FORMULA RECORD

A 480 Sci 6

Goods Japalac Jade Green Enamel

Formula Y-1234

Consistency

Date 1-29-1925 Old No.

For Use on

Classification

1	5	½ Bbl	Bbl.	2 Bbl.	Code No.	Per cent	Manufacturing Specifications
2	Gal.	Neutral Mixing			V-131		Grind
2	"	Spar Varnish			V-135-A		Kind of Mill
4	"	W.P. DM. Japalac-A			V-219-A		Rate per hr.
32	lbs.	Special Sunolith			W-77		Strainer
1 lb.	10 ozs.	Chrome Green-Deep			G-3		
4	lbs.	Pulp			W-11		Analysis
4	ozs.	Medium Yellow in Oil			76-Y-9		
2	ozs.	Lampblack in Oil			76-B-3		

N12387

GLD060198

FORMULA RECORD

A 480 5m 3-2
Printed in U.S.

Goods Japalac Enamel - Jade Green

Formula No. Y-1234-A

Consistency

Date 8-3-28 Old No.

For Use on

Cost Classification

1	5	½ Bbl	Bbl.	2 Bbl.	Code No.	Per cent	Manufacturing Specifications
25	gal.	Neutral Mixing			V-131		Grind
25	"	No. 2 Oil			V-202-A		Kind of Mill
43	"	W. P. Dk. Japalac-A			V-218-A		Rate per hr.
2	"	B-Japan			D-5		Strainer
5	"	Varnolene			S-43		Weight per Gallon
400	lbs.	Special Sunolith			W-77		Light Baume Temp.
50	"	Asbestine Pulp			W-11		Heavy Baume Temp.
20	"	C.P. Chrome Green Deep			G-3		Viscosity Temp.
3	"	Med. Chrome Yellow in Oil			76-Y-9		Make of Viscosimeter
1 3/4	"	Lampblack in Oil			76-B-3		Flash Point
							Is Agitator Package Required
							Remarks
Yield							

GLD060199

FORMULA RECORD

Date 3-7-35

Formula Number	One Gallon Batch Gals.	Lbs.	Oz.	Gallon Batch Gals.	Lbs.	Oz.	Gallon Batch Gals.	Lbs.	Oz.
5789	3 1/2	17.5		42					
5119	1 1/2	7		18					
5746	2			24					
5-2029	1			12					
528	1 1/2			18					
W75	4 1/2			3 1/2					
E3		1 1/2		24					
2649		1/2		3					
7683		1/2		3	8 oz				

DISCONTINUED
SEE Y-1-1-3

GLD060200

A-RD-C 10M 1-34

FORMULA RECORD

Goods: Jade Green Japalac Enam. Formula No. 4/1234

Consistency: Liquid Date: 3-1-35 Laboratory No.

For Use on: Cost Classification

Code Number	One Gallon Batch Gals.	One Gallon Batch Lbs.	One Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Manufacturing Specifications
V109	3 1/2	Pts.		42	Gals.					Grind: a
V119	1 1/2			18						Kind of Mill: Stone
V706	2			24						Strainer
V202A	1			12						Weight per Gallon: 10 1/4
D2A	1			3/4						Light Baume: Temp.
										Heavy Baume: Temp.
W95	4#				384					Viscosity: Temp.
G3		4 oz.			24					Viscosimeter
76Y9		1/2			3					Flash Point
76B3		1/4			1	8 oz.				Is Agitator Required
										Remarks
Yield										

DISCONTINUED
SEE 4-1234/2

GLD060201

FORM 50N 8-49 PRINTED IN U.S.A. (WP)

