	8-19-65
Finished By	Wyatt	10⁰⁰ am pm	8-21-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		3	3	3	3	76	220	225	236	ON	
8⁶⁰	"	"	"	"	"	"	"	"	50	217	230	241	"	
12⁰⁰	"	"	"	"	"	"	"	"	70	224	234	245	"	
4⁰⁰	—	—	—	—	—	—	—	—	75	225	234	242	"	
8⁰⁰	—	—	—	—	—	—	—	—	60	224	230	242	"	
12⁰⁰	—	—	—	—	—	—	—	—	70	220	231	241	—	
9⁰⁰	"	"	"	"	"	"	"	"	53	220	232	242	"	
12⁰⁰	Busy													
4⁰⁰	—	—	—	—	—	—	—	—	70	222	233	243	"	
8⁰⁰	—	—	—	—	—	—	—	—	55	223	233	244	"	

PCB-ARCH-EXT0377367

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 520 Still No. 2

		TIME	DATE
Started By	Jondro.	6 45 am PM	8-19-65
Finished By	Handley	5 45 am PM	8-21-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		3½ Drum		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12⁰⁰	40	40	175		3	3	3	3	82	237	245	262	OFF	
4⁰⁰	—	—	—	—	—	—	—	—	70	238	246	262	″	
8⁰⁰	—	—	—	—	—	—	—	—	95	240	247	263	″	
12⁰⁰	—	—	—	—	—	—	—	—	94	240	245	266	—	
8⁰⁰	″	″	″	″	″	″	″	″	77	244	251	270	″	
12⁰⁰	Busy										2			
4⁰⁰	—	—	—	—	—	—	—	—	95	243	250	266	″	
8⁰⁰	—	—	—	—	—	—	—	—	80	243	250	265	″	
12⁰⁰	—	—	—	—	—	—	—	—	97	246	256	265	—	
4⁰⁰	—	—	—	—	—	—	—	—	124	255	257	280	—	

PCB-ARCH-EXT0377368

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 525 Still No. 1

	TIME	DATE
Started By Edmonds	820 am pm X	9-1-66
Finished By	am pm	

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4:00	40	40	175	—	2	2	2	2	—	225	230	238	ON	
8:00	Busy													
12:00	Busy				3	3	3	3						
4:00	″	″	″	″	″	″	″	″	60	230	232	243	″	
8:00	—	—	—	—	—	—	—	—	69	225	230	243	—	
10:00		Busy			1									
4:00	—	—	—	—	—	—	—	—	50	230	233	241	″	
8:00	—	—	—	—	2	2	2	2	Just out of order					
12:00	—	″	″	″	″	″	″	″	54	227	232	239	″	
4:00	″	″	″	″	″	″	″	″	50	226	231	238	″	
8:00	—	—	—	—	—	—	—	—	55	225	231	238	—	
12:00	—	—	—	—	—	—	—	—	50	223	234	241	—	
4:00	—	—	—	—	—	—	—	—	50	230	235	242	—	
8:00	—	—	—	—	—	—	—	—	50	230	234	242	—	
12:00	—	—	—	—	—	—	—	—	—	228	235	243	″	
4:00	—	—	—	—	—	—	—	—	—	229	236	244	″	
8:00	—	—	—	—	—	—	—	—	—	225	231	246	—	
12:00	—	—	—	—	—	—	—	—	—	231	235	248	—	Down 2 hrs to repair pump Bal. at 3:35
4:00	—	—	—	—	—	—	—	—	55	225	234	245	—	
8:00	″	—	—	—	—	—	—	—	45	214	226	239		
12:00	″	″	″	—	—	—	—	—	—	214	226	238	″	
4:00	—	—	—	″	—	—	—	—	—	216	228	240	″	
8:00	—	—	—	—	—	—	—	—	—	216	229	241	—	
12:00	—	—	—	—	—	—	—	—	—	221	232	244	—	
4:00	″	″	″	″	″	″	″	″	—	223	233	244	″	
12:00	—	—	—	—	—	—	—	—	—	232	231	243	″	
4:00	—	—	—	—	—	—	—	—	—	231	231	242	″	
8:00	—	—	—	—	—	—	—	—	—	220	229	242	—	

PCB-ARCH-EXT0377369

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 525 Still No. 1

	TIME	DATE
Started By	am pm	
Finished By [illegible]	1105 am pm X	9-8-60

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Second Sheet.

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175	X	4	4	4	4	60	225	233	245	ON	
400	-	-	-	-	-	-	-	-	65	223	233	245	—	
800	—	—	—	—	—	—	—	—	70	220	231	244	—	
1200	—	—	—	—	—	—	—	—	60	218	228	243	"	
400	—	—	—	—	—	—	—	—	66	219	228	243	"	
800	—	—	—	—	2	2	2	2	69	220	226	235	—	
1000	—	—	—	—	—	—	—	—	71	230	233	241	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	62	231	233	241	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	53	231	233	241	✓	
1200	—	—	-	—	4	4	4	4	✓	225	236	245	—	
400	-	—	-	-	-	-	-	-	60	220	231	243	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	66	221	231	243	✓	

PCB-ARCH-EXT0377370

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 526 Still No. 2

	TIME	DATE
Started By Wyatt	9:00 am pm	8-1-65
Finished By Kelly	9:25 am pm	9-8-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
57 @ °C	@ °C		3 Drums.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3					OK	
1500	Bust													
400	✓	✓	✓	✓	✓	✓	✓	✓	61	240	246	266	✓	
800	—	—	—	—	—	—	—	—	85	247	245	265	—	
1200	Relay													
200	—	—	—	—	1	—	—	—	61	240	248	262	✓	
800	—	—	—	—	2	2	2	2	52	241	249	263	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	46	245	254	266	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	52	246	250	265	✓	
800	—	—	—	—	—	—	—	—	49	246	254	264	—	
825	# 2 still down				½			½						
400	—	—	—	—	4	4	4	4	30	245	254	270	—	
800	—	—	—	—	—	—	—	—	70	245	252	270	—	
1200	—	—	—	—	—	—	—	—	60	243	251	271	✓	
400	—	—	—	—	—	—	—	—	50	243	252	272	✓	
800	—	—	—	—	—	—	—	—	65	243	254	271	—	
1200	—	—	—	—	3	3	3	3	75	244	252	272	—	Down at 1 30 pm.
400	—	—	—	—	—	—	—	—	77	243	253	270	—	Low Crude. Condenser
800	—	—	—	—	—	—	—	—	65	243	253	271	—	Water & automatic
1500	—	—	—	—	—	—	—	—	70	242	250	269	✓	feed valve closed.
400	—	—	—	—	—	—	—	—	65	242	252	271	✓	
400	—	—	—	—	4	4	4½	4	44	243	252	272	—	Fires out. Very low on crude.
800	✓	✓	✓	✓	✓	✓	✓	✓	83	243	252	273	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	68	243	254	273	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	90	252	255	273	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	97	257	268	285	✓	

PCB-ARCH-EXT0377371

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 538 Still No. 1

	TIME	DATE
Started By Handley	~~am~~ pm	10-5-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	—	1	1	1	1	155	233	236	246	ON	
12:00	—	—	—	—	4	4	4	4	150	225	227	243	"	
8:00	"	"	"	"	5	5	5	5	110	215	230	245	"	no lime added
8:00	"	"	"	"	"	"	"	"	110	228	236	250	"	200# lime added
12:00	"	"	"	"	"	"	"	"	108	218	226	242	"	—
4:00	"	"	"	"	"	"	"	"	108	223	230	244	"	GAS OFF @ 12:45
8:00	"	"	"	"	"	"	"	"	110	223	228	244	"	
8:00	"	"	"	"	"	"	"	"	110	219	228	242	"	
12:00	"	"	"	"	"	"	"	"	110	222	230	245	"	
4:00	"	"	"	"	"	"	"	"	111	216	226	243	"	
8:00	"	"	"	"	"	"	"	"	113	223	228	243	"	
8:00	"	"	"	"	"	"	"	"	—	225	232	247	"	
12:00	"	"	"	"	3	3	3	3	—	215	225	236	"	
4:00	"	"	"	"	"	"	"	"	"	217	230	240	"	
8:00	"	"	"	"	"	"	"	"	—	226	232	244	"	
12:00	"	"	"	"	"	"	"	"	—	226	233	245	"	
4:00	"	"	"	"	"	"	"	"	—	227	233	245		
8:00	—	—	—	—	—	—	—	—	123	225	230	244	—	
12:00	—	—	—	—	—	—	—	—	125	225	230	244	—	
4:00	"	"	"	"	"	"	"	"	125	226	231	244	"	
7:30	"	"	"	"	"	"	"	"	122	225	231	243		
4:00	"	"	"	"	"	"	"	"	124	227	231	244	—	

PCB-ARCH-EXT0377372

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1148 Batch No. 643 Still No. 2

	TIME	DATE
Started By Pelley	am pm	6-6-66
Finished By Lower	615 am pm	6-9-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		7D Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
Down	40	40	175											
5-8-66					3	3	3	3						
1200	—	—	—	—	—	—	—	—	—	230	236	293	on	
400	—	—	—	—	5	5	5	5	—	235	240	245	—	
800	—	—	—	—	-	-	-	-	140	235	240	249	—	
1200	—	—	—	—	2	2	2	2	145	240	246	259	—	

PCB-ARCH-EXT0377373

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 672 Still No. 2

	TIME	DATE
Started By Pelby	8 00 am pm	8-19-66 8-22-66
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
31" @ °C	@ °C		4 Drums		NO ~~200#~~ Lime

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175	/	3	3	3	3	71	235	249	248	ON	
400	"	"	"	"	"	"	"	"	—	—	—		on	
800	"	"	"	"	"	"	"	"	120	237	245	251	"	
1200	—	—	—	—	—	—	—	—	—	238	245	250	"	
400	—	—	—	—	—	—	—	—	110	237	245	251	"	
800	—	—	—	—	—	—	—	—	96	243	251	257	—	
12 00	—	—	—	—	—	—	—	—	100	241	250	255	—	
400	—	—	—	—	—	—	—	—	90	241	251	255	—	Down at 4 00 Pm Rec
12 00	—	—	—	—	3	3	3	3	"	241	250	256	—	Full No Room In Blend Tank
400	—	—	—	—	—	—	—	—	—	241	251	256	"	
800	—	—	—	—	—	—	—	—	100	244	253	257	—	
400	—	—	—	—	—	—	—	—	85	244	252	256	—	
800	—	—	—	—	—	—	—	—	100	240	250	253	—	
1200	—	—	—	—	—	—	—	—	102	240	251	253	"	
400	—	—	—	—	—	—	—	—	—	239	249	251	"	
800	"	"	"	"	"	"	"	"	—	240	249	253	"	
1200	Down to Repair Pump													
1200	Working on Dept.													
400	—	—	—	—	3	3	3	3	—	260	265	300	"	
430	Finished.													

