

CG 04 CODE KO-786-D PKG PROCESS APPROVED BY: *9/11/82*
 NOV 1, 1982 **L2H88** 5684* () KO-786-D (P) FWP 10/04/82
 (DATE) (LOT) (EST WGT) COMTYP JOBNAM: 04KO786DMP
 TIME: 7:00 A.M. STANDARD HRS. 10.5

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	01	YC-16	94	<i>J1314</i>	<i>200</i>	100.00	<i>4</i>	<i>50</i>	<i>200</i>	<i>200</i>
	01	YC-10	93	<i>62H94</i>	<i>4000</i>	100.00	<i>80</i>	<i>50</i>	<i>4000</i>	<i>4000</i>
	01	YC-10	93	<i>J2J04</i>	<i>100</i>	100.00	<i>2</i>	<i>50</i>	<i>100</i>	<i>100</i>
	01	YC-10	93			100.00				

SUBSTANDARD BLEND-BACK FOR S-40: CODE _____, LOT _____, PQ _____, # _____
 REQ. NO. (*11019*) NON-BLEEDING

EQUIP MENT	NAME	USE LBS	N CODE	ACCT LBS
	"KROLOR" ORANGE R			
211	"BEFORE USING SV, MAKE SURE THAT N-28-D (HYDRO-CHLORIC ACID) LINE, IF ANY IS BLANKED OFF".			
&	RUN 60" (990 G) WATER IN V-211 & ADD ASSUME 50% (CAUSTIC SODA SOLN) & SET AGITATOR ON HIGH SPEED	30	7-D	15
208	WEIGH IN DRUM AND POUR IN (SODIUM SILICATE)	270	32-D	270
	DUMP IN AND STIR 5 MIN (MOLYBDATE ORANGE)	82X50	YC10B	4100
	RECORD: START <i>9:30 AM</i> LOT <i>J1314</i>	4X50	YC16B	<i>200</i>
	FIN <i>11:30 AM</i> <i>62H94</i>	<i>4000</i>		
	<i>J2J04</i>	<i>100</i>		
	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	WITH AGITATOR ON LOW SPEED PUMP V-211 THRU HOMOG AT 1800-2200 PSI INTO V-208			
	WHEN V-211 MT, WASH COLOR THRU HOMOG WITH MIN HOT WATER AT 1800-2200 PSI INTO V-208			
	RECORD: V-208 VOL. <i>47</i> & ADJUST TO 50" (1840G)			
	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
208	RUN 15" (771 G) WATER INTO V- <i>246</i> START			
&	AGITATOR & INSTALL TEMP CHART			
SV	PUMP V-208 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START <i>9:50 PM</i> TOTAL MINUTES <i>100</i>			
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-208			
	WHEN V-208 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			

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349	12	WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349			
&	13	RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F			
384	14	WEIGH INTO V-384 & PUMP TO V-349	2400	32-D	2400
	15	RUN 1000# WATER INTO V-384 & PUMP TO V-349			
3	16	ADJ V-349 TO 22" (1040 G) & STIR 15 MIN			
	17	RECORD DENSITY: <i>1.079</i> G/ML (1.078-1.081)			
SV	18	WHEN S-11 HOMOG COMPLETE, ADJ SV TO 66" (3400 G)			
	19	RECORD: PH <i>10.4</i> & ADJ TO 10.4-10.8 USING N-7-D			
4		DILUTED TO 5% (10 PARTS WATER TO 1 PART N-7-D)			
		ASSUME 50%		7-D	
		SIPHON N-7-D INTO SV & RECORD: PH _____			
20		HEAT TO 190-194°F IN 55-65 MIN & REC: HT <i>190</i> °F			
		& RECORD: <i>192</i> °F			