FORMULA RECORD

Goods Jabalac Enam. Made Mixer — Formula No. Y1234C

Consistency Liquid II — Date 7/14/41 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W133			10	30						Grind
W69		3	6	1						Kind of Mill Stone
63			4	1						Strainer
										Weight per Gallon 10 1/4#
Y850	3 3/4									Light Baume Temp.
Y318	3 3/4									Heavy Baume Temp.
543	1/2									Viscosity 110-120" Temp.
										Viscosimeter
829			2	2 oz per gal						Flash Point
827			1	1 " "						Is Agitator Required
										Remarks Harmonized
9342			1/2							Oper
9387			1/4							JPW
										Metal porcelain
Brendan Y850										Panel
										Discontinued
	Changed to new Jabalac quality									Use Y1234D
				1"	6	6				
Yield										

GLD060202

N-87 3M 11-40 PRINTED IN U.S.A. (B CO.)

COST DEPARTMENT RECORD

Classified Formula No. 41234D106

Goods JAP-A-LAC ENAMEL - JADE GREEN

Laboratory Formula No.

Consistency

Date 12/11/41

Factory Letter No. R-101-047

For Use on

Production No.

Customer

Cost Classification

Ingredient Code Number	Lab'ry Formula	Large Batch Pounds	Large Batch Gallons	Do not write in these columns For Cost Department Use Only						Manufacturing Specifications
W-133		40								Grind A
W-77		216								Kind of Mill Stone
G-3		16								Strainer
										Weight per Gallon
2KB74			44							Light Baume Temp.
RVL-1273			16							Heavy Baume Temp.
S-43			4							Viscosity 140"-25" Temp. 80°
D-40			3/4							Viscosimeter #4 Ford
CH-189 Solo		12 lb. 8 oz.								Flash Point
										Is Agitator Required
										Formulator J. FRYCE

GLD060203

ABD-G 25M 1-41 PRINTED IN U.S.A. TWPI

FORMULA RECORD

DISCONTINUED

Goods Sabbe Eng. Jade Green — Formula No. Y1234E

Consistency Liquid — Date 11/19/41 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W133			10							Grind a
W69		3	6				Use 1 gal only			Kind of Mill Stone
G3			4							Strainer
VM308			1							Weight per Gallon 10 1/4 #
										Light Baume Temp.
V706-5	4									Heavy Baume Temp.
V705-C2	4									Viscosity 10-120" Temp.
										Viscosimeter
D29			2	2 oz to gal						Flash Point
D2A			1	" " "						Is Agitator Required
										Remarks
93Y2			1/2	oz. wt						Hayward
93B7			1/4	" "						
										Match Porcelain Panel
Yield										

DISCONTINUED SEE Y-1234-5

GLD060204

450-C-10M PRINTED IN U.S.A. (B)

FORMULA RECORD

Goods Sabalo Enamel Jade Green — Formula No. Y1234G

Consistency Liquid — Date 10.2/43 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	One Gallon Batch Lbs.	One Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Manufacturing Specifications
4069		5	14					470		Grind
G3			4					20		Kind of Mill
1M308			1					5		Strainer
										Weight per Gallon 11.2
7068	4						40			Light Baume Temp.
7050L	4						40			Heavy Baume Temp.
										Viscosity 18-120 Temp.
9372			1/2	gal				2	8	Viscosimeter #4 Ford
9387			1/4	"				1	4	Flash Point
										Is Agitator Required
D29			2	lb			1 1/4			Remarks
D2A			1	lb			7/8			Hayward
Changed to replace Titanium Oxide										
Yield										

DISCONTINUED
SEE Y1234H 3/23/45

GLD060205

-20-D 50M PRINTED IN U.S.A. (B)

FORMULA RECORD

Goods Japalac Enamel Jade Green — Formula No. Y1234 F

Consistency Liquid — Date 6/28/43 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	100 Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W143			10					50		Grind R
W69		3	6					270		Kind of Mill Roller Mill
G3			4 oz					20		Strainer
										Weight per Gallon
V357	6 3/4						67 1/2			Light Baume Temp.
O52	3/8						3 3/4			Heavy Baume Temp.
O63	3/8						3 3/4			Viscosity 110-120" Temp.
S43	1/2						5			Viscosimeter
										Flash Point
D30			2	2 oz			1 1/4			Is Agitator Required
D24			2	"			1 1/4			Remarks Hayward
		Match Porcelain Panel								
		Changed to new Japalac gradity								
Yield										