PCB-ARCH-EXT0377374

WAK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 673 Still No. 1

		TIME	DATE
Started By	Kelly	6[illegible] am pm	8-22-66
Finished By	Sondra.	10 15 am pm	8-26-66.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		✓	✓	✓	✓					On	
1200	40	40	175		✓	✓	✓	✓	INST OUT OF ORDER					
400	40	40	175		✓	✓	✓	✓	35	225	230	235	✓	
800	—	—	—	—	3	3	3	3	—	230	235	244	—	
1200	—	—	—	—	—	—	—	—	61	233	237	245	—	
400														Recorder Not working properly
800	✓	✓	✓	✓	✓	✓	✓	✓	62	233	238	247	✓	
1200	—	—	—	—	—	—	—	—	out of order					
400	—	—	—	—	—	—	—	—	60	231	238	248	✓	
800	—	—	—	—	—	—	—	—	60	231	238	247	—	
1200	—	—	—	—	—	—	—	—	61	233	238	247	—	
400	—	—	—	—	—	—	—	—	59	231	237	247	—	Down 440 pm Rec
800	—	—	—	—	3	3	3	3	56	231	238	247		full No Room
1200	—	—	—	—	—	—	—	—	55	232	238	246	✓	In Blend Tanks
400	—	—	—	—	—	—	—	—	56	231	237	245	✓	
800	—	—	—	—	—	—	—	—	56	233	238	246	—	
1200	—	—	—	—	—	—	—	—	57	233	237	245	—	
400	—	—	—	—	—	—	—	—	56	235	238	245	—	
800	—	—	—	—	—	—	—	—	59	233	238	246	—	
1200	—	—	—	—	—	—	—	—	57	232	237	245	—	
400	—	—	—	—	—	—	—	—	—	231	236	245	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	70	231	236	243	✓	
1200	—	—	—	—	✓	✓	✓	✓	72	233	236	242	✓	
10 15	FINISHED.													

PCB-ARCH-EXT0377375

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 667 Still No. 1

	TIME	DATE
Started By Handley	6 30 am pm	8-8-66
Finished By Handley	2 00 am pm	8-11-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175		5	5	5	5	132	230	236	250	on	
4 00	—	—	—	—	2½	2½	2½	2½	130	234	236	245	"	
8 00	—	—	—	—	—	—	—	—	134	235	238	247	"	
12 00	—	—	—	—	—	—	—	—	125	235	238	247	—	
4 00	—	—	—	—	—	—	—	—	130	235	238	247	—	
8 00	—	—	—	—	—	—	—	—	124	235	238	246	—	
12 00	—	—	—	—	—	—	—	—	136	235	238	246	—	
4 00	—	—	—	—	—	—	—	—	134	235	238	247	"	
8 00	—	—	—	—	—	—	—	—	135	234	237	246	"	
12 00	—	—	—	—	—	—	—	—	133	234	237	247	—	
4 00	—	—	—	—	—	—	—	—	137	235	237	247	—	
8 00	—	—	—	—	—	—	—	—	138	234	237	247	—	
12 00	—	—	—	—	—	—	—	—	129	234	237	245	—	
8 00	—	—	—	—	—	—	—	—	126	233	237	244		
12 00	—	—	—	—	—	—	—	—	132	232	237	247	—	

PCB-ARCH-EXT0377376

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 68 Still No. 2

	TIME	DATE
Started By Kelly	150 pm	8-9-66
Finished By Jondro.	910 am	8-12-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		4½ Drums		700 #

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
800	40	40	175	—	2½	2½	2½	2½	144	241	250	262	ON	
1200	—	—	—	—	—	—	—	—	140	248	253	270	—	
400	—	—	—	—	—	—	—	—	140	250	255	270	—	
800	—	—	—	—	—	—	—	—	149	250	255	271	—	
1200	—	—	—	—	—	—	—	—	141	250	255	271	—	
400	—	—	—	—	—	—	—	—	142	250	255	270	"	
800	—	—	—	—	—	—	—	—	142	250	256	272	"	
1200	—	—	—	—	—	—	—	—	136	250	255	271	—	
100	—	—	—	—	—	—	—	—	145	250	256	272	—	
800	—	—	—	—	—	—	—	—	140	250	256	271	—	
1200	—	—	—	—	—	—	—	—	143	251	256	271	—	
800	—	—	—	—	—	—	—	—	144	250	256	270	"	
1200	—	—	—	—	—	—	—	—	142	251	256	273	—	
400	—	—	—	—	—	—	—	—	145	255	263	277	—	
800	—	—	—	—	—	—	—	—	141	269	271	286	—	
910	FINISHED													

PCB-ARCH-EXT0377377

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 687 Still No. 1

	TIME	DATE
Started By Jordan.	7 00 am pm	10-23-66
Finished By Kelly	1 30 pm am	10-29-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 11 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175	/	4	4	4	4	/	235	235	240	ON	
4 00	"	"	"	"	"	"	"	"	"	232	238	250	"	
8 00	"	"	"	"	5	5	5	5	—	231	237	251	"	
12 00 AM	✓	✓	✓	✓	✓	✓	✓	✓	67	227	237	250	✓	
4 00 AM	✓	✓	✓	✓	✓	✓	✓	✓	67	228	238	249	✓	
8 00	—	—	—	—	—	—	—	—	—	230	240	253	—	
12 00	—	—	—	—	—	—	—	—	—	225	237	251	—	
4 00	"	"	"	"	"	"	"	"	—	227	237	250	"	
8 00	"	"	"	"	"	"	"	"	"	228	237	251	"	
12 00	—	—	—	—	—	—	—	—	—	226	236	250	"	
4 00	—	—	—	—	—	—	—	—	—	225	235	250	"	
8 00	—	—	—	—	—	—	—	—	—	230	237	251	—	
12 00	—	—	—	—	—	—	—	—	—	225	231	245	—	
4 00	—	—	—	—	—	—	—	—	—	225	231	245	—	
8 00	—	—	—	—	—	—	—	—	—	226	232	245	—	
12 00	—	—	—	—	—	—	—	—	—	225	235	249	"	
4 00	—	—	—	—	—	—	—	—	—	224	234	249	"	
8 00	—	—	—	—	—	—	—	—	—	227	236	250	—	
4 00	—	—	—	—	—	—	—	—	—	230	239	251	—	
8 00	—	—	—	—	—	—	—	—	—	231	239	251	—	
12 00	—	—	—	—	—	—	—	—	—	225	239	251	"	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	—	232	238	252	"	
12 00	"	"	"	"	"	"	"	"	—	232	238	252	"	
4 00	—	—	—	—	—	—	—	—	—	237	239	252	—	
8 00	—	—	—	—	—	—	—	—	—	231	238	252	—	
12 00	—	—	—	—	—	—	—	—	—	230	238	250	"	
4 00	—	—	—	—	3	3	3	3	—	230	237	246	"	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	—	230	237	245	✓	

PCB-ARCH-EXT0377378

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 688 Still No. 2

		TIME	DATE
Started By	Felix Jurado	4 50 am pm	10-28-66.
Finished By	Jurado.	17 20 am pm	10-29-66.

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		6 Drums		100#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	17		2½	2	2	2½	—	238	251	252	ON	
900	"	"	"	"	"	"	"	"	45	240	251	252	"	~~cont plugged~~
300	Changing Stills				2½	2½	2½	2½						
400	—	—	—	—	—	—	—	—	106	247	250	273	—	
720	FINISHED													

PCB-ARCH-EXT0377379

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 699 Still No. 1

	TIME	DATE
Started By Ogilvy	5:15 am ~~pm~~	11-25-66
Finished By Handley	9:00 ~~am~~ pm	11-29-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	48	40	175		3	3	3	3	68	227	231	245	on	
200	—	—	—		—	—	—	—	55	228	232	247	—	
400	—	—	—	—	—	—	—	—	—	230	234	249	"	
800	—	—	—	—	—	—	—	—	—	225	234	248	"	
1200	"	"	"	"	"	"	"	"	55	230	237	258	"	
400	"	"	"	"	4	4	4	4	68	230	237	258	"	
800	—	—	—	—	—	—	—	—	61	231	237	249		
1200	—	—	—	—	—	—	—	—	54	230	237	249	—	
400	—	—	—	—	—	—	—	—	68	230	235	248	—	
800	—	—	—	—	—	—	—	—	57	230	236	248	—	
1200	"	"	"	"	"	"	"	"	60	230	237	248	"	
400	"	"	"	"	"	"	"	"	65	230	237	248	"	
800	—	—	—	—	—	—	—	—	65	228	237	249	—	
200	—	—	—	—	—	—	—	—	67	230	236	249	—	
800	—	—	—	—	—	—	—	—	66	231	236	247	—	
1200	"	"	"	"	"	"	"	"	75	230	236	248	"	
400	"	"	"	"	"	"	"	"	75	229	236	248	"	
800	—	—	—	—	1½	1½	1½	1½	75	230	236	248	—	
200	—	—	—	—	—	—	—	—	72	228	235	246	—	
400	—	—	—	—	3	3	3	3	55	225	234	247	—	
800	—	—	—	—	—	—	—	—	65	225	234	247	—	

PCB-ARCH-EXT0377380

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 700 Still No. 2

	TIME	DATE
Started By Jondro.	pm	11-26-66
Finished By SCHNEIDER & WYATT.	10 30 am	11-30-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		5 DRUMS.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		2	2	2	2					ON	
1300	″	″	″	″	″	″	″	″	40	235	246	256	″	
1600	″	″	″	″	3	3	3	3	35	239	250	254	″	
800	—	—	—	—	—	—	—	—	55	239	252	256	—	
1200	—	—	—	″	—	—	—	—	45	240	252	255	—	
400	—	—	—	—	—	—	—	—	71	241	252	255	—	
800	—	—	—	—	—	—	—	—	48	243	253	255	—	
1200	″	″	″	″	″	″	″	″	45	243	253	255	″	
400	″	″	″	″	″	″	″	″	50	242	254	256	″	
800	—	—	—	—	4	4	4	4	32	243	254	256	—	
1200	—	—	—	—	—	—	—	—	25	242	255	256	—	
800	—	—	—	—	—	—	—	—	60	245	255	257	—	
1300	″	″	″	″	″	″	″	″	39	245	255	257	″	
400	″	″	″	″	″	″	″	″	55	241	254	256	″	
800	—	—	—	—	1½	1½	1½	1½	61	243	256	257	—	
1200	Fires Cont. — Low on Crude													DOWN - LOW ON CRUDE
400	—	—	—	—	2	2	2	2	30	233	253	260	—	
800	—	—	—	—	3	3	3	3	30	251	255	280	—	Down 10:45 PM Rev.
400	″	″	″	″	2	2	2	2	85	260	271	275	″	fall-no room.
800	—	—	—	—	—	—	—	—	62	264	272	287	″	

PCB-ARCH-EXT0377381

CHLORINATION RECORD - DEPT. 246 BATCH NO. 18

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1248	234	3	Started [illegible]	135	✓		12-6-66
			Finished				

Biphenyl 4000 - F.C. Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
135	✓		600		
339	✓		800	1.112 - 65	
535	✓		1200		
840	✓		80%	1.385 - 65	1410 @ 65
940	-		"	1.400 - 65	
910	-		finished	1.410 - 65	

PCB-ARCH-EXT0377382

CHLORINATION RECORD - DEPT. 246 BATCH NO. 19

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1148	1235	5	Started Wyatt	345	X		12-6-66
			Finished				

Biphenyl 4000 - FC Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
345	X		600		
545	X		800	1.109 -65	
645			1200		
1035	—		80%	1.368 -65	
1119	/	Finished		1.410 -65	1.410 @65

PCB-ARCH-EXT0377383

CHLORINATION RECORD - DEPT. 246 BATCH NO. 20

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
			Started Wyatt	745	←		12-6-66
1148	2.36	1	Finished				

Biphenyl 4000 - F.C. Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
745			600		
845			800	1.100 -65	
945			1200		
1130	✓		60%	1.307 -65	1410 @65
100		✓		1.385 -65	
130		✓	F.	1.401 -65	
140		✓	Finished	1.410 - 65	

PCB-ARCH-EXT0377384

CHLORINATION RECORD - DEPT. 246 BATCH NO. 21

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1248	2-237	4	Started Standley	8 30	✓		12-7-66
			Finished Jonsons.				

