PACKAGING MATERIAL BULLETIN–DRYWALL ACCESSORY PRODUCTS	JOINT COMPOUND BAGS	BULLETIN NO: PM J 60 DATE: 3/29/72 PAGE: 1 of 3
APPROVALS:	ALL PLANTS	CANCELS: NEW DATE:

This Bulletin covers specifications and label information for Joint Compound bags.

CONSTRUCTION:

1. Bag quality shall meet requirements of applicable freight classification.

2. Plies: Three paper plies as follows –

40 Natural
50 Natural
50 Natural

3. Ends: Glued or sewn.

4. Bag Dimensions: (inch)
Length: 19
Width: 15
Gusset: 3-3/4

PRINTING:

Face Printing:

Kaiser
Gypsum

Joint
Compound

To be Used in Drywall Construction for
Embedding Tape

Net Weight
25
Pounds

A PRODUCT OF

KAISER GYPSUM COMPANY INC.

ALL-STATE LEGAL® PLAINTIFF'S EXHIBIT KG-319

Gusset Printing:

Right-hand side facing bag.

KAISER JOINT COMPOUND
GYPSUM

Left-hand side facing bag.

JOINT COMPOUND KAISER
GYPSUM

EXHIBIT 3
Deponent Kirk
Date 1/25/06 Rptr. MRS
WWW.DEPOBOOK.COM

EXHIBIT 25
hg Litigation Services

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For Embedding Tape:

DIRECTIONS

How to Mix: Using a clean metal container, slowly add contents of this bag to two gallons of water, stirring constantly. Mix vigorously with a wooden paddle or mechanical mixer until any lumps are broken up and the mix is uniformly damp. ALLOW TO STAND FOR 30 MINUTES. Before using, stir again to assure uniform consistency. More water may be added if a thinner mix is desired. If necessary to thicken, add a little more powder, stirring well.

Proper Consistency: is reached when the mixture is just plastic enough to be worked and handled easily.

IMPORTANT: Mix with clean cool or lukewarm water only. Do not use more than 2-1/2 gallons of water. Do not contaminate contents with any other material.

HOW TO USE:

1. Maintain a minimum of 55°F with adequate ventilation in the structure during application and drying.

2. Spread joint compound evenly over the joint with a 4" or wider broadknife.

3. Press the tape firmly into the compound with a broadknife, keeping the tape centered over the seam. Avoid air bubbles beneath the tape. Wipe off excess compound with broadknife.

4. All nailheads should have been slightly "dimpled" below the surface of the board. Fill these indentations with a coat of joint compound.

   KAISER JOINT COMPOUND OR KAISER FINISHING COMPOUND MAY BE USED FOR THE SECOND AND THIRD COATS OVER ALL JOINTS AND NAILHEADS.

5. When the first coat is dry (24 to 72 hours) give joints a second coat of compound. Feather the edges out beyond the tape until seam is eight to ten inches wide. Give nailheads a second coat of compound.

6. When second coat is dry, apply a final thin layer of compound over the joint, feathering edges until the seam is ten to twelve inches wide. Give all nailheads a final coat of compound. Both joint and nailhead surfaces should now be smooth and flush with the surface of the board.

7. When completely dry, smooth lightly with sandpaper where necessary.

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DIRECTIONS (cont.)

DECORATION: Allow compound to dry thoroughly before decorating. For a textured surface, apply Kaiser texture paint over wallboard, followed by one coat of an emulsion type sealer prior to final painting. For an enamel, stipple or wallpaper surface, apply one coat of an emulsion type sealer prior to final decoration.

CAUTION

1. Do not mix with other compounds.
2. Full bond strength attained only after complete drying.
3. Maintain a minimum of 55°F, with adequate ventilation, in structure, during application and drying.

KAISER GYPSUM COMPANY, INC.
KAISER CENTER, 300 LAKESIDE DRIVE
OAKLAND, CALIFORNIA 94612

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