DISCONTINUED
SEE Y1234B
10/27/43

YIELD

GLD060206

ABC-A

FORMULA RECORD

Goods: JADE GREEN JAN-ALAC ENAMEL — Formula No. 40-0

Consistency: liquid — Date: 9-19-45 — Laboratory No. 7-1234-F

For Use On: — Cost Classification: 17

CODE NUMBER	ONE GALLON BATCH GALS.	LBS.	OZS.	100 GALLON BATCH GALS.	LBS.	OZS.	GALLON BATCH GALS.	LBS.	OZS.
VL-554		51.6		71.5					
S-130		2.94		4.26					
S-42		8.05		13.4					
D-2-A		.434		.67					
D-68		.434		.67					
N-163		5.26			67.0				
N-77		28.4			361.0				
C-3		2.1			26.7				
VM-308		.526			6.7				
72-5339		.263			3.35				
87-B-7		.1315			1.675				
FIELD									

MANUFACTURING SPECIFICATION

GRIND: A 7-6

KIND OF MILL: Stone

STRAINER:

WEIGHT PER GALLON: 12.5

LIGHT BAUME: TEMP.

HEAVY BAUME: TEMP.

VISCOSITY: 90F TEMP. 80F

VISCOSIMETER: #4 Ford

FLASH POINT:

IS AGITATOR REQUIRED:

REMARKS:

Standard Formula. Not to be taken from File.

MM

GLD060207

HOP-O 25M 1-41 PRINTED IN U.S.A. (WP)

FORMULA RECORD

Goods | Formula No.

Consistency | Date | Laboratory No.

For Use on | Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
										Grind
										Kind of Mill
										Strainer
										Weight per Gallon.
										Light Baume Temp.
										Heavy Baume Temp.
										Viscosity Temp.
										Viscosimeter
										Flash Point
										Is Agitator Required
										Remarks
Yield										

DISCONTINUED

SEE Y1234E

GLD060208

GD-D 50M 10-46 PRINTED IN U.S.A. (B)

FORMULA RECORD

Goods: Opaloc Jade Green Enamel — Formula No. Temp. Y1234

Consistency: Liquid — Date: 2-4-48 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.
W-69		3	6						
W-91			10						
W-104			2						
B-3			3 3/4						
YW-2			3						
1458 Durophen oz	3 3/16								
1242 Oroplas									
V-357	4 1/4								
S-43	1/2								
D-44			2 Lg/gal						
D-29			2 " "						
Formula to be used until V-258 is available									
Yield									

Standard Formula No. 10 Gallon from File.

Manufacturing Specifications	
Grind	7.8
Kind of Mill	Pebble
Strainer	
Weight per Gallon	10.6#
Light Baume	Temp.
Heavy Baume	Temp.
Viscosity	80-90 Temp.
Viscosimeter	4 Cup
Flash Point	
Is Agitator Required	
Remarks	Match for Standard. Omit for Brushing. Full Body.

Use Drawdown 4 Mils. Allow to coat in 24 hrs. HGH

GLD060209

488-O 30M 4-48 PRINTED IN U. S. A. (8)

FORMULA RECORD

Goods Japalac Enamel Jade Green — Formula No. Y-1234T

Consistency Liquid — Date 6-16-47 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W-69		3	6					270		Grind 7-8
W-143			10					50		Kind of Mill Pebble
W-104			2					10		Strainer Roller
G-3			3 3/4					18 3/4		Weight per Gallon 10.6#
YW2			3					15		Light Baume Temp.
										Heavy Baume Temp.
V-858	5						50			Viscosity 80-90 " Temp.
V-119	1 1/4						12 1/2			Viscosimeter #4 Ford Cup
V-159	1 1/4						12 1/2			Flash Point
S-43	1/2						5			Is Agitator Required
D24			2 for				1 1/4			Remarks Match 156
D29			2 "				1 1/4			Sample vs Chip
										Y 1234
Changed to new quality										Johnston

Standard Formula
Active
Discontinued Y-1234T
See Field 2-4-48

Signature Note to Form

GLD060210

GOODS ABOVE PRINTED IN U.S.A. FROM...