Biphenyl 4000 # F.C. Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
8 30	✓		600		
10 30	✓		800	1.095 -65	
11 20	✓		1200		
3 15		✓	80%	1.355 - 65	
3 50		✓		1.383 -65	
4 05		✓		1.397 - 65	
4 10		✓	FINISHED	1.400 - 65	1.400 -65
				H.C.R VENTED.	

PCB-ARCH-EXT0377385

CHLORINATION RECORD - DEPT. 246 BATCH NO. 22

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1148	42# - 238	3	Started [illegible]	940	✓		12-7-66
			Finished [illegible]	515		✓	12-7-66

Biphenyl 4000 # C.P.C. Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
940	✓		600		
1140	✓		800	1.116 -45	
1240		✓	1200		
435		✓		1.370 -65	-80%.
503		✓		1.395 -65	
515		✓	FINISHED	1.400 -65	
					1.400 -65
				H.F.R	
				VENTED.	

PCB-ARCH-EXT0377386

CHLORINATION RECORD - DEPT. 246 BATCH NO. 23

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1148	B# 239	5	Started Handley	1150	✓		12-6-66
			Finished Sondro	715		✓	12-7-66

Biphenyl 4000 #'s F. C. Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
1150	—		600		
150		—	800	1.100 -65	
250		—	1200		
645		✓		1.372 -65	80%.
715		✓	FINISHED	1.400 -65	
					1.400-65
				H.F.R.	
				VENTED	

PCB-ARCH-EXT0377387

CHLORINATION RECORD - DEPT. 246 BATCH NO. 24

Aroclor		Chlorinator	OPERATOR	TIME	AM	PM	DATE
1148	8# 240	1	Started [illegible]	2 00		✓	12-6-66
			Finished [illegible]	9 15		✓	12-7-66

Biphenyl Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
2 00		✓	600		
4 00		✓	800	1.118 -65	
5 00		✓	1200		
8 45		✓		1.375 -65 -809	
9 15		✓	FINISHED	1.402 -65	1.400 -65
				H.F.R.	
				VENTED.	

PCB-ARCH-EXT0377388

CHLORINATION RECORD - DEPT. 246 BATCH NO. 25

Aroclor	B#	Chlorinator	OPERATOR	TIME	AM	PM	DATE
1148	241	4.	Started Sanders	530		✓	12-7-66
			Finished Wyatt	109	✓		12-7-66

Biphenyl 4000# + F.C Gravity At End Point

TIME	AM	PM	CHLOR RATE	SP.GR @ °C.	REMARKS
530		✓	600		
730		✓	800	1.405 -65	
830		✓	1200		
1220	✓			1.360 -65	80%
105	✓		Finished	1.400 -65	
					1.400 @ 65° F
					LCB
				LCB	

PCB-ARCH-EXT0377389

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 704 Still No. 2

	TIME	DATE
Started By Handley	~~8~~ pm	12-6-66
Finished By Wyatt	340 am ~~pm~~	12-8-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		NONE		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		3	3	3	3	56	120	252	255	ON	
800	~	~	~	~	~	~	~	~	71	255	260	265	~	
1200	—	—	—	—	—	—	—	—	—	252	265	266	~	
400	—	—	—	—	—	—	—	—	—	254	265	267	~	
400	—	—	—	—	5	5	5	5	80	257	265	271	—	
800	—	—	—	—	—	—	—	—	95	255	264	270	—	
1200	—	~	~	~	~	—	—	—	80	258	265	268	~	
400	~	—	—	—	~	~	—	—	82	256	264	267	~	
800	—	—	—	—	—	—	—	—	77	255	265	270	—	
1200	—	—	~	—	—	—	—	—	101	258	266	270	—	
400	Burn with Pump over #1 Still													
800	—	—	~	—	2½	2½	2½	2½	70	259	266	283	—	
1200	—	~	~	~	—	—	—	—	90	261	270	281	~	

PCB-ARCH-EXT0377390

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 703 Still No. 1

		TIME	DATE
Started By	Clothier - Jones	300 am pm	12-5-66
Finished By	Jones	350 am pm	12-8-66.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175	—	4	4	4	4	HEATING				ON	
800	~	—	—	—	—	—	—	—	50	225	233	245	—	
1200	—	—	—	—	—	—	—	—	45	230	235	247	—	
400	~	~	~	~	~	~	~	~	58	230	235	247	~	
800	~	~	~	~	—	~	~	~	60	230	237	247	~	
1200	—	—	—	—	—	—	—	—	—	228	235	245	~	
400	—	—	—	—	—	—	—	—	—	229	236	246	~	
400	—	—	—	—	5	5	5	5	—	232	237	246	—	
800	—	—	—	—	—	—	—	—	—	232	238	248	—	
1200	—	—	—	—	—	—	—	—	—	231	236	246	~	
400	—	—	—	—	—	—	—	—	—	233	237	247	~	
800	—	—	—	—	—	—	—	—	55	230	235	246	—	
1200	—	—	—	—	—	—	—	—	55	230	235	245	—	
350	FINISHED													

PCB-ARCH-EXT0377391

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 713 Still No. 1

		TIME	DATE
Started By	Jasper	430 am pm	1-4-66
Finished By	Fielding	110 am pm	1-10-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		2	2	2	2	70	226	230	240	on	
800	—	—	—	—	—	—	—	—	—	228	232	242	—	
1200	Burg													
400	Burg													
800	Down													
1200	Down													
400	″	″	″	″	2½	2½	2½	2½	—	234	240	242	″	
800	Down	Vac Trouble												
400		″		″			″							
800	—	—	—	—	3	3	3	3	—	228	236	246	″	
1200	″	″	″	″	″	″	″	″	80	228	238	250	″	
400	″	″	″	″	″	″	″	″	80	225	237	248	″	
800	—	—	—	—	—	—	—	—	79	226	237	249	—	
1200	—	—	—	—	—	—	—	—	—	229	236	249	—	
400	″	—	—	—	—	—	—	—	—	228	237	246	″	
800	—	—	—	—	—	—	—	—	—	228	237	249	″	
1200	″	″	″	″	″	″	″	″	—	226	236	248	″	
800	—	—	—	—	—	—	—	—	—	226	237	248	—	
1200	″	″	″	″	″	″	″	″	—	230	236	243	″	
400	″	″	″	″	″	″	″	″	—	230	236	243	″	
800	—	—	—	—	—	—	—	—	—	229	235	243	″	
1200	—	—	—	—	—	—	—	—	—	230	236	242	″	
	Finish Dist 300				Rec. Full - 20 gal									
400	″	″	″	″	½	″	½	″						
1200	″	″	″	″	2	2	2	2	″	230	240	250	″	
110	Down Wtd													

PCB-ARCH-EXT0377392

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 714 Still No. 2

		TIME	DATE
Started By	Wyatt	4 45 am pm	1-5-67
Finished By	Wyatt	10 45 am pm	1-11-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		None		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175	—	3	3	3	3	112	238	242	243	ON	
12 00	Burn													
4 00	Burn													
8 00	DOWN													
12 00	DOWN													Started up at 2 45 - 1-6-67. P.M
1 00	〃	〃	〃	〃	3	3	3	3	71	241	248	250	〃	
4 00	〃	〃	〃	〃	4	4	4	4	94	244	251	254	〃	
8 00	—	—	—	—	—	—	—	—	91	243	251	255	—	
4 00	—	—	—	—	—	—	—	—	100	242	247	248	〃	
8 00	—	—	—	—	—	—	—	—	102	242	248	249	〃	
12 00	〃	〃	〃	〃	〃	〃	〃	〃	102	245	252	255	〃	
4 00	〃	〃	〃	〃	〃	〃	〃	〃	106	245	252	256	〃	
8 00	—	—	—	—	—	—	—	—	105	247	253	256	—	
12 00	—	—	—	—	—	—	—	—	95	247	254	256	—	
4 00	—	—	—	—	—	—	—	—	—	247	254	255	—	
8 00	—	—	—	—	—	—	—	—		246	254	255	—	
12 00	〃	〃	〃	〃	〃	〃	〃	〃	109	245	254	256	〃	
8 00	—	—	—	—	—	—	—	—	—	246	254	254	—	
12 00	〃	〃	〃	〃	〃	〃	〃	〃	92	246	251	255	〃	
4 00	〃	〃	〃	〃	〃	〃	〃	〃	90	245	251	255	〃	
8 00	—	—	—	—	—	—	—	—	88	245	250	254	〃	
12 00	—	—	—	—	1½	1½	1½	1½	80	243	249	253	〃	
4 00	No	room			½		½							Final cut 3 00 Rec. full. no room
12 00	〃	〃	〃	〃	3	3	3	3	105	245	250	255	〃	
4 00	〃	〃	〃	〃	〃	〃	〃	〃	110	247	255	257	〃	
8 00	—	—	—	—	—	—	—	—	118	255	263	274	〃	

PCB-ARCH-EXT0377393

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 74 Still No. 1

	TIME	DATE
Started By Jones	8 10 am	1-27-67
Finished By Jones	6 30 am	2-1-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200# Jones

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175		2	2	2	2	83	223	233	246	ON	
1500	"	"	"	"	2	2	2	2	84	228	237	252	"	Down Rec Full
1600	"	"	"	"	2	"	"	"	86	230	238	252	"	no Room
800	"	"	"	"	"	"	"	"	86	231	238	252	"	
1200	"	"	"	"	"	"	"	"	88	232	239	252	"	
400	"	"	"	"	"	"	"	"	80	231	238	252	"	
800	"	"	"	"	"	"	"	"	65	230	237	250	"	
800	Rising													
1200	"	"	"	"	2	2	2	2	84	228	236	250	"	
400	"	"	"	"	"	"	"	"		225	239	250	"	
1500	"	"	"	"	"	"	"	"	84	225	237	250	"	
800	DOWN	VAC	TROUBLE		- LOW STEAM PRESSURE -								PARKING	PUMP WATER OFF 1-30-67
1200	STARTING	UP			1	1	1	1						1115AM STARTED UP
400	"	"	"	"	"	"	"	"		230	237	245		
1200	"	"	"	"	"	"	"	"	74	230	237	242	"	
400	"	"	"	"	"	"	"	"	74	230	237	243	"	
800	"	"	"	"	"	"	"	"	60	230	236	242	"	
1200	"	"	"	"	"	"	"	"	61	231	235	242	"	
400	"	"	"	"	1	1	1	1		201	234	241	"	
1200	"	"	"	"	"	"	"	"	101	231	234	241	"	
1600	"	"	"	"	"	"	"	"	93	231	237	243	"	
800	"	"	"	"	"	"	"	"	68	230	235	243	"	
1200	"	"	"	"	"	"	"	"	75	228	236	242	"	
400	"	"	"	"	2	2	2	2		228	237	241	"	
1200	"	"	"	"	"	"	"	"		225	230	240	"	
400	"	"	"	"	"	"	"	"		227	230	242	"	
630	FINISHED													

