

COMTYP JOB NAME: 01YC017BMA

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MAKING INSTRUCTIONS: BATCH UNIT

EQUIP MENT		PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
	29	RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN			
		RECORD: START <u>8:06</u> M & TOTAL MIN <u>18</u>			
		NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT			
SV 6 (CONT)	30	WHEN S 29 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4			
	31	IMMEDIATELY POUR IN N-28-D FROM S 5			
	32	DURING S'S 30 AND 31 (IF ALONE, AFTER S'S 30 & 31) WASH IN V-358			
	33	STIR 2 MIN			
	34	RECORD: PH <u>2.6</u> (2.2-2.5) & PB XS <u>+</u> (+)			
	35	STIR TOTAL OF 15 MIN FROM COMPLETION OF S 29 RECORD: START <u>8:24</u> TOTAL MIN <u>15</u>			
	36	DUMP IN N-3-A FROM S 1			
	37	STIR 3 MIN			
	38	RUN IN N-131-B FROM S 3 IN 7 MIN			
	39	STIR 3 MIN			
	40	POUR IN N-983-D FROM S-3			
	41	STIR 2 MIN			
	42	DUMP IN N-15-A FROM S 6			
	43	STIR 3 MIN			
	44	DUMP IN N-3-A FROM S 2			
	45	STIR 3 MIN			
	46	RECORD: PH <u>6.0</u> (5.8-6.0)			
	47	IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH _____ ASSUME 66%		7-D 33-D	
	48	POUR IN N-978/979-A FROM S-7			
	49	STIR 10 MIN			
	50	FLOOD TO 153° (7298 G)			
	51	STOP AGITATOR			
		START <u>11:30 AM</u> FINISH <u>2:50 PM</u> OTR <u>86-69</u> <u>800P</u> <u>6:11 PM</u> <u>126-52</u>			

MAKING INSTRUCTIONS: BATCH UNIT

EQUIP MENT		PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
	28	RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN			
		RECORD: START <u>12:55 PM</u> & TOTAL MIN <u>17</u>			
		NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT			
SV 6 (CONT)	29	WHEN S 28 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4			
	30	IMMEDIATELY POUR IN N-28-D FROM S 5			
	31	DURING S'S 29 AND 30 (IF ALONE, AFTER S'S 29 & 30) WASH IN V-358			
	32	STIR 2 MIN			
	33	RECORD: PH <u>2.3</u> (2.2-2.5) & PB XS <u>+</u> (+)			
	34	STIR TOTAL OF 15 MIN. FROM COMPLETION OF S 28 RECORD: START <u>1:20 PM</u> TOTAL MIN <u>15</u>			
	35	DUMP IN N-3-A FROM S 1			
	36	STIR 3 MIN			
	37	RUN IN N-131-B FROM S 3 IN 7 MIN			
	38	STIR 3 MIN.			
	39	POUR IN N-983-D FROM S-3			
	40	STIR 2 MIN			
	41	DUMP IN N-15-A FROM S 6			
	42	STIR 3 MIN			
	43	DUMP IN N-3-A FROM S 2			
	44	STIR 3 MIN			
	45	RECORD: PH <u>5.85</u> (5.8-6.0)			
	46	IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50%		7-D	
		RECORD: PH <u>6</u> ASSUME 66%		33-D	
	47	FLOOD TO 153" (7298 G)			
	48	STOP AGITATOR			
START <u>8:30 AM</u> FINISH <u>2:10 PM</u> DBTR <u>86-69</u>					