USE | N- | ACCT
LBS | CODE | LBS

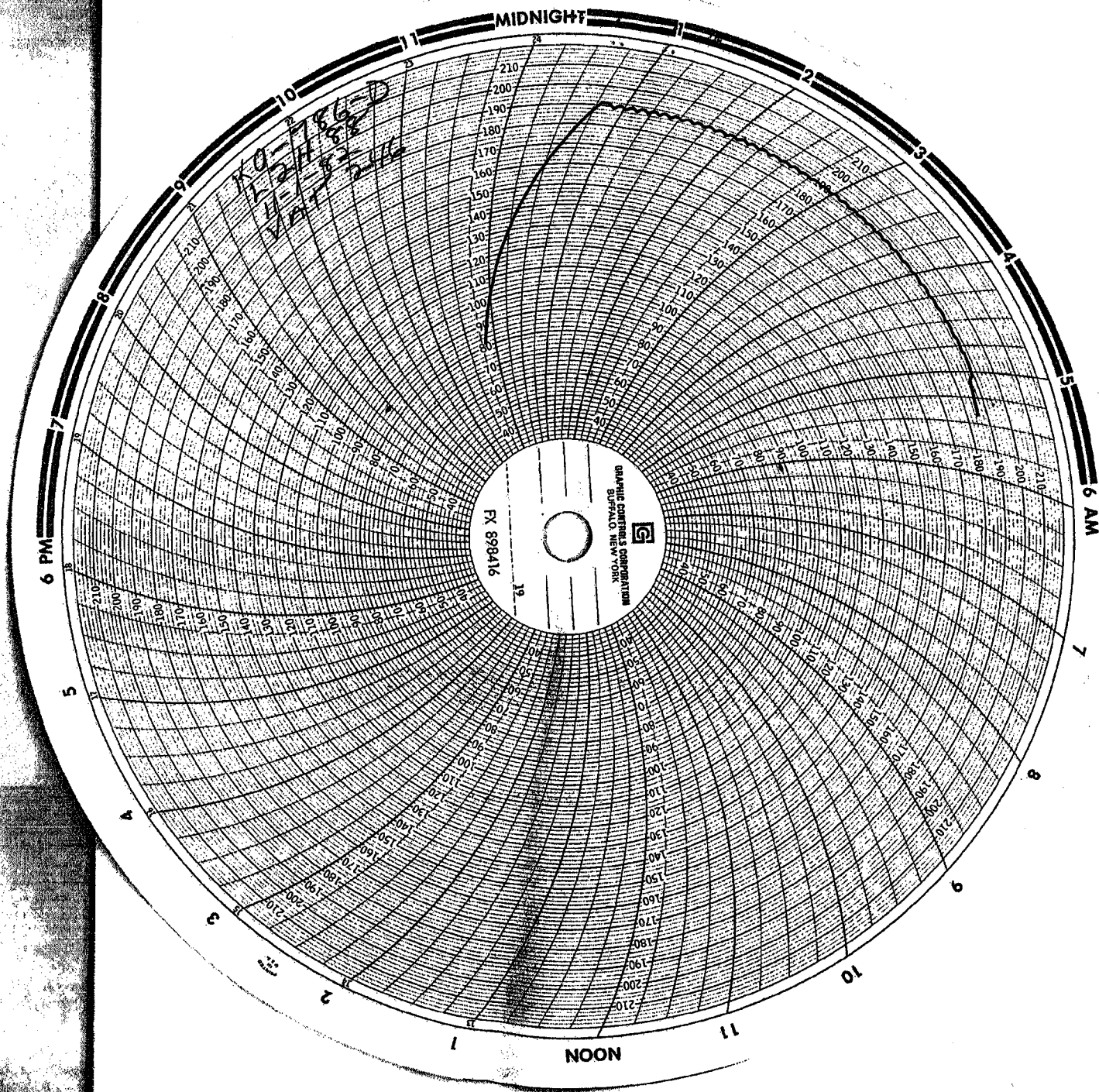
27-D

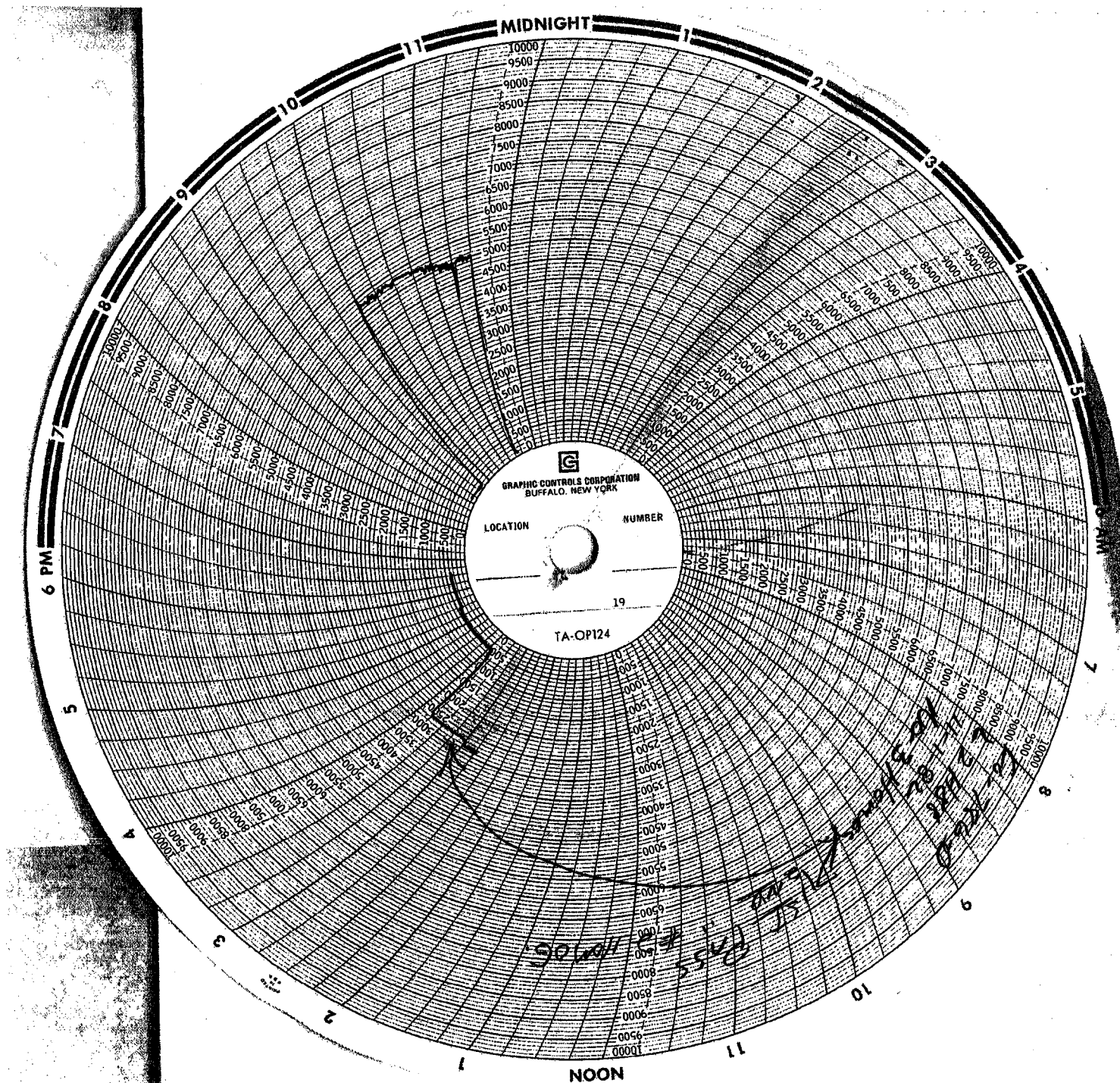
75

22

7-D

342
54
409-435





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