GOODS Japalac Jade Green Enamel

FORMULA RECORD

FORMULA NO. Y-1234-J (Temp)

CONSISTENCY Liquid

LABORATORY NO.

FOR USE ON

COST CLASS. DATE 9/10/50

CUSTOMER

STRAINER GRIND 7-8

MILL Pebble WT. OR BE 10-3/4

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
W-69		3	5		265	
W-91			10		50	
W-104			2		10	
G-3			4		20	
YW-2			2-1/4		11-1/4	
Witcarb "R"			4		20	
M-333			1/2		2-1/2	
CH-185			1/2		2-1/2	
V-872	3-1/2			35		
V-357	4-1/4			42-1/2		
S-90	1/8			1-1/4		
S-43	1/8			1-1/4		
D-29		2 Liq oz/gal		1-1/4		
D-75		2 " " "		1-1/4		
CH-243		1/8 " " "		10 liq oz.		
RL-8721		1/8 " " "		10 liq oz.		
To be used when W-140 is not available						
YIELD						

IS AGITATOR REQUIRED

VISC. F.B. 80-90" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Cup

COLOR Green SHEEN Gloss

NON VOL. FLASH PT. 100°

MATCH FOR Y-1234 Porcelain

REDUCER S-43

AMT. FOR BRUSHING

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN 24 hrs

REMARKS:

Standard Formula.
Not to be taken
from file.

FORMULATOR H C H

26-4

GLD060211

4S-D 50M 2-44 PRINTED IN U.S.A. (B)

FORMULA RECORD

Goods Gabolac Enamel Jade Green — Formula No. 4 1234-H

Consistency Liquid — Date 3-23-45 — Laboratory No.

For Use on 0 — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W143			10					50		Grind A
W69		3	6	DISCONTINUED				270		Kind of Mill Roller
G-3			4					20		Strainer
W104			2	SEE 4 1234 J				10		Weight per Gallon 10 1/4#
										Light Baume Temp.
V357	1 1/2						15			Heavy Baume Temp.
VR45016	5 3/4						57 1/2			Viscosity 80-90 Temp.
O-63	1/2						5			Viscosimeter
S-43	1/4						2 1/2			Flash Point
										Is Agitator Required
VM524			3 oz				1 7/8			Remarks Hayward
D15			2 oz				1 1/4			
										Meth. Parlin Pencil
										1.45# oil/gal
	Changed to new Jepsine quality									
Yield										J.P.W.

Standard Formula Not to be taken from File.

GLD060213

480P. 703C 4-43 Printed in U.S.A. L.P.

FORMULA RECORD

Goods: Japalac Jade Green Enamel

Consistency: Liquid

For use on:

Customer:

Formula No. Y-1234-5 K

Laboratory No.

Cost Class. Date 5/27/49

Strainer Grind 7-8

Mill Pebble Wt. of 8-3/4#

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Large Batch Gals.	Lbs.
W-69		3	5		265
W-91			10		50
W-104			2		10
G-3			4		20
YW-2			2-1/4		11-1/4
93-W-140			8		40
M-333			1/2		2-1/2
CH-185			1/2		2-1/2
V-872	3-1/2			35	
V-357	4-1/4			42-1/2	
S-90	1/8			1-1/4	
S-43	1/8			1-1/4	
D-29		2 Loz/gal.		1-1/4	
D-75		2 " "		1-1/4	
CH-~~243~~ 185		1/8 " "		10 oz	
RL-372		1/8 " "		10 "	
	Coolers cleaning				
			8		
Yield					

Is agitator required

Wt. 10.3/4# Temp.

