



Interoffice Communication

To : Vinyl Shift Supervisors
From : M. P. Blackwell
Date : November 13, 1981
Subject : SHIFT PERFORMANCE FOR July

Listed below is each shift's performance for each standard during the month of July, 1981

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
Charges Per Shift	10.2	9.8	10.1	10.4
M Pounds Dried Per Shift	364.7	384.7	349.7	375.3
Moisture Resamples (Missed)	13	8	6	5
Coarse Batches	0	0	0	0
Slurries Above 1000 ppm (Blends)	0	0	3	1
Blowdown Samples Above 10 ppm	5	1	1	1
Absenteeism, %	0.3	3.0 ⁽¹⁾	8.9 ⁽²⁾	0.6
Bagging Rates, Lbs./Manhour	3866	3529	4280	3739
Bag Weights	0	0	0	0
Spills	1	0	4	1
VCM Releases	0	0	0	0
Safety Performance	0	0	0	0

(1) Houston Smith off-the-job injury = 3.0%

(2) Brooks Cowley off-the-job injury = 5.1%

M. P. Blackwell
Acting Operations Supervisor

c: PEM

5106
6155.8
6005.3

4044.6

5594.6

July '81

531
575.3

~~SNAP~~

A B C D

Shifts 14 16 16 16 = 62

Changes 143 157 161 167

Chg./Shift 10.2 9.8 10.1 10.4

M# Dried 5,106,000 6155.8 5594.6 6005.3

M# Dried/shift 364.7 384.7 349.7 375.3

M/c. Missed 13 8 6 5

Cocuse 0 0 1 3

Slung Roid. 0 0 3 1
BDT Roid 5 1 1 1

Emp hrs 1836 1992 2112 2112
Hrs. Absent 6 60* 188* 12
% Absent 0.3% 3.0%* 8.9%* 0.6%

148 M-hr. Bagged
Bagged
Rate

85 163 63.5 142
328650 375250 271750 531000
3866 3529 4280 3739

Bag wt. 0 0 0 0

Spills 1 — 4 1

VCM Rel. 0 0 0 0

Safety 0 0 0 0

* Brooks County off-job-injury = 108 hrs = 5.1%
H. Smith injury = 3.0%

DTH 000002715

A - R. COLLINS

B - R. McGHEE

JULY 198

ATE	CMS.	# DRIED	CONSE	SLURRY >1000	BDT >10	EMP.	HES. ABSENT	BAG. # BAGGED	BAG. WT.	VEN. REL.	DATE	CMS.	# DRIED	CONSE	SLURRY >1000	BDT >10	EMP.	HES. ABSENT	BAG. # BAGGED	BAG. WT.	VEN. REL.
6	9	282.3	X	—	—	11	—	22500	—	—	1°	13	479.3	X	—	—	11	12	—	X	—
7	9	444.3	X	—	—	11	—	15000	—	—	3°	11	394.7	X	—	—	11	12	—	X	—
8	10	493.6	X	—	—	11	—	—	—	—	4	12	421.9	X	—	—	11	12	10	49500	—
10	11	381.6	X	—	—	11	—	39150	—	—	5	12	409.4	X	—	—	11	12	6	28500	—
11	12	306.9	X	—	—	11	—	31500	—	—	6	10	220.2	X	—	—	11	12	24	48000	—
12	12	302.9	X	—	—	11	—	24750	—	—	13°	11	421.1	X	—	—	11	—	10	51750	—
13	11	415.0	X	—	—	11	—	31500	—	—	14	11	291.7	X	—	—	10	—	3	15750	—
20	11	287.2	—	—	—	11	—	12250	—	—	15	9	423.1	X	—	—	10	—	1	4500	—
21	11	415.4	—	—	—	11	—	18500	—	—	17	5	427.4	X	—	—	10	—	16	53000	—
22	11	394.0	—	—	—	11	6	73500	—	—	18	10	276.7	X	—	—	10	—	14	57750	—
24	8	369.1	X	—	—	11	—	—	—	—	19	10	392.3	—	—	—	10	—	15	45500	—
25	10	365.8	X	—	—	11	—	35250	—	—	20	11	332.2	—	—	—	10	—	16	56000	—
26	9	372.6	X	—	—	11	—	24750	—	—	27°	9	391.9	X	—	—	10	—	—	—	—
27	9	275.3	X	—	—	10	—	—	—	—	28	9	352.6	X	—	—	10	—	—	—	—
37	9	—	—	—	—	—	—	—	—	—	29	6	407.6	X	—	—	10	—	18	56000	—
											31°	8	513.2	X	—	—	10	—	30	109000	—

C - A. REEVES

D - D. JOHNSON

DTH 000002716

ATE	CMS.	# DRIED	CONSE	SLURRY >1000	BDT >10	EMP.	HES. ABSENT	BAG. # BAGGED	BAG. WT.	VEN. REL.	DATE	CMS.	# DRIED	CONSE	SLURRY >1000	BDT >10	EMP.	HES. ABSENT	BAG. # BAGGED	BAG. WT.	VEN. REL.
1	11	479.3	X	—	—	11	12	X	—	—	2°	11	406.1	X	32250	—	11	—	—	X	—
2	11	544.0	X	—	—	11	12	X	—	—	3	10	361.6	46454	—	—	11	—	—	X	—
9	7	250.0	X	—	—	11	12	X	—	—	4	12	421.9	X	—	—	11	—	14	40500	—
10	10	343.2	X	—	—	11	12	X	—	—	5	13	394.1	X	—	—	11	—	10	43500	—
11	12	310.3	X	—	—	11	12	49250	—	—	7°	11	491.7	X	—	—	11	—	—	X	—
12	11	307.8	X	—	—	11	12	3500	—	—	8	13	470.0	X	—	—	11	—	—	X	—
14	11	363.6	X	—	—	11	12	36000	—	—	9	10	293.6	22138	—	—	11	—	—	X	—
15	11	377.6	22190	—	—	11	12	—	—	—	10	9	385.5	X	—	—	11	—	—	X	—
16	12	489.6	X	—	—	11	24	—	—	—	12°	9	443.0	X	—	—	11	—	11	38500	—
23	10	275.9	X	—	—	11	—	—	—	—	17	11	201.6	2219	—	—	11	—	17	61250	—
24	9	354.1	X	—	—	11	—	—	—	—	18	10	367.7	—	—	—	11	—	18	66500	—
25	10	329.2	X	—	—	11	—	—	—	—	19	9	427.7	—	—	—	11	—	16	76000	—
26	8	268.6	X	—	—	11	—	—	—	—	21°	10	397.6	—	—	—	11	—	14	70000	—
28	8	367.6	X	—	—	11	—	28000	—	—	23	10	357.6	—	—	—	11	—	—	—	—
29	8	253.3	X	—	—	11	—	30750	—	—	25	9	395.6	—	—	—	11	—	18	54250	—
30	9	278.3	X	—	—	11	24	43250	—	—	31	10	386.8	—	—	—	11	—	24	80500	—