

Operations



Ethyl Corporation's main office is located in Richmond, Virginia, U.S.A. Ethyl's research and development facilities are located in Richmond, Virginia and Bracknell, Berkshire, England. The Richmond Research Center is a 215,000 square foot facility (established in 1994) that provides analytical research and commercial testing for many of Ethyl's products.

Additionally, Ethyl maintains **regional offices** around the world.

Current manufacturing facilities include locations in the U.S., Canada, Europe and South America. The following is a brief description of the plant locations and their principal operations:



Feluy, Belgium

Production of lubricant additives and blends



Houston, Texas

Production of lubricant additive dispersants and blends and other petroleum additives



Orangeburg, South Carolina

Production of fuel additives, including diesel fuel cetane improver



Rio de Janeiro, Brazil

Production of lubricant additives and blends



Sarnia, Ontario, Canada

PLAINTIFF'S EXHIBIT

ETCO-677



Sarnia, Ontario, Canada

Blending of lubricant additives and production of diesel fuel cetane improver



Sauget, Illinois

Production of lubricant additives, including detergents, dispersants, Antioxidants, antiwear agents, crankcase packages, transmission and gear packages and friction reducers

Ethyl Corporation is a participating member of the Chemical Manufacturers Association's **Responsible Care program** and all of Ethyl's manufacturing and research facilities are ISO certified.

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