Viscosity 80"-90" Temp.

Viscosimeter #4 Cup

Color Sheen Gloss

Non Vol. Flash Pt. 100-1

Match for Y-1234 Porcelain

Reducer Mineral Spirits

Amt. for brushing as needed

Spraying Tumbling

Dipping Drip time

Bake Temp.

Air dries in 4-6 hrs

A. D. to recoat in

Remarks:

Standard Formula

Active

Discontinued

Formulator

GLD060214

GLIDDEN 420-M PAINTED BY

GOODS: Japalac Jade Green Enamel

FORMULA RECORD

FORMULA NO. Y-1234-K

CONSISTENCY: Liquid

LABORATORY NO.

FOR USE ON

COST CLASS. DATE 11/12/51

CUSTOMER

STRAINER GRIND 7-8

MILL Pebble WT. OR BE 10-3/4#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
W-69		3	5		265	
W-91			10		50	
W-104			2		10	
G-3			4		20	
YW-2			2-1/4		11-1/4	
93-W-140			8		40	
M-333			1/2		2-1/2	
CH-185			1/2		2-1/2	
V-872	3-1/2			35		
V-357	4-1/4			42-1/2		
S-90	1/8			1-1/4		
S-43	1/8			1-1/4		
D-29		2 Loz/gal.		1-1/4		
D-75		2 " "		1-1/4		
CH-269		1/8 " "				10 Loz.
RL-8721		1/8 " "				10 Loz.
	Analysis Change					
YIELD						

IS AGITATOR REQUIRED

VISC. F.B. 80-90" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Ford Cup

COLOR SHEEN Gloss

NON VOL. FLASH PT. 100°F

MATCH FOR Y-1234 Porcelain

REDUCER Mineral Spirits

AMT. FOR BRUSHING As needed

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN

REMARKS: Standard Formula. Not to be taken from File.

FORMULATOR HGH

25-6-4

GLD060215

COST	DATE	ANALYSIS		CUSTOMERS Y-1234-K
		PIGMENT	35.2 %	Japalac
		VEHICLE	64.8 %	1234 Jade Green
			100.0 %	
				All Plant 12-4-67
		PIGMENT		
		Lithopone	70.5 %	
		Titanium Oxide	13.4	
		Basic Lead Carbonate	2.6	
		C.P. Chrome Green	5.3	
		C.P. Chrome Yellow	3.0	
		Calcium Carbonate	5.2	
			100.0 %	
		VEHICLE		
	*	Varnish	94.6 %	
		Mineral Spirits	2.5	
		Liquid Drier	2.9	
			100.0 %	
	* Non-Volatile (Alkyd Resin P.E. Ester Gum, Tung, Linseed Oil)		54.6 %	
	Volatile (Mineral Spirits)		45.4	
			100.0 %	
	Y-1234		1511	

GLD060216

GLIDDEN MDH PRINTED IN U.S.A. FORM

FORMULA RECORD

GOODS: Japalac Jade Green Enamel

CONSISTENCY: Liquid

FOR USE ON:

CUSTOMER:

FORMULA NO. Y-1234-L

LABORATORY NO.

COST CLASS. DATE 1/14/52

STRAINER GRIND 7-8

MILL Pebble WT. OR BE 9-5/8#

IS AGITATOR REQUIRED

VISC. F.B. 90-105" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Ford Cup

COLOR Green SHEEN Gloss

NON VOL. FLASH PT.

MATCH FOR Y-1234 Porcelain

REDUCER S-43 as needed.

AMT. FOR BRUSHING

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN 24 hrs.