PCB-ARCH-EXT0377394

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 720 Still No. 2

	TIME	DATE
Started By Wyatt	7 00 am pm	1-27-67
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		6 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175		3	3	3	3	106	245	254	256	Ok	
400	"	"	"	"	"	"	"	"	105	246	255	258	"	
800	—	—	—	—	—	—	—	—	99	248	256	260	—	
1200	—	—	—	—	—	—	—	—	115	250	256	267	—	
400	—	—	—	—	—	—	—	—	115	250	260	261	"	
800	—	—	—	—	—	—	—	—	106	252	261	262	"	
800	Burn													
1200	—	—	—	—	—	—	—	—	95	250	255	259	—	
400	"	"	"	"	"	"	"	"	—	25[illegible]	255	259		
1200	"	"	"	"	"	"	"	"	95	252	256	262	"	
800	"	"	"	"	"	"	"	"	95	251	257	260	"	
1200	START	ING	UP		4	4	4	4						1000 AM FEED OFF 1-30-67 WATER OFF-SHOP 1115 AM STARTED UP
400	"	"	"	"	"	"	"	"	—	251	261	282		
1200	"	"	"	"	"	"	"	"	126	254	260	265	"	
400	"	"	"	"	"	"	"	"	114	254	261	265	"	
800	—	—	—	—	—	—	—	—	115	252	260	262	"	
1200	—	—	—	—	—	—	—	—	120	252	261	262	"	
400	"	"	"	"	"	"	"	"	—	251	260	262	—	
1200	"	"	"	"	"	"	"	"	115	251	260	263	"	
400	"	"	"	"	"	"	"	"	111	253	262	265	"	
800	—	—	—	—	—	—	—	—	115	251	261	263	"	
1200	—	—	—	—	—	—	—	—	125	254	262	264	"	
400	"	"	"	"	"	"	"	"	—	254	261	263	"	
1200	—	—	—	—	—	—	—	—	134	250	265	269	—	
400	—	—	—	—	—	—	—	—	135	250	260	266	—	
800	Down - Rec Full - No room.													
1100	Down				½		½							
2000	Boiled Down													

PCB-ARCH-EXT0377395

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248. Batch No. 720. Still No. 2

	TIME	DATE
Started By	300 am	2-3-67.
Finished By	955 am pm	2-4-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Second Sheet

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175		3	3	3	3	105	261	266	280	ON	
800	"	"	"	"	"	"	"	"	110	275	284	292	"	Down at 535 to sink coil pump not circulating
955	Crushed													

PCB-ARCH-EXT0377396

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 746 Still No. 1

		TIME	DATE
Started By	Loren	630 am pm	4-19-67
Finished By	Wyatt	915 am pm	4-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1	1	1	1	—				on	
1200	Busy	Charging			4 3	4 3	4 3	4 3	28 till					
400	—	—	—	—	—	—	—	—	122	230	235	248	—	
800	—	—	—	—	—	—	—	—	117	231	236	248	—	
1200	—	—	—	—	—	—	—	—	—	230	236	250	—	
400	—	—	—	—	—	—	—	—	—	231	236	250	—	
800	—	—	—	→	4	4	4	4	134	226	234	250	—	
1200	Busy.													
400	—	—	—	—	—	—	—	—	128	226	235	250	—	
800	—	—	—	—	—	—	—	—	123	227	234	249	—	
1200	—	—	—	—	—	—	—	—	—	227	234	244	—	
400	—	—	—	—	—	—	—	—	—	227	234	250	—	
800	—	—	—	—	—	—	—	—	132	227	234	249	—	
1200	—	—	—	—	—	—	—	—	130	226	235	250	—	
400	—	—	—	—	—	—	—	—	130	228	235	249	—	
800	—	—	—	—	—	—	—	—	125	227	235	250		

PCB-ARCH-EXT0377397

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 · Batch No. 747 Still No. 2

		TIME	DATE
Started By	Jones	1220 pm	4-19-67
Finished By	Kelly	305 am	4-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45' @ °C	@ °C		NONE		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	—	4	4	4	4	105	230	240	241	ON	
800	—	—	—	—	—	—	—	—	102	231	241	244	″	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	236	245	249	—	
400	✓	✓	✓	✓	5	5	5	5	—	25	245	246	—	
800	—	—	—	—	—	—	—	—	—	236	243	247	—	
1200	Burned.													
400	—	—	—	—	—	—	—	—	28	235	241	244	✓	
800	—	—	—	—	—	—	—	—	110	235	241	243	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	235	240	246	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	235	240	246	✓	
800	—	—	—	—	—	—	—	—	—	234	240	246	—	
1200	—	—	—	—	—	—	—	—	—	234	240	246	—	
400	—	—	—	—	—	—	—	—	115	235	241	245	″	
800	—	—	—	—	—	—	—	—	110	236	243	246	″	
1200	✓	✓	✓	✓	3	3	3	3	122	244	248	253	✓	
305	Finished													

PCB-ARCH-EXT0377398

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 764 Still No. 1

	TIME	DATE
Started By [illegible]	7 50 am pm	5-27-67
Finished By [illegible]	2 00 am pm	6-1-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 lb

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175		1½	1½	1½	1½	/	226	232	246	ON	
8 00	—	—	—	—	—	—	—	—	—	230	237	248	—	
12 00	—	—	—	—	—	—	—	—	—	232	237	248	—	
4 00	Bump	made # 1	Chlor.											
8 00	—	—	—	—	—	—	—	—	—	232	237	249	—	
12 00	—	—	—	—	—	—	—	—	—	232	237	248	—	
4 00	—	—	—	—	—	—	—	—	—	231	237	248	—	
8 00	—	—	—	—	—	—	—	—	—	231	237	247	—	
12 00	—	—	—	—	—	—	—	—	—	230	236	247	—	
4 00	—	—	—	—	—	—	—	—	—	231	236	247	—	
4 00	—	—	—	—	—	—	—	—	—	230	235	243	—	
Down @ 5 00 P.M. to clean Still														
Recharged - 12 00 M 5-31-67										30" + 2 bags lime				
4 00	40	40	145	—	5	5	5	5	—	218	228	245	ON	
8 00	—	—	—	—	—	—	—	—	—	223	232	249	—	
12 00	—	—	—	—	—	—	—	—	70	224	232	248	—	

PCB-ARCH-EXT0377399

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 765 Still No. 2

		TIME	DATE
Started By	Jones	3[15] am pm	5-27-67
Finished By	Wyatt	8[10] am pm	6-1-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
60" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175	✓	3	3	3	3	100	230	235	237	on	
1500	✓	✓	✓	✓	5	5	5	5	118	233	237	240	✓	
400	Busy with #1 Chlor.													
800	—	—	—	—	—	—	—	—	120	235	240	245	"	
1200	—	—	—	—	—	—	—	—	121	237	243	245	—	
400	—	—	—	—	—	—	—	—	120	238	243	245	—	
800	—	—	—	—	—	—	—	—	115	238	241	244	—	
1200	—	—	—	—	—	—	—	—	115	235	240	244	—	
400	—	—	—	—	—	—	—	—	115	235	240	244	—	
400	—	—	—	—	—	—	—	—	115	236	246	248	—	
800	—	—	—	—	—	—	—	—	105	236	243	246	✓	
1200	—	—	—	—	—	—	—	—	112	236	243	246	—	
400	—	—	—	—	—	—	—	—	110	235	243	246	—	
800	—	—	—	—	—	—	—	—	120	237	243	247	—	
1200	—	—	—	—	—	—	—	—	105	236	243	247	—	
400	—	—	—	—	—	—	—	—	100	235	243	245	✓	
800	—	—	—	—	—	—	—	—	100	236	244	246	✓	
1200	—	—	—	—	—	—	—	—	115	231	245	248	—	
400	—	—	—	—	—	—	—	—	118	236	245	248	—	
800	—	—	—	—	—	—	—	—	120	239	245	248	—	
1200	—	—	—	—	—	—	—	—	115	236	244	247	—	
400	—	—	—	—	—	—	—	—	120	240	247	250	✓	

PCB-ARCH-EXT0377400

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 781 Still No. 1

	TIME	DATE
Started By Kelly	1155 am	7-10-67
Finished By Wyatt	1000 pm	7-14-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 lbs

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Temperatures °C Vapor	Temperatures °C Inlet	Temperatures °C Outlet	Cond. Water	REMARKS
630PM	140	40	175		1	1	1	1						
800	″	″	″	52	2	2	2	2	18	225	231	241	ON	
1000 AM	—	—	—	—	3	3	3	3	—	230	236	250	—	
400	—	—	—	—	—	—	—	—	—	229	236	250	—	
800	″	″	″	″	″	″	″	″	″	228	234	247	″	
400	—	—	—	—	—	—	—	—	—	226	233	248	″	
800	—	—	—	—	—	—	—	—	—	227	234	248	″	
1200	—	—	—	—	2	2	2	2	—	227	235	247	—	
400	—	—	—	—	—	—	—	—	—	230	234	245	—	
800	—	—	—	—	—	—	—	—	—	230	235	243	—	
1200	—	—	—	—	—	—	—	—	—	225	235	246	—	
400	—	—	—	—	—	—	—	—	—	225	233	245	″	
800	—	—	—	—	3	3	3	3	—	226	234	247	″	
1200	—	—	—	—	—	—	—	—	—	227	234	248	—	
400	—	—	—	—	—	—	—	—	—	227	235	250	—	
800	″	″	″	″	″	″	″	″	—	232	238	252	″	
800	″	″	″	″	″	″	″	″	—	232	238	252	″	
400	—	—	—	—	1½	1½	1½	1½	—	232	237	246	″	
800	—	—	—	—	—	—	—	—		232	238	247	″	
1200	—	—	—	—	—	—	—	—	—	232	238	247	—	
400	—	—	—	—	—	—	—	—	—	230	237	247	—	
800	—	—	—	—	—	—	—	—	—	231	237	247	—	
800	—	—	—	—	—	—	—	—	—	228	235	243		

PCB-ARCH-EXT0377401

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 782 Still No. #2

		TIME	DATE
Started By	CRABTREE	am (pm)	7-10-67
Finished By	Perry	4⁴⁰ am	7-14-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		1	1	1	1					ON	STARTED
12⁰⁰	—	—	—	✓	3	3	3	3	60	234	250	252	—	
4⁰⁰	—	—	—	—	—	—	—	—	120	255	263	265	—	
8⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	123	260	265	270	✓	
4⁰⁰	—	—	—	—	—	—	—	—	120	254	263	270	✓	
8⁰⁰	—	—	—	—	—	—	—	—	121	255	264	270	✓	
12⁰⁰	—	—	—	—	2	2	2	2	93	251	260	262	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	250	257	257	✓	
8⁰⁰	—	—	—	—	—	—	—	—	—	251	257	259	—	
12⁰⁰	—	—	—	—	—	—	—	—	—	250	257	258	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	248	257	259	✓	
8⁰⁰	—	—	—	—	3	3	3	3	—	253	262	264	✓	
12⁰⁰	—	—	—	—	—	—	—	—	—	255	263	264	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	255	263	265	—	
8⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	115	256	265	267	✓	
12⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	115	256	265	267	—	
4⁰⁰	—	—	—	—	2	2	2	2	—	254	264	265	✓	
8⁰⁰	—	—	—	—	3	3	3	3	—	255	265	268	✓	
12⁰⁰	—	—	—	—	—	—	—	—	—	256	267	268	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	260	268	270	—	
8⁰⁰	—	—	—	—	—	—	—	—	—	259	268	269	—	
8⁰⁰	—	—	—	—	—	—	—	—	—	252	263	265	✓	
12⁰⁰	—	✓	✓	✓	✓	✓	✓	✓	—	263	275	276	✓	
4⁰⁰	✓	✓	✓	✓	✓	✓	✓	—	—	276	293	296	✓	
4⁴⁰	Finished													

