

DATE PRINTED: 1/26/82

S.V. 200, 202, 204, 210, 213, 261

D.V.

CG 20 CODE BT-427-D PKG

PROCESSES
() BT-427-D (J)APPROVED BY
BBK 11/20/81

JUN 29 1982

G2H25

(DATE)

(LOT NUMBER)

EST. WT. 2225* LBS.

TYPED BY: DB
STANDARD HRS.

TIME 11 P.M.

Not in A-8900, lot C519, 59 A bal
 Make up with lot C518, 362 # (40 ym)

EQUIP MENT	NAME: "MONASTRAL" BLUE R	02 PAGES	USE LBS.	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A & N-8802-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES				
SV 1	RUN 2-3" (+ OR - 200 G) WATER INTO V-213				
1	STATION # 142 WEIGH & PUMP IN				
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100% %
	S18				362 22.6
	S19				59 27.5
	TOTAL 421 #100%				
	STATION # 142 WEIGH & PUMP IN				
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100% %
	504-B	50	20	150	435 17.4
	492-B	50	20	150	468 18.7
	493-A	50	20	150	410 16.4
	492-A	50	20	150	475 17.0
	493-B	50	20	150	62 16.2
	TOTAL 1855 #100%				
✓ 4	TURN ON AGITATOR				
313	5 RUN IN 14" (207 G) WATER INTO V-313 & HEAT				
2	TO 80-100 DEG F				
	NOTE: VENT ON SOD.DRESINATE TANK OR VAT				
	USED FOR THIS SOL'N SHOULD BE CHECKED FOR				
	DRAFT PRIOR TO DUMPING THE SOD.DRESINATE				
	ADD IN 3-4 MIN				
	STIR 5 MIN & RECORD: PH 10.1 (10.0-10.5)				
	STIR 15 MIN OR LONGER TO DISSOLVE FOR S 15				
304	9 RUN IN 10" (122 G) WATER INTO V-304				
3	10 WEIGH & DUMP IN				
	11 STIR TO DISSOLVE FOR S 17				
SV 4	12 RECORD: PH 7.0 (8.0-10.0)				
	13 IF NECESSARY, ADJ TO PH 8.0-10.0 ASSUME 50%				
	& RECORD: PH 8.1 ASSUME 77%				

N32871

DUP050464525

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-427-D (J)	USE LBS	N-CODE	ACCT LBS
	14	HEAT TO 170-175 DEG F IN 20-25 MIN			
		RECORD: TIME START <u>17</u> TEMP <u>170</u> *F			
SV	15	RUN IN V-313 FROM S 8 THRU A 20 MESH SCREEN			
4	16	STIR 10 MIN			
CONT.	17	RUN IN V-304 FROM S 11 THRU A 20 MESH SCREEN			
	18	STIR 15 MIN			
	19	FLOOD TO <u>52</u>			
	20	STOP AGITATOR			
		SV 200 202 204 210 213 261			
		S19 77" 87" 88" 74" 52" 60"			
		GAL 5205 5150 5174 5143 5153 5220			
		START FIN OPTR			
		<u>11:15 PM</u> <u>7:15 PM</u> <u>223</u>			
		<u>7:50</u> <u>9:30 PM</u> <u>342</u>			