

CLURRY DTRIPPING DATA

I IDENTIFICATION

BATCH NO. 659
DATE 12-5-78
DATA BY EDS

REACTOR NO. 741
PRODUCT TYPE 5385
BLEND NO. 12690
AMT. CHG 76300

II RECOVERY SYSTEM PRE-CHECKS

N. K.O. TK. LEVEL	<u>OK</u>	N. SEAL H ₂ O SEP. LEVEL	<u>OK</u>
S. K.O. TK. LEVEL	<u>OK</u>	S. SEAL H ₂ O SEP. LEVEL	<u>OK</u>
COMP. DISCH PRESS	<u>30</u>	COMP DISCH TEMP.	<u>N/A</u>

III INITIAL RECOVERY OPERATIONS

TIME	<u>09:30</u>	REC. INLET PRESS	<u>55</u>
FINAL REACT. PRESS	<u>122</u>	REC. OUTLET PRESS	<u>60</u>
FINAL REACT. TEMP	<u>123</u>	NO. OF. COMP.	<u>2</u>

IV INTERMEDIATE CONDITIONS

TIME @ 200°F	<u>10:00</u>	TIME @ 215°F	<u>10:10</u>
TIME VAC. PUMP ST.	<u>10:03</u>	COMP. INLET PRESS	<u>40</u>
NO. OF VAC. PUMPS	<u>2</u>	COMP. OUTLET PRESS	<u>5.1 N Hg</u>
		COMP. OUTLET TEMP.	<u>N.A.</u>

V FINAL RECOVERY CONDITIONS

TIME @ END	<u>10:35</u>	COMP. OUTLET PRESS.	<u>23</u>
TEMP. @ END	<u>200</u>	COMP. OUTLET TEMP.	<u>N.A.</u>
PRESS. @ END	<u>0</u>	DUMP VALVE EVAC.	<u></u>

VI DUMP AND SAMPLE DATA

TIME START	<u>13:20</u>	PPM VCM	<u>67</u>
TIME SAMPLE NO. 1	<u>13:25</u>	PPM VCM	<u>63</u>
TIME SAMPLE NO. 2	<u>13:30</u>	PPM VCM	<u>62</u>
TIME SAMPLE NO. 3	<u>13:38</u>		
TIME END	<u>13:45</u>		

VII OTHER INFORMATION