PCB-ARCH-EXT0377402

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 797 Still No. 1

	TIME	DATE
Started By Handley	6 ~~am~~ pm	8-21-67
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 ~~lb~~

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 AM	40	40	175	✓	4	4	4	4	55	227	231	245	ON	
12 NN	✓	✓	✓	—	✓	✓	✓	✓	—	227	237	251	✓	
4 PM	✓	✓	✓	—	✓	✓	✓	✓	—	227	237	251	✓	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	80	228	237	250	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	75	227	237	252	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	75	228	238	253	✓	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	85	228	238	253	✓	
12 00	—	—	—	—	✓	✓	✓	✓	—	227	237	251	—	
8 00	—	—	—	—	—	—	—	—	72	228	237	250	—	
12 00	—	—	—	—	4	4	4	4	95	225	235	250	—	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	69	225	235	250	✓	
8 00	—	—	—	—	—	—	—	—	68	225	236	250	—	
12 00	—	—	—	—	—	—	—	—	75	226	236	257	—	
4 00	—	—	—	—	—	—	—	—	80	230	239	258	—	
8 00	—	—	—	—	—	—	—	—	82	230	238	258		
12 00	Bump													
4 00	✓	—	—	—	3	3	3	3	—	227	240	254	✓	
8 00	—	—	—	—	—	—	—	—	84	232	242	255	—	Down at 1 40 PM.
12 00	—	—	—	—	—	—	—	—	70	230	242	256	—	
4 00	Down				1	1	1	1						
8 00	✓	—	—	✓	2	2	2	2	✓	225	235	249	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	74	223	234	247	✓	
4 00	✓	—	✓	✓	—	✓	✓	✓		225	234	247	✓	
4 30	from	hot												

PCB-ARCH-EXT0377403

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 798 Still No. 2

	TIME	DATE
Started By Jones	5:45 am	8-21-67
Finished By Jones	12:50 pm	8-26-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50½ @ °C	@ °C		6 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12	40	40	175		1	1	1	1					on	
1300	″	″	″	″	5	5	5	—	—	236	244	246	″	
1600	″	″	″	″	″	″	″	—	—	236	245	248	″	
800	″	″	″	″	″	″	″	—	—	~~236~~	246	250	″	
1200	Down													
1200	Burp				3½	3½	3½	3½						Fires on at 5:30 PM
400	″	″		″	″	—	—	—	—	247	257	266		
800	—	—	—	—	—	—	—	—	—	249	257	259	—	Down at
1000	—	—	—	—	—	—	—	—	″	249	257	259	—	1:40 PM
200	Down				1	1	1	1						
800	″	″	″	″	2	2	2	2	″	245	251	254	″	
1200	″	″	″	″	″	″	″	″	—	245	251	255	″	
400	″	″	″	″	″	″	″	″	—	~~247~~	255	257		
800	Burp													
1200	—	—	—	—	—	—	—	—	119	264	278	280	—	
1250	FINISHED													

PCB-ARCH-EXT0377404

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 789 Still No. 1

	TIME	DATE
Started By J Ondo.	1105 am pm	7-29-67
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
35" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	20	40	175		4	4	4	4					ON	
1400	Busy working with #2 still													
800	✓	✓	✓	—	✓	✓	—	—	✓	needs to be raked				
400	—	—	—	—	—	—	—	—	—	234	239	249		
800	—	—	—	—	—	—	—	—	—	230	239	250		
1200	—	—	—	—	—	—	—	—	73	228	239	250	—	
400	—	—	—	—	—	—	—	—	70	227	239	250	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	229	237	250	✓	
400P	✓	✓	✓	83	—	✓	✓	✓	68	229	235	248	✓	
800P	✓	✓	✓	84	✓	✓	✓	✓	68	230	235	248	✓	
1200	—	—	—	—	—	—	—	—	71	230	238	250	—	
400	—	—	—	—	—	—	—	—	60	227	237	249	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	227	238	249	✓	
1200	—	—	—	—	—	—	—	—	70	226	236	248	—	
800	—	—	—	—	—	—	—	—	63	227	236	248	—	
1200	—	—	—	—	—	—	—	—	73	227	236	248	—	
400	—	—	—	—	—	—	—	—	63	227	236	248	—	
800	—	—	—	—	—	—	—	—	76	230	237	249	—	
1200	Busy pumping Clear getting Hot													
400	—	—	—	—	—	—	—	—	80	230	237	249	—	
800	—	—	—	—	—	—	—	—	76	232	236	249	—	
1200	—	—	—	—	—	—	—	—	58	230	238	250	—	
400	—	—	—	—	—	—	—	—	68	230	240	250	—	
800	—	—	—	—	—	—	—	—	84	230	239	250	—	
1200	—	—	—	—	—	—	—	—	82	230	239	250	—	
400	—	—	—	79	✓	✓	✓	✓	65	230	237	248	—	
800	✓	✓	✓	80	✓	✓	✓	✓	67	230	238	248	—	

PCB-ARCH-EXT0377405

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 789 Still No. 1

	TIME	DATE
Started By	am pm	
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Sheet #2

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
12⁰⁰	HO	HO	175	✓	5	5	5	5	63	225	237	250	ON	
4⁰⁰	—	—	—	—	—	—	—	—	66	226	237	250	—	

PCB-ARCH-EXT0377406

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1148 Batch No. 790 Still No. 2

	TIME	DATE
Started By Joner	3 20 am	7-30-67
Finished By Joner	10 30 pm	8-14-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		6 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	400	40	175		/	/	/	/					ON	
8 00	—	—	—	—	5	5	5	/	—	205	224	225		
12 00	—	—	—	—	—	—	—	—	—	225	230	232	—	
4 00	—	—	—	—	—	—	—	—	—	225	234	235	—	
8 00	✓	✓	✓	✓	✓	✓	✓		—	Needs to be				
4 00 P	✓	✓	✓		✓	✓	✓	—		227	235	236	ON	
8 00 P	✓	✓	✓		✓	✓	✓	—		227	235	236	✓	
12 00	—	—	—	—	—	—	—	—	—	228				
4 00	—	—	—	—	—	—	—	—	—	231				
8 00	✓	✓	✓	✓	✓	✓	✓			Needs to be				
4 00	—	—	—	—	—	—	—	—	—	228	237	239	—	
8 00	—	—	—	—	—	—	—	—	94	230	238	240	—	
12 00	—	—	—	—	—	—	—	—	95	230	238	240	—	
4 00	—	—	—	—	—	—	—	—	95	230	238	240	—	
8 00	—	—	—	—	—	—	—	—	90	230	238	240	—	
12 00	Burners													
4 00	—	—	—	—	—	—	—	—	80	231	238	240	—	
8 00	—	—	—	—	—	—	—	—	75	231	235	239	—	
12 00	—	—	—	—	—	—	—	—	75	230	239	240	—	
4 00	—	—	—	—	—	—	—	—	80	233	240	241	—	
8 00	—	—	—	—	—	—	—	—	80	233	240	241	✓	
12 00	—	—	—	—	—	—	—	—	76	233	240	241	✓	
4 00	←	—	—	60	✓	✓	✓	✓	70	234	240	241		
8 00	—	—	—	60	✓	✓	✓	✓	72	235	240	241		
12 00	—	—	—	—	—	—	—	—	90	235	242	243	✓	
4 00	—	—	—	—	—	—	—	—	86	235	243	244	—	Drop to 35 on 8/30/67 Changing burners on Still
12 00	Coming up on Temp													

PCB-ARCH-EXT0377407

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 819 Still No. 1

	TIME	DATE
Started By Handley	9⁰⁰ am pm	10-16-67
Finished By Fle Long	12¹⁰ am pm	10-20-67

CHARGE

INS. FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12⁰⁰	40	40	175	—	5	5	5	5	64	228	235	246	ON	
4⁰⁰	"	"	"	"	"	"	"	"	55	230	237	246	"	Down at 750
200AM	✓	✓	✓	55	✓	✓	✓	✓	104	232	237	246	✓	working on steam
400 AM	✓	✓	✓	60	6	6	6	6	120	232	236	247	✓	
8⁰⁰	"	"	"	"	—	—	—	—	85	232	238	250	—	
12⁰⁰	—	—	—	—	—	—	—	—	60	231	237	249	—	
4⁰⁰	"	"	"	"	"	"	"	"	64	231	237	249	"	
12⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	/	228	237	240	✓	
4⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	/	230	237	250	✓	
8⁰⁰	—	—	—	—	—	—	—	—	49	230	236	248	—	
12⁰⁰	—	—	—	—	—	—	—	—	65	229	236	248	—	
4⁰⁰	—	—	—	—	—	—	—	—	54	231	235	245	—	
8⁰⁰	—	—	—	—	—	—	—	—	50	228	235	249	—	
12⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	—	230	236	249	✓	
4⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	/	230	236	250	✓	
8⁰⁰	—	—	—	—	—	—	—	—	70	229	237	250	—	
12⁰⁰	—	—	—	—	—	—	—	—	76	229	236	250	—	
4⁰⁰	—	—	—	—	—	—	—	—	59	228	237	250	—	
8⁰⁰	—	—	—	—	—	—	—	—	65	228	238	250	—	
12⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	—	228	238	250	✓	
8⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	58	224	234	245	✓	
12⁰⁰	✓	✓	✓	✓	✓	✓	✓	✓	63	225	234	245	✓	

PCB-ARCH-EXT0377408

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 820 Still No. 2

		TIME	DATE
Started By	Feldvng	5 45 ~~am~~ pm	10-16-67
Finished By	Jondro	7 45 ~~am~~ pm	10-20-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
200 AM	40	40	175	116	10	10	10	10	80	220	228	232	ON	
400 AM	✓	✓	✓	121	15	15	15	15	105	228	233	237	✓	
800	—	—	—	—	—	—	—	—	101	230	236	240	—	
1200	—	—	—	—	—	—	—	—	120	230	240	242	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	106	230	236	240	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	230	236	241	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	✓	230	236	240		
800	—	—	—	—	—	—	—	—	103	230	240	243	—	
1200	—	—	—	—	—	—	—	—	—	231	241	245	✓	
400	—	—	—	—	—	—	—	—	104	231	241	246	—	
800	—	—	—	—	—	—	—	—	101	230	240	244	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	230	241	245	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	✓	230	241	244	✓	
800	—	—	—	—	—	—	—	—	—	232	240	244	—	
1200	—	—	—	—	—	—	—	—	100	232	241	244	—	
400	—	—	—	—	—	—	—	—	100	232	242	246	—	
800	—	—	—	—	—	—	—	—	100	232	242	246	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	233	243	246	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	99	229	235	241	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	93	231	240	244	✓	
1900	—	—	—	—	—	—	—	—	100	236	245	250	—	
745	FINISHED													

PCB-ARCH-EXT0377409

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 2 Batch No. 823 Still No. 1

	TIME	DATE
Started By	5:20 am pm	10-24-67
Finished By	9:00 am pm	10-28-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Added 200# Lime 10-26-67 Jones

