

NARCO CONFIDENTIAL-RESTRICTED



NARCOGUN CO

Made at: Curwensville, PA

PRODUCT LIFE: NOV. 11, 1964 TO MAY 17, 1977

ASBESTOS DATES: NOV. 11, 1964 TO MAY 17, 1977 *

* asbestos removed by discontinuing product

NARCOGUN CO MIXES: 383

383A

NORTH AMERICAN REFRACTORIES COMPANY

Mix Instructions

NARCO CONFIDENTIAL-RESTRICTEDPlant CarmensvilleDate November 11, 1964Brand NARCO-GUN CO.Mix No. 383Process Fireclay gun mix
(Narcoater)

Burn _____

Shrinkage _____

Mix

Eck Steel Bats	- 20 mesh	68.67 %
Turner Soft Clay	- 20 mesh	30.00 %
7K05 Asbestos		<u>1.33 %</u>
		100.00

Special Instructions Shred asbestos to break up lumps.

Control Specifications

Based on W.O. 335, 7/20/64
Initially used at U.S. Steel, Clairton
for coke oven patching.

Replaces Sheet Dated _____

Approved F. W. Schirmer ResearchApproved R. F. W. Schirmer OperatingApproved P. W. W. Schirmer Plant