MD-3-A

PACKAGE TICKET 20-729-D (DRY AND PASTE ONLY)

CODE _____ LOT 42J35

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
2508	1		1-20	
2514	1		1-256	
STUMP	5176			

TOTAL NET WT. 5022 PKG. N–CODE 70465

PROD. SPVR. DATE WHSE. OPER.

10/19/

PRODUCT NAME: KROLOR ORANGE Y

CG 04 CODE KO-789-D PKG ____

LOT K2J55

EST. WT. 5179* LBS.

NON-BLEEDING

PROCESSES KO-789-D (I) APPROVED BY. FWP 04/29/82

93
246

MAKING NOTES _____

JOB NAME: 04KO789DPI

INSTRUCTIONS = PRESSING = RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT	246				STARTED	2:55				
DATE	10-13-82				CAKES USED	30				
TIME	5:40 PM				WATER ON	4:30				
RELEASED BY	E.M.				HRS. WASHED	9				
PRESS	22	23	24	25	M MHOS	159				
NO. OF CAKES	40	40	48	48	HRS. WASHED	6 1/2				
PRESS WITH AGITATION					M MHOS					
WASH TO 200 M MHOS WITH 35-75* WATER					HRS. WASHED					
TEST AFTER 6 HOURS					M MHOS					
LOAD ON 5 CARS					CAKE CONDITION					
					NO CARS LOADED	5+2				
					EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 18 HOURS AT 220 DEG F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 19
LUMP WGT 5176

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

= GRINDING =

MILL 930 HSP 3/32" SCREEN 3500 RPM
MAX. TEMP 210 DEG F

SCREEN RPM
MAX. TEMP. F

SAMPLE W/O MIXING 1 ENV & 2 PT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050103421

55
41
225

0.00 *

2.89 +
0.12 -
2.87 +
0.12 -
2.78 +
0.12 -
3.05 +
0.12 -
2.86 +
0.12 -
2.70 +
0.12 -
2.73 +
0.12 -
2.97 +
0.12 -
2.82 +
0.12 -
2.95 +
0.12 -
2.91 +
0.12 -
2.92 +
0.12 -
2.73 +
0.12 -
2.80 +
0.12 -
2.77 +
0.12 -
2.79 +
0.12 -
2.84 +
0.12 -
2.64 +
0.12 -
3.02 +
0.12 -
51.76 *

DUP050103422