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12 00	40	40	175	—	3	3	3	3	45	217	224	230	ON	
4 00	"	"	"	"	"	"	"	"	60	214	225	233	"	
8 00	"	"	"	"	6	"	"	"	55	212	222	234	"	
12 00									57	211	223	235	—	
4 00									50	215	223	235	—	
8 00	"	"	"	"	"	"	"	"	65	214	223	235	"	
12 00	"	"	"	"	"	"	"	"	58	214	223	235	"	
4 00	—	—	—	—	—	—	—	—	53	214	222	234	—	
8 00	—	—	—	—	—	—	—	—	52	214	223	233	—	
12 00	—	—	—	—	—	—	—	—	60	214	222	235	—	
4 00	—	—	—	—	—	—	—	—	50	214	223	236	—	
8 00	—	—	—	—	—	—	—	—	59	215	223	236	—	
4 00	—	—	—	—	—	—	—	—	62	215	224	235	—	
8 00	—	—	—	—	—	—	—	—	60	215	223	236	—	
12 00	—	—	—	—	—	—	—	—	56	214	225	236	—	
8 00	—	—	—	—	6	6	6	6	58	214	224	236	—	
12 00	—	—	—	—	—	—	—	—	55	215	225	237	—	
4 00	—	—	—	—	—	—	—	—	60	215	223	236	—	
8 00	—	—	—	—	—	—	—	—	55	215	224	235	—	
8 00	—	—	—	—	—	—	—	—	59	212	223	236	—	
12 00	—	—	—	—	—	—	—	—	60	212	225	235	—	
4 00	—	—	—	—	—	—	—	—	53	214	224	233	—	
8 00	—	—	—	—	—	—	—	—		215	225	235	—	
12 00	—	—	—	—	—	—	—	—	61	214	225	236	—	
8 00	—	—	—	—	—	—	—	—	57	215	225	237	—	
12 00	—	—	—	—	—	—	—		60	214	223	235	—	
4 00	—	—	—	—	—	—	—	—	58	215	224	234	—	
8 00														
12 00	—	—	—	—	—	—	—	—	48	213	224	235	—	

PCB-ARCH-EXT0377410

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 827 Still No. 1

	TIME	DATE
Started By Geldmeyer	430 ~~am~~ pm	11-3-67
Finished By Geldmeyer	1245 ~~am~~ pm	11-6-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175		5	5	5	5	136	229	239	250	on	
400	—	—	—	—	—	—	—	—	131	224	239	250	—	
800	—	—	—	—	6	6	6	6	128	230	239	250	"	
1200	—	—	—	—	—	—	—	—	128	228	239	251	"	
400	"	"	"	"	"	"	"	"	130	229	239	251	"	
800	"	"	"	"	"	"	"	"	128	227	238	250	"	
1200	—	—	—	—	—	—	—	—	126	228	238	250	—	
400	—	—	—	—	—	—	—	—	136	226	237	249	—	
800	"	—	—	—	—	—	—	—	124	226	236	250	—	
1200	"	"	"	"	"	"	"	"	127	226	238	250	"	
400	"	"	"	"	"	"	"	"		226	238	250	"	
800	"	"	"	"	"	"	"	"	127	226	237	247	"	
1200	—	—	—	—	—	—	—	—	126	225	239	246	—	
400	—	—	—	—	—	—	—	—	125	223	239	245	—	
800	"	"	"	"	"	"	"	"	116	222	232	246	"	
1245	Finished													

PCB-ARCH-EXT0377411

WGK 682 rev | DEPT 246 STILL RECORD | Arclor No. 1248 | Batch No. 828 | Still No. 2.

	TIME	DATE
Started By	3:15 am pm	11-3-67
Finished By	10:20 am pm	11-6-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		7 Drums.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	✓	10	10	10	10	105	226	235	237	ON	
12:00	—	—	—	—	15	15	15	15	115	228	235	241	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	115	228	240	241	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	115	230	240	241	✓	
12:00	—	—	—	—	—	—	—	—	110	230	240	245	—	
4:00	—	—	—	—	—	—	—	—	114	228	240	245	—	
8:00	✓	✓	—	—	—	—	—	—	106	227	238	241	—	
12:00	✓	✓	✓	✓	✓	✓	✓	✓	105	227	240	242	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	108	230	241	244	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	110	231	243	245	✓	
12:00	—	—	—	—	—	—	—	—	110	230	241	244	—	
4:00	—	—	—	—	—	—	—	—	105	228	240	245	—	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	105	226	236	240	✓	
4:00	✓	✓	✓	✓	5	5	5	5	104	235	245	247	✓	
8:00	✓	✓	✓	✓	5	5	5	5	110	245	250	253	✓	
10:00	Finished													

PCB-ARCH-EXT0377412

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 833 Still No. 1

	TIME	DATE
Started By	12[45] ~~am~~ pm	11-14-67
Finished By	3[30] am ~~pm~~	11-17-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	—					52	226	232	241	O.N.	
500	—	—	—	—	6	6	6	6	—	230	238	245	✓	
1200	—	—	—	—	—	—	—	—	66	226	237	250	✓	
400	—	—	—	—	—	—	—	—	53	228	238	250	—	
800	—	—	—	—	—	—	—	—	71	228	238	250	—	
1200	—	—	—	—	— 1/2	—	—	1/	63	225	237	249	—	Down at 1[30] p. 11-15-67.
800	Down - Vac trouble													200# Steam
1200	—	—	—	—	3	3	3	3	50	238	242	252	✓	800
400	—	—	—	—	5	5	5	5	35	232	239	251	—	on again
530	Down for full vac reading													@ 430 P.M.
1200	—	—	—	—	8	8	8	8	120	228	237	252	—	Down at 1[00]
400	—	—	—	—	—	—	—	—	74	226	236	251	+	jets being
800	—	—	—	—	—	—	—	—	66	228	236	250	—	worked on.
1200	—	—	—	—	—	—	—	—	67	225	233	245	—	On again @ 400 PM
400	—	—	—	—	4	4	4	4	52	228	232	242	✓	Down @ 500
800	—	—	—	—	—	—	—	—	65	226	233	243	✓	On again @ 900 PM
1200 330	✓ Finished	✓	✓	✓	✓	✓	✓	✓	55	226	234	244	✓	

PCB-ARCH-EXT0377413

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 834 Still No. 2

	TIME	DATE
Started By Wyatt	9⁰⁰ am pm	11-14-67
Finished By Sanders.	10²⁰ am pm	11-18-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5 1/3 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12⁰⁰	45	45	195	—	18	18	18	18	80	230	242	245	ON.	
4⁰⁰	—	—	—	—	—	—	—	—	92	233	243	246	—	
8⁰⁰	—	—	—	—	—	—	—	—	93	235	245	247	—	
12⁰⁰	—	—	—	—	—	—	—	—	80	235	243	246	—	Down at 1:30 PM 11-15-67.
4					1/2			1/2						
8⁰⁰	—	—	—	—	18	18	18	18	88	240	247	250	—	200 # Steam
12⁰⁰	—	—	—	—	—	—	—	—	92	245	253	256	—	
4⁰⁰	—	—	—	—	—	—	—	—	92	246	256	260	—	On again @ 4:30 PM
8⁰⁰	—	—	—	—	—	—	—	—	99	248	262	266	—	
12⁰⁰	Burning													Down 5:30 AM EST.
4⁰⁰	—	—	—	—	—	—	—	—	105	251	265	267	—	full reflux
8⁰⁰	—	—	—	—	—	—	—	—	100	253	267	269	—	
12⁰⁰	—	—	—	—	—	—	—	—	105	255	263	270	—	
4⁰⁰	—	—	—	—	—	—	—	—	107	255	265	270	—	
8⁰⁰	—	—	—	—	—	—	—	—	101	252	263	266	—	
12⁰⁰	—	—	—	—	—	—	—	—	95	245	253	256	—	
4⁰⁰	—	—	—	—	—	—	—	—	95	243	254	256	—	
8⁰⁰	—	—	—	—	—	—	—	—	93	242	251	253	—	
12⁰⁰	—	—	—	—	—	—	—	—	95	250	255	261	—	

PCB-ARCH-EXT0377414

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 847 Still No. 1

	TIME	DATE
Started By	2:30 am pm	12-16-67
Finished By	10:45 am pm	12-19-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		½	½	½	½						
					½		½							
800	✓	✓	—	—	5	5	5	5		233	244	255	✓	
1200	✓	✓	—	—	✓	✓	✓	✓	—	234	244	256	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	93	233	244	256	✓	
1200	Burn													
400	—	—	—	—	—	—	—	—	—	232	245	256	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	231	245	256	✓	
1200A	✓	✓	✓	60	✓	✓	✓	✓	50	231	244	255	✓	
400A	✓	✓	✓	61	✓	✓	✓	✓	51	231	245	254	✓	

PCB-ARCH-EXT0377415

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 848 Still No. 2

	TIME	DATE
Started By Fiel	11 00 am pm	12-16-67
Finished By Fiel	3 35 am pm	12-19-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
49" @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		½		½							
8 00	✓	✓	✓	✓	10	10	10	10	✓	250	261	263	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	✓	258	254	261	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	✓	258	255	265	✓	
1300	Busy													
400	—	—	—	—	18	18	18	18	—	254	265	272	—	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	✓	258	264	272	✓	
1200 A	✓	✓	✓	90	✓	✓	✓	✓	✓	254	263	271	✓	
400 A	✓	✓	✓	90	✓	✓	✓	✓	✓	254	263	271	✓	
12 00	✓	✓	✓	✓	10	10	10	10	✓	258	264	274	✓	

PCB-ARCH-EXT0377416

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 835 Still No. 1

	TIME	DATE
Started By	11 [illegible] pm	1-4-68
Finished By	10 3c am	1-8-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1	1	1	1					ON.	
800	—	—	—	—	5	5	5	5	—	225	242	254	2	
1200	~	~	~	~	~	~	~	~	~	228	243	255	~	Down @ 1230 P.M. Rec fadd - no room
1200	—	—	—	—	1/2 5	5	1/2 5	5	—	230	247	254	—	
400	—	—	—	—	—	—	—	—	—	237	245	255	—	
800	—	—	—	—	—	—	—	—	—	231	246	255	—	
1200	—	—	—	—	—	—	—	—	—	228	242	254	—	
1200	—	—	—	—	—	—	—	—	—	228	243	255	—	
400	—	—	—	—	—	—	—	—	—	231	245	256	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	231	244	256	—	
1200	—	—	—	—	—	—	—	—	—	231	245	255	—	
400	—	—	—	—	—	—	—	—	—	231	244	254	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	228	241	253	—	

PCB-ARCH-EXT0377417

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 856 Still No. 2

	TIME	DATE
Started By Jondro.	~~8~~ am pm	1-4-67
Finished By Fiedler	6:15 ~~am~~ pm	1-8-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		4 DRUMS		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		10	10	10	10	Heating up.				ON	
1200	—	—	—	—	15	15	15	15	—	253	261	267	~	
1200	—	—	—	—	—	—	—	—	—	260	265	275	—	
400	—	—	—	—	—	—	—	—	—	256	265	273	—	Down @ 8:30 AM
800	~	~	~	~	~	~	~	~		257	265	274	~	Get Trouble
					18	18	18	18						Back on @ 12:15
1200	—	—	—	—	—	—	—	—	—	255	265	272	—	
400	—	—	—	—	—	—	—	—	—	256	265	270	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	254	264	271	✓	
1200	—	—	—	—	—	—	—	—	—	253	265	274	—	
400	—	—	—	—	—	—	—	—	—	253	264	270	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	254	261	271	—	
1200	✓	✓	✓	✓	7	7	7	7	✓	255	262	272	—	
615	Finished													

