6-T5

FORMULA RECORD

Exp. No. _____ Date 3-25-37 Rex. No. 355

Name S.W.P. #355 Sage Green Card No. 11 See No. _____

720	LBS.	1526
128	"	20 L
22	"	98
16	"	10617
4	"	32
?	"	21
	"	
	"	
25	GALS.	(2)
5	"	(213)
1/2	"	(31)
250 Lbs		(DW 102) BW 164 P383-21-37
12 1/2 Gal		(2)
10 1/2	"	(2)
3 1/2	"	(31)
1/2	"	(12 W)
6 X	"	(348)

Customer S.W.Co. 10 P 74-45

To Match Std. Dipped from Crue
Retint to match

Weight Per Gal. 10.38 Visc. RB 6-3-37

Baume _____ Std. of Fineness 2 P ☐ Red ☒ No Label Required

Lbs. Gals. per hour _____ Mill _____

New Std. Sample Required Yes Date Rec'd _____

Reason for Revision To establish std. formula for light tints andcolors and ruin pigment volume to tested performance

Ref to W/O DATE MAY 1Y Approved Formulator

Normal Output 100 Est. Mfg. Loss 2%

Department B Supt. _____

Label Analysis Checked-Date _____ A135 1-37 3207

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____

Application: Surface Bldgs. Method Brush

No. Coats Good strong Undercoater Used _____

Drying Time: Touch 10 hrs. Handle _____ Recoat 4-5 days

Rub _____ Sand _____ Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Oil Film Tough and hard

Special Tests _____

PRODUCTION

Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	4-2-37	W 7/21/37	6-11-45	ALLIED RESEARCH	4-2-37	W 7/21/37	6-11-45
NEWARK	"	"	"	GIBBSBORO			
KENSINGTON				DAYTON	3-8-38		"
OAKLAND	"	"	"	DETROIT			
DALLAS	"	"	"	LONDON			
LOS ANGELES	"	"	"	AUSTRALIA			
MONTREAL	"	"	"	Plant			"
CUST. DEPT.	"	"	"				

FORMULA RECORD NEWARK ONLY

Exp. No. 4 Date 3/28/35 Rex. No. 355

Name S. W. P. Sage Green Card No. 10 See No. 9

565	LBS.	1526	
100	"	20 ✓	
22	"	98	
16 1/2	"	10617	
4	"	32	
2	"	21	
	"		
	"		
12	GALS.	(2)	
5	"	(213)	
	"	( )	
155 LBS		( )	*BW 104
52 GLS	"	(2)	
1/2	"	(12 W)	
4 1/2	"	(2241)	
5	"	(348)	
1/8 X	"	(152) V	

Customer S. W. Co.

To Match Std

Weight Per Gal. T 14.50 Visc.

Baume Std. of Fineness 2 P ☐ Red ☒ No Label Required

40 Lbs. Gals. per hour 30" Mill

New Std. Sample Required No Date Rec'd

Reason for Revision To reduce amount of crystallization in warm climate per G. L. Kehl's instructions.

Normal Output 100 Approved Formulator

Est. Mfg. Loss 2% Supt.

Department

Label Analysis Checked - Date A135 Buff

MANUFACTURING INSTRUCTIONS:

Reduction: Amount Reducer Used

Application: Surface Bldgs. Method Brush

No. Coats Good #2 Undercoater Used

Drying Time: Touch 10 Hrs Handle Recoat 4-5 Days

Rub Sand Wrap Stencil

Baking Time and Temp.

Gloss Oil Film Tough & Hard

Special Tests

PRODUCTION

Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK	8-5-34			GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES AT				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-061277

FORMULA RECORD NEWARK ONLY

Exp.No. ____ Date 7/11/35 Rex. No. 355

Name S. W. P. Sage Green Card No. 10 See No. 9

565	LBS.	1526
135	"	1140
100	"	20 2
22	"	98
16	"	10617
4	"	32
7	"	21
	"	
15	GALS.	(2)
5	"	(213)
	"	( )
52	"	(2)
1	"	(12 W)
4 1/2	"	(2241)
5	"	(348)
1/8	"	(152)
X	"	( ) X

Customer S. W. Trade Sales

To Match Std.

Weight Per Gal. 14.50 Visc.

Baume Std. of Fineness 2 P ☐ Red ☒ No Label Required

Lbs. Gals. per hour Mill

New Std. Sample Required No Date Rec'd

Reason for Revision Showing replacement of pulp lead when unavailable.

Normal Output 100 Approved Formulator

Est. Mfg. Loss 2%

Department Supt.

Label Analysis Checked - Date

A135 Buff

MANUFACTURING INSTRUCTIONS:

Reduction: Amount Reducer Used

Application: Surface Bldgs. Method Brush

No. Coats Good - 2 Undercoater Used

Drying Time: Touch 10 Hrs. Handle Recoat 4-5 Days

Rub Sand Wrap Stencil

Baking Time and Temp.

Gloss Oil Film Tough & Hard

Special Tests

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK	8-5-31			GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-061278