REMARKS:

Standard Formula
Active
Discontinued
See

FORMULATOR Southwick RGH

25-8-4

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
W-180		2	8			
G-74			1-1/8			
YW-37			1-3/4			
B-4			1/2			
W-140			4			
CR-185			1/2			
M-333			3/4			
YM-308			1			
W-872	3-1/2					
V-357	4-1/4					
S-43	1/4					
D-29			2	Loz/gal.		
D-75			2	" "		
CH-269			1/8	" "		
915-B-7	Trace					
	Changed for better exterior color retention.					
YIELD						

Standard Formula
Not to be taken
from File

GLD060217

GLIDDEN 460-H, PRINTED IN U.S.A. FRONT

FORMULA RECORD

GOODS: Japalac Jade Green Enamel

CONSISTENCY: Liquid

FOR USE ON:

CUSTOMER:

FORMULA NO. Y-1234-M

LABORATORY NO.

COST CLASS. DATE 4/4/52

STRAINER GRIND 7-8

MILL Pebble WT. OR DR. 9-5/8#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
W-180		2	8			
G-74			1-1/8			
YW-37			1-3/4			
B-4			1/2			
W-140			4			
CH-185			1			
M-333			1			
V-872	6-3/4					
O-320	1/4					
S-43	1					
D-29			2 Loz/gal.			
D-75			2 Loz/gal.			
CH-269			1/8 Loz/gal.			
YIELD						

Standard Formula Not to be taken from File.

IS AGITATOR REQUIRED

VISC. F.B. 90-105# TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Ford Cup

COLOR SHEEN Gloss

NON VOL. FLASH PT. 100°F

MATCH FOR Y-1234 Panel

REDUCER S-43

AMT. FOR BRUSHING P.B.

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN 24 hrs.

REMARKS:

Changed to replace V-357.

DISCONTINUED

SEE 25-G-42 1/1/56 TS-59

FORMULATOR Southwick HGH

25-8-4

GLD060218

COST	DATE	ANALYSIS		CUSTOMERS
		PIGMENT 27.2 %		All Plants 9-9-52
		VEHICLE 72.8 %		Atlanta (2) 1-23-53
		100.0		Montreal & Spell (Tor) 5-26-61
				Hazzy (2 cuts for S.A.) 7-14-61
		PIGMENT		Pittsburgh 7-6-62
		Titanium Calcium	84.5%	Chill 8-30-57
		Calcium Carbonate	8.5	
		Copper Phthalocyanine Green	2.4	
		Yellow Oxide of Iron	3.6	
		Bone Black	1.0	
			100.0 %	
		VEHICLE		
		Soya Alkyd	53.1%	
		Mineral Spirits	46.9	
			100.0 %	
		Y-1234	254	

GLD060219

CLADDER 480-H PRINTED IN U.S.A. FRONT

FORMULA RECORD

GOODS	Jepalac Jade Green Enamel	FORMULA NO.	Y-1231-M
		LABORATORY NO.	
CONSISTENCY		COST CLASS.	DATE 1-1-56
FOR USE ON		STRAINER	GRIND
CUSTOMER		MILL	WT. OR BE

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH		
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.
		DISCONTINUED				
		USE 85-0-42				
		TS-59				
YIELD						

IS AGITATOR REQUIRED	
VISC.F.B.	TEMP.
VISC. RED.	TEMP.
VISCOSIMETER	
COLOR	SHEEN
NON VOL.	FLASH PT.
MATCH FOR	
REDUCER	
AMT. FOR BRUSHING	
SPRAYING	TUMBLING
DIPPING	DRIP TIME
BAKE	TEMP.
AIR DRIES IN	
A. D. TO RECOAT IN	
REMARKS:	
FORMULATOR	

Standard Formula. Not to be taken from File

GLD060220

COST	DATE	ANALYSIS	CUSTOMERS
		PIGMENT %	# 11-12 2-22-62 (2)
		VEHICLE %	
		PIGMENT	
		VEHICLE	

GLD060221