PCB-ARCH-EXT0377418

WGK 682 rev. DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 863 Still No. 1

		TIME	DATE
Started By	Jondro	240 am pm	1-26-68
Finished By	Wyatt	100 am pm	1-30-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 lb

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Bumers 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		3	3	3	3	—	233	246	256	ON.	
1200	Down - Vac Trouble.													
1000	Busy Vac Trouble #2 Still													
400	—	—	—	—	—	—	—	—	—	237	245	256	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	233	245	253	✓	
400	"	"	"	"	"	"	"	"	120	232	245	257	"	
800	"	"	"	"	"	"	"	"	117	231	244	257	"	
1200	—	—	—	—	—	—	—	—	116	231	244	257	—	
400	—	—	—	—	—	—	—	—	85	232	244	257	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	232	243	257	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	232	241	257	✓	
400	"	"	"	"	"	"	"	"	—	232	244	257	"	
800	"	"	"	"	"	"	"	"	—	232	245	257	"	
1200	✓	✓	✓	58	5	5	5	5	54	230	243	255	✓	
400	✓	✓	✓	60	✓	✓	✓	✓	56	231	244	256	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	232	248	256	✓	
1200	✓	✓	—	—	—	—	—	—	—	232	248	256	✓	
					1 5	5	5	5						Rec full, no more Backon at 3 55/pm

PCB-ARCH-EXT0377419

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 864 Still No. 2

		TIME	DATE
Started By	[illegible]	1000 am pm	1-27-68
Finished By	[illegible]	1230 am pm	1-31-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
60 @ °C	@ °C		5 Drums.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		25	25	25	25					ON.	
1200	Down	Vac			Trouble									
400	—	—	—		25	25	25	25	—	250	260	265	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	246	251	264	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	258	255	265	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	247	256	264	✓	
1200	—	—	—	—	—	—	—	—	—	246	256	265	—	
400	—	—	—	—	—	—	—	—	—	244	255	263	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	246	255	262	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	246	255	263	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	241	251	259	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	242	251	257	✓	
1200	✓	✓	✓	64	✓	✓	✓	✓	100	248	255	261	✓	
400	✓	✓	✓	65	✓	✓	✓	✓	102	249	256	261	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	246	251	256	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	229	241	246	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	235	245	251	✓	
1200	—	—	—	—	—	—	—	—	—	243	246	252	✓	
400	—	—	—	—	8	8	8	8	—	247	255	260	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	252	266	270	✓	

PCB-ARCH-EXT0377420

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 867 Still No. 1

	TIME	DATE
Started By Tom Jones	1300 am pm	2-9-68
Finished By Field	5:30 am pm	2-12-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
900	40	40	175	—	5	5	5	5	115	228	239	248	ON	
800	—	—	—	—	—	—	—	-	115	237	247	257	—	
1200	—	—	—	—	—	-	-	-	110	230	243	255	—	
400	—	—	—	—	-	-	-	—	111	230	243	254	″	
800	—	—	—	—	—	—	—	—	115	229	242	253	″	
1200	″	″	″	″	″	″	″	″	120	230	244	255	″	
800	—	—	—	—	-	-	-	-	118	230	244	255	-	
200	—	—	—	-	-	-	-	-	120	234	245	257	—	
400	″	″	″	″	″	″	″	″	″	234	246	256	″	
800	″	″	″	″	″	″	″	″	″	234	243	257	″	
1000	″	″	″	″	″	″	″	″	″	235	245	255	ON	
200	″	″	″	″	6	6	6	6	110	235	245	255	″	
400	″	″	″	″	″	″	—	—	″	231	244	256	″	
800	″	″	″	″	—	—	—	—	—	231	244	256	—	

PCB-ARCH-EXT0377421

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 868 Still No. 2

	TIME	DATE
Started By Fleming	3[25] am	1-9-68
Finished By Jones	4[04] pm	2-13-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		5½ Drums		800 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8[00]	40	40	175		15	15	15	15	—	250	260	265	ON	
12[00]	—	—	—	—	25	25	25	25	—	250	264	269	—	Down at 12[24]
4[00]	—	—	—	—	—	—	—	—	—	248	258	265	✓	Rec full Coolant
8[00]	Vac released - Pumping Recovery													Pump down Bottom 22[9]
12[00]	✓	✓	✓	✓	✓	✓	✓	✓	✓	250	260	265	✓	
8[00]	Vac Released Pumping Recovery.													
12[00]	—	—	—	—	25	25	25	25	—	251	265	269	—	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	251	265	269	—	
8[00]	—	✓	✓	✓	✓	✓	✓	✓	✓	257	264	270	—	2-12-68
10[00]	✓	✓	✓	✓	✓	✓	✓	✓		250	263	273	ON	10[38] AM PUMP NOT
4[00]	Heating up													DOWN PUMPING
8[00]	✓	✓	✓	✓	25	25	25	25	—	256	264	274	✓	ON AT 3[00] PM 10# GMS
8[00]	—	—	—	—	8	8	8	8		256	263	273	✓	
12[00]	~	~	~	~	~	~	—	—	—	261	274	273	✓	

PCB-ARCH-EXT0377422

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 875 Still No. 1

	TIME	DATE
Started By Wyatt	11 20 am pm	2-28-68
Finished By Jordan	8 00 am	3-3-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4pm	40	40	175		10	10	10	10		231	244	254	ON.	
400	—	—	—	—	—	—	—	—	122	232	246	254	"	
800	—	—	—	—	—	—	—	—	118	231	245	254	"	
1200	"	"	"	"	"	"	"	"		231	246	254	"	Jordan 9 30/A
800	"	"	"	"	"	"	"	"		231	245	255	"	
1200	—	—	—	—	—	—	—	—		235	248	257	—	Refuse to Room
400	—	—	—	—	—	—	—	—	128	233	248	257	"	
800	—	—	—	—	—	—	—	—	120	232	247	257	"	ON at 1030 A-3-46
1200	"	"	"	"	"	"	"	"	111	234	247	257	"	
800	—	—	—	—	—	—	—	—	121	234	245	257		
1200	—	—	"	"	"	"	—	—	125	234	245	257		
400	—	—	—	—	—	—	—	—	117	233	244	255	"	
800	—	—	—	—	—	—	—	—	115	230	243	254	"	
1200	"	"	"	"	5	5	5	5	124	232	248	250	"	
400	"	"	"	"	"	"	"	"	122	232	244	252	"	
800	—	—	—	—	—	—	—	—	124	230	251	250	—	
850	FINISHED													

PCB-ARCH-EXT0377423

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 876 Still No. 2

		TIME	DATE
Started By	Sanders	9 50 am pm	2-29-68
Finished By	Wyatt	7 30 am pm	3-3 68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		2½ Drums.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Temperatures °C Vapor	Temperatures °C Inlet	Temperatures °C Outlet	Cond. Water	REMARKS
400	40	40	175		25	25	25	25		231	240	243	ON	
800	—	—	—	—	—	—	—	—	—	232	241	244	″	Down @ 830 Rec full - no room
					½	½	½	½						
400	″	″	″	—	25	25	25	25	—	233	240	251	″	on line 345 Am
800	—	—	—	—	—	—	—	—					—	
800	—	—	—	—	—	—	—	—	—	234	240	251	—	
1200	—	—	—	—	—	—	—	—	″	235	240	246	—	Down at 1800 / Rec full no Room
400	—	—	—	—	″	″	″	″	—	232	240	245	″	
800	—	″	″	″	″	″	″	″	—	234	242	248	″	ON AT 11 15/A-31-68
1200	″	″	″	″	″	″	″	″	″	236	242	249	″	
800	—	—	—	—	—	—	—	—	—	234	241	245	—	
1200	—	—	—	—	—	—	—	—	—	235	247	245	—	
400	—	—	″	—	—	—	—	—	—	232	241	245	″	
800	—	″	″	″	″	″	″	″	—	229	240	244	″	
1200	″	″	″	″	20	20	20	20	″	230	235	245	″	
400	″	″	″	″	″	″	″	″	—	231	235	244	″	
800	—	—	—	—	—	—	—	—		230	239	245	″	
1200	—	—	—	—	8	8	8	8	—	239	245	248	—	
100	″	″	″	—	″	″	″		—	250	260	263	″	

PCB-ARCH-EXT0377424

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 881 Still No. 1

		TIME	DATE
Started By	Reilly	130 am pm	3-16-68
Finished By	Wyatt	710 am pm	3-19-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 ff

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		10	10	10	10	112	223	235	247	″	
1200	″	″	″	″	″	″	″	″	110	225	237	247	″	
400	—	—	—	—	—	—	—	—	111	226	236	247	—	
800	—	—	—	—	—	—	—	—	103	223	237	248	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	/	223	237	247	″	
400	/	/	/	/	/	—	—	✓	—	225	236	247		
800	″	″	″	″	″	″	″	″	112	223	236	247	″	
400	✓	✓	✓	51	✓	✓	✓	✓	110	223	236	246	✓	
800	✓	✓	✓	50	✓	✓	✓	✓	109	222	235	246	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	/	223	235	246	✓	
400	/	/	/	/	/	/	/	/	/	223	235	246	—	
800	—	—	—	—	—	—	—	—		222	236	246	″	

PCB-ARCH-EXT0377425

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 882 Still No. 2

		TIME	DATE
Started By	Pelton	1[25] am pm	3-17-68
Finished By	Lemel	4[00] am	3-19-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		4 Drums		200 ~~FF~~

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Bumers 1	Bumers 2	Bumers 3	Bumers 4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	125		5	5	5	5						
400	Heating up.													
800	—	—	—	—	25	25	25	25	106	230	235	239	—	
1200	/	/	/	/	/	/	/	/	/	231	235	24[9]		
400	/	/	/	/	/	/	/	/	/	230	235	249	~	
800	~	~	~	~	~	~	~	~	110	231	241	249	~	
400	~	~	~	125	~	~	~	~	110	237	241	249	~	
800	~	~	~	126	~	~	~	~	110	237	241	248	~	
1200	/	/	/	/	/	/	/	/	/	236	240	249	—	
400	/	/	/	/	/	/	/	/	/	237	240	249	—	
400	~	~	~	~	~	~	~	~	240	250	252	~		
800	—	—	—	—	10	10	10	10	—	241	245	246	~	

PCB-ARCH-EXT0377426

WGK 682 rev. DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 898 Still No. 1

		TIME	DATE
Started By	Wyatt	5 15 am ~~pm~~	4-24-68
Finished By	Wyatt	1 20 am ~~pm~~	4-27-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		5	5	5	5						
800	″	″	″	—	13	13	13	13	—	224	235	249	on	
1200	Benzy													
400					1	2	2	1						315 Line off Hyd ↓ F Pt tanks full
800	Benzy				13	13	13	13						
1200	—	—	—	—	—	—	—	—	112	221	235	246	″	
400	—	—	—	—	—	—	—	—	105	222	236	246	″	
800	″	″	″	″	″	″	″	″	114	223	236	247	″	
400	—	—	—	—	—	—	—	—	111	221	238	248	—	
800	—	—	—	—	—	—	—	—	109	222	238	249	—	
1200	—	—	—	—	—	—	—	—	107	220	237	248	″	
400	—	—	—	—	—	—	—	—	111	220	238	249	″	
800	″	″	″	″	10	10	10	10	117	223	238	247	″	
400	—	—	—	—	—	—	—	—	117	223	238	248		
800	—	—	—	—	5	5	5	5	142	231	225	235		Low Crude
1200	—	—	—	—	—	—	—	—		230	235	243	″	

