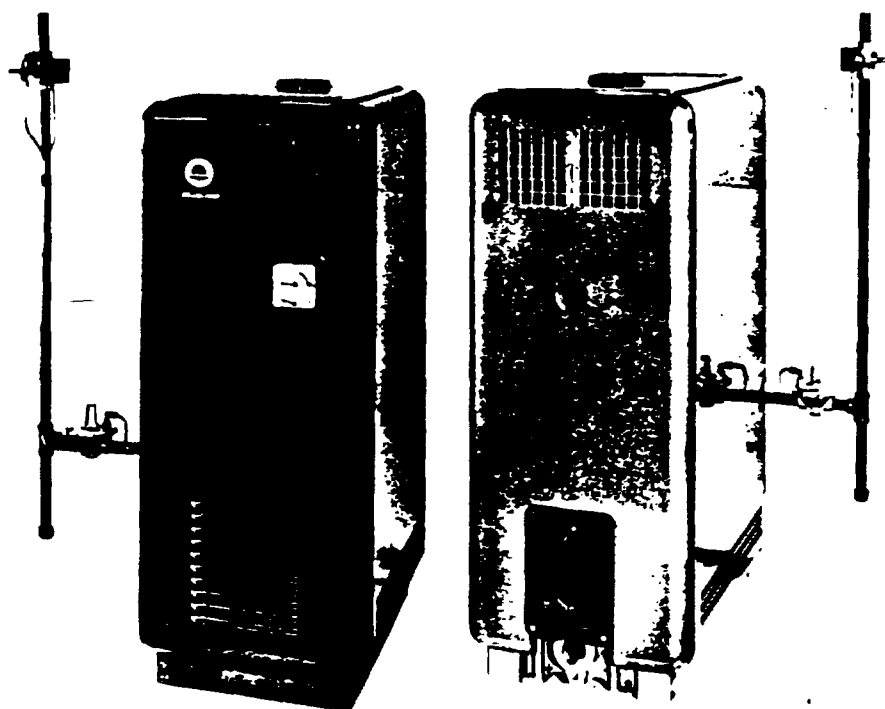




1-GA 1-GA-E

Standard gas boiler
Empire gas boiler
water only



series 10B

1-GA-4-E
1-GA-5-E
1-GA-6-E

Cast iron repair parts for this boiler will be discontinued as follows:

series 10B — Dec. 31, 1974

Jacket parts for this boiler are no longer available. Pictures are shown for identification purposes only.

Repair part price for each part number is found at back of book.

cat. no.	description	part no.	series no.
1	assembly nipple 1 1/4"	6788	
2	filler plate	2827	
3	filler plate, open	2825	
4	cleanout cover plate	2826	
5	front burner door frame	2800	
6	back burner door frame	2800	
7	front burner door	2802	
8	back burner door	2801	
9	manifold, bracket, L.H.	2864	7B to 10B
10	manifold, bracket, R.H.	2863	7B to 10B
11	manifold pipe, all gases	6730	7B to 10B
12	orifice holder	6454	7B to 10B
*13	main burner orifice	7613	
†14	pilot burner assembly		7B & 8B
*15	pilot burner assembly, 2D11-7	6961	7B to 10B
*16	pilot orifice for 2D11 burner (Nat.)	7644	7B to 10B
17	burner support	2824	
18	air shutter, Nat. & Mixed, LP, LP-air and Mfd., ribbon burner	77965	6B to 10B
19	air shutter, Mfd. drilled burner	79846	7B to 10B



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5 - 6



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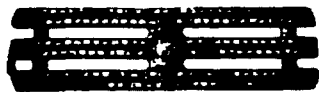
* specify type of gas

† Not available (shown for identification purposes only) Substitute Cat. No. 15 for 14. Also order new thermocouple lead #6596.



20 - 23 - 29

21 - 24 - 30



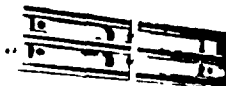
22 - 25 - 31



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41 - 42

1-GA Standard & 1-GA-E Empire gas boilers 10B series

cat. no.	description	part no.	series no.
burner, Mfd. gas:			
20	4 section	2804	
21	5 section	2807	
22	6 section	2810	
burner, Nat. & Mixed gas.			
23	4 section	2805	
24	5 section	2808	
25	6 section	2811	
ribbon burner, Mfd. gas:			
26	4 section	2867	
27	5 section	2869	
28	6 section	2865	
burner, LP-gas.			
29	4 section	2806	7B to 10B
30	5 section	2809	7B to 10B
31	6 section	2812	7B to 10B
mixing tube.			
32	4 section	2833	7B to 10B
33	5 section	2818	
34	6 section	2820	
canopy:			
35	4 section	2830	
36	5 section	2831	
37	6 section	2832	
steel liners for canopy. (2 per set)			
38	4 section	83306	7B to 10B
39	5 section	83307	7B to 10B
40	6 section	83308	7B to 10B
draft hood:			
41	3" diameter - 4 section	82940	
42	4" diameter - 5 & 6 section	82941	

Repair part price for each part number is found at back of book.

1-GA Standard & 1-GA-E

Empire gas boilers

10b series

cat. no.	description	part no.	series no.
43	1/2" manual shut-off valve	5707	7B to 10B
44	pilot patrol filter	6138	7B to 10B
45	electric ignition transformer	7869	10B
46	pilot bracket, manual	82980	7B to 10B
47	throttling valve, 1/8" M x 1/4" tubing	5683	7B to 10B
48	1/2" x 1/4" union tubing connector	5737	7B to 10B
49	split nut and packing gland	6829	7B to 10B
50	runner pilot with valve and connector	6977	7B to 10B
51	pilot valve 1/4" M x 1/4" M	5674	7B to 10B
52	drain valve	5662	
53	terminal block (4 point)	5105	7B to 10B
54	terminal block (5 point)	5106	7B to 10B
55	vent tube with tip	9144	7B to 10B
56	vent tube clip	5639	7B to 10B
57	runner pilot clamp (2 per set)	87499	7B to 10B
†58	burner valve, 1/2" male x 1/4" female	—	7B to 10B
†59	orifice holder (short)	—	7B to 10B
60	1/4" M x 1/4" straight tubing connector	5733	
61	1/4" M x 1/4" elbow tubing connector	5728	7B to 10B
62	1/4" tubing tee	7823	7B to 10B
63	pilot patrol filter	6141	7B to 10B

cat. no.	description	part no.
500	front section or back section	4700
501	center section	4701

† Not available (shown for identification purposes only). Substitute orifice holder, part no. 6454, for cat. no. 58 & 59.

62



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53



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56



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58



59



60



61



62



63



500



501

11692