PCB-ARCH-EXT0377427

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 900 Still No. 2

	TIME	DATE
Started By Jones	am pm	4-25-68
Finished By Gehring	1125 am pm	4-28-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
215 @ °C	@ °C		5½ drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		2	2	2	2					on	
100				up.										
800					30	30	30	30						
1200	—	—	—	—	—	—	—	—	—	215	222	225	″	
400	—	—	—	—	—	—	—	—	—	215	223	227	″	
800	″	″	″	″	″	″	″	″	″	216	226	231	″	
400	—	—	—	—	—	—	—	—	—	215	226	230	—	
800	—	—	—	—	—	—	—	—	—	216	226	229	—	
1200	—	—	—	—	—	—	—	—	—	214	225	229	″	
400	—	—	—	—	—	—	—	—	—	215	226	230	″	
800	″	″	″	″	20	20	20	20	—	220	225	230	″	
400	″	—	—	—	15 25	15 25	15 25	15 25	—	220	225	230	—	Low Crude
800	—	—	—	—					—	210	215	220	—	
1200	—	—	—	—	—	—	—	—	—	211	216	222	″	
400	—	—	—	—	10	10	10	10	—	212	218	223	″	
800	″	″	″	″	″	″	″	″	—	219	227	230	″	

PCB-ARCH-EXT0377428

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 895 Still No. 1

	TIME	DATE
Started By	11⁰⁰ pm	4-15-68
Finished By	5⁰⁰ am	4-19-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8⁰⁰	40	40	175	—	13	13	13	13	—	216	232	242	on	
12³⁰	—	—	—	—	R	—	—	—	—	217	232	242	"	
4⁰⁰	"	"	"	"	"	"	"	"	—	222	235	247	"	
12⁰⁰	"	"	"	"	"	"	"	"	—	222	235	246	"	
4⁰⁰	/	/	/	/	/	/	/	/	/	222	235	247	/	
8⁰⁰	—	—	—	—	—	—	—	—	—	220	236	246	"	
12⁶⁰	—	—	—	—	—	—	—	—	—	221	236	246		
12⁰⁰	—	—	—	—	—	—	—	—	—	220	236	244	—	
6⁰⁰	—	—	—	—	—	—	—	—	—	221	236	245	—	
12⁰⁰	—	—	—	—	—	—	—	—	—	218	232	243	"	
4⁰⁰	/	/	/	/	/	/	/	/	/	221	232	242	"	
8⁰⁰	/	/	/	/	/	/	/	/	/	218	232	243	"	
12⁰⁰	—	—	—	—	—	—	—	—	—	219	236	246	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	220	235	245	—	
12⁰⁰	—	—	—	—	—	—	—	—	—	Busy - Vac trouble				
12⁰⁰	—	"	—	—	—	—	—	—	—	222	234	245	—	
4⁰⁰	—	—	—	—	—	—	—	—	—	218	236	245	"	
5⁰⁰	FINISHED.													

PCB-ARCH-EXT0377429

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 896 Still No. 2

	TIME	DATE
Started By	3 35 am ~~pm~~	4-15-68
Finished By	2 25 ~~am~~ pm	4-20-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		5~~7~~0 vums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	125	—	30	30	30	30	—	207	216	220	ON	
12 00	—	—	—	—	—	—	—	—	—	210	216	221	—	
4 00	—	—	—	—	—	—	—	—	—	215	222	225	—	
12 00	—	—	—	—	—	—	—	—	—	214	221	227	—	
2 00	—	—	—	—	—	—	—	—	—	214	222	227	—	
8 00	—	—	—	—	—	—	—	—	—	210	225	229	—	
12 00	—	—	—	—	—	—	—	—	—	214	227	231	—	
12 00	—	—	—	—	—	—	—	—	—	214	227	229	—	
4 00	—	—	—	—	—	—	—	—	—	214	227	229	—	
12 00	—	—	—	—	—	—	—	—	—	212	225	228	—	
4 00	not	working												
8 00	—	—	—	—	—	—	—	—	—	211	224	229	—	
12 00	—	—	—	—	—	—	—	—	—	215	230	235	—	
4 00	—	—	—	—	—	—	—	—	—	214	225	229	—	
12 00	—	—	—	—	—	—	—	—	—	213	224	228	—	
12 00	—	—	—	—	—	—	—	—	—	215	225	230	—	
4 00	—	—	—	—	—	—	—	—	—	224	227	232	—	
8 00	—	—	—	—	—	—	—	—	—	220	228	230	—	
12 00	—	—	—	—	—	—	—	—	—	231	235	242	—	

PCB-ARCH-EXT0377430

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1248 Batch No. 889 Still No. 1

		TIME	DATE
Started By	Gehrig	9:50 ~~am~~ pm	4-2-68
Finished By	Wyatt	6:10 am ~~pm~~	4-3-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				300 OF

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3					OK	
400	—	—	—	—	10	10	10	10	114	220	232	242	↙	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	220	234	246	↙	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	220	234	246	↙	
400	—	—	—	—	—	—	—	—	110	220	234	245	—	
800	—	—	—	—	—	—	—	—	114	221	235	245	—	
1200	—	—	—	—	—	—	—	—	112	220	235	245	↙	
400	—	—	—	—	—	—	—	—	115	220	234	244	↙	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	220	234	244	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	220	235	245	↙	
400	—	—	—	—	—	—	—	—	—	222	234	245	—	
1200	—	—	—	—	—	—	—	—	111	221	235	245	↙	
400	—	—	—	—	—	—	—	—	112	221	235	245	↙	
400	—	—	—	—	—	—	—	—	124	221	234	245	—	
800	—	—	—	—	—	—	—	—	116	222	235	245	—	
1200	—	—	—	—	—	—	—	—	110	220	235	245	↙	
400	—	—	—	—	—	—	—	—	112	218	234	244	↙	

PCB-ARCH-EXT0377431

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 890 Still No. 2

	TIME	DATE
Started By Wyatt	5-15 am pm	4-2-68
Finished By	4-20 am pm	4-6-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
4/5 @ °C	@ °C		3 1/3 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	4/5	45	175		25	25	25	25		242	246	250	ON	
1200	"	"	"	"	"	"	"	"	"	246	250	258	"	
400	—	—	—	—	—	—	—	—	—	245	250	258	—	
800	—	—	—	—	—	—	—	—	—	245	251	258	—	
1200	"	"	"	"	"	"	—	—	84	248	251	256	"	
400	—	—	—	—	—	—	—	—	90	248	252	257	"	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	250	255	261	—	
1200	✓	✓	✓	✓	✓	✓	✓	—	—	250	255	260	—	
400	—	—	—	—	—	—	—	—	80	25	261	265	—	
1200	"	"	"	"	"	"	"	—	82	252	261	264	"	
400	—	"	"	"	"	"	"	—	80	253	262	265	"	
400	—	—	—	—	—	—	—	—	85	252	266	270	—	
800	—	—	—	—	—	—	—	—	90	265	265	271	—	
1200	—	—	"	—	—	—	—	—	82	252	265	271	"	
400	—	"	"	"	"	"	"	—	80	253	265	270	"	
800	L	L	L	L	8	8	8	8	72	254	264	265	L	
1200	L	L	L	L	L	L	L	L	70	256	289	290		
420	FINISHED													

PCB-ARCH-EXT0377432

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 907 Still No. 1

		TIME	DATE
Started By	Jones	710 am ~~pm~~	5-12-68
Finished By	Hell	905 am ~~pm~~	5-17-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ 1 °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3					ON	
400	"	"	"	"	12	13	13	13	115	225	237	250	"	
400 Am	✓	✓	✓	75	10	10	10	10	115	220	225	235	✓	
800	"	"	✓	"	"	"	"	"	175	223	237	247	"	
1200	"	"	"	"	"	"	"	"	715	223	237	247	"	
400	"	"	"	"	"	"	"	"	117	220	235	247	"	
1200	—	—	—	—	—	—	—	—	116	222	236	247	—	
400	—	—	—	—	—	—	—	—	130	220	235	247	—	
400	Bur	n with # 1	Chlor		4	4	4	4						
1 00 Am	40	40		55	9	9	9	9	105	220	235	247	✓	
800	—	—	—	—	—	—	—	—	108	220	236	246		
1200	—	—	—	—	—	—	—	—	115	220	234	247		
400	—	—	—	—	—	—	—	—	107	221	236	247		
800	—	—	—	—	—	—	—	—	109	223	236	247		
1200	"	"	"	"	"	"	"	"	95	223	235	247	"	
800	"	"	"	"	"	"	"	"	80	221	232	241	"	
905	Finish	ed	✓											

PCB-ARCH-EXT0377433

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 908 Still No. 2

	TIME	DATE
Started By Welding	155 am pm	5-13-68
Finished By Jondro	539 am pm	5-17-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		6 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		10	10	10	10					ON	
700AM	✓	✓	✓	115	20	20	20	20	80	233	238	242	✓	
900	✓	✓	✓	✓	✓	✓	✓	✓	85	230	236	240	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	83	229	235	240	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	86	229	235	238	✓	
1200	—	—	—	—	—	—	—	—	86	229	235	238	—	
400	—	—	—	—	—	—	—	—	87	230	238	239	—	
1000AM	40	40		124	20	20	20	20	80	226	234	237	✓	
800	—	—	—		—	—	—	—	83	236	235	237	—	
1200	—	—	—		—	—	—	—	87	236	234	238	—	
400	—	—	—		—	—	—	—	85	235	235	239	✓	
800	—	—	—		—	—	—	—	87	236	238	237	—	
1130	✓	✓	✓	✓	✓	✓	✓	✓	90	225	234	240	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	85	226	232	240	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	89	226	232	240		
					10	10	10	10						
530	FINISHED													

PCB-ARCH-EXT0377434

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 941 Still No. 1

	TIME	DATE
Started By Fielding	3:00 am pm	7-24-68
Finished By	1:15 am pm	7-28-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		5	5	5	5					On	
					10	10	10	10						
4:00	″	″	″	81	″	″	″	″	110	221	237	247	″	
8:00	″	″	″	80	13	13	13	13	98	221	237	247	″	
12:00	″	″	″	″	″	″		″	111	220	240	251	″	
800	—	—	—	—	—	—	—	—	100	220	240	249	—	
1200	—	—	—	—	—	—	—	—	95	220	242	247	—	
4:00	″	″	″	68	″	″	″	″	95	220	235	246	″	
8:00	″	″	″	67	″	″	″	″	97	220	235	247	″	
12:00	″	″	″	74	″	″	″	″	105	218	235	247	″	
4:00	″	″	″	77	″	″	″	″	96	218	234	247	″	
800	—	—	—	—	—	—	—	—	97	219	235	247	—	
1200	—	—	—	—	—	—	—	—	98	220	236	247	—	
4:00	″	″	″	″	″	″	″	″	97	220	236	247	″	
8:00	″	″	″	76	″	″	″	″	98	220	235	247	″	
12:00	″	″	″	78	″	″	″	″	96	220	234	247	″	
4:00	″	″	″	78	″	″	″	″	98	218	234	247	″	
FINISHED 1:15														

PCB-ARCH-EXT0377435