

JUN 24 1982

F2L38

4780*

(DATE)

(LOT)

(EST WGT)

COMTYP JOB NAME: 03KY907DMH

TYPED BY:

STANDARD HRS. 8.9

TIME M

LOCATN	CE	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
14	Y-469-D	98	D2E28		3550	100	7	50	3550	3550
14	YC-2	93								
14	YC-2	93								
14	YC-2	93								

Note

Warehouse Request (10871)

EQUIP MENT	NAME : "KROLOR" YELLOW-MEDIUM	NON-BLEEDING USE LBS	N- CODE	ACCT LBS.
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203 1 BEFORE USING SV, MAKE SURE THAT N-28-D LINE
IF ANY IS BLANKED OFF.
2 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON
HIGH SPEED.

3 WEIGH IN DRUM & POUR IN
4 DUMP IN AND STIR 5 MIN
RECORD: START 6:15 PM

FIN 7:15 PM

LOT
D2E28

355	32-D	355
71X50	Y-469-D	3550
3550		

5 ADJUST TO 75" (1275 G)
6 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU
HOMOG AT 2400-2600 PSI INTO V-205
7 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN
OF HOT WATER AT 2400-2600 PSI INTO V-205
8 RECORD: V-205 VOL 58" & ADJ TO 60" (2100 G)
INSPECT HOMOG STRAINER & CLEAN IF NECESSARY

205 9 RUN 10" (514 G) WATER INTO V-204 & START
AGITATOR

SV 10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.
RECORD: TIME START 1:20 TOTAL MINUTES 2:02

2 NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI,
3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205
WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP
THRU HOMOG AT 4800-5200 PSI INTO SV

SP 12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION
& 1 (V-243) OR POSITION 6 (V-244)
CP 13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO
REMOTE (TEMP IS SET AT 190-194°F)
3 14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:
A. 11LG 42% PRESET #3 45 GAL

15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:

3FC10 (N-27-D CONTROLLER) IN MANUAL 0.73 GPM
3FC20 (N-27-D WATER) IN MANUAL LOCAL 9.56 GPM
3FR10 (N-27-D/WATER) RATIO 1.31
8FC10 (N-32-D CONTROLLER) IN MANUAL .96 GPM
8FC20 (N-32-D WATER) IN MANUAL LOCAL 8.45 GPM
8FC20 (N-32-D WATER) IN REMOTE
8FR10 (N-32-D/WATER) RATIO 1.76

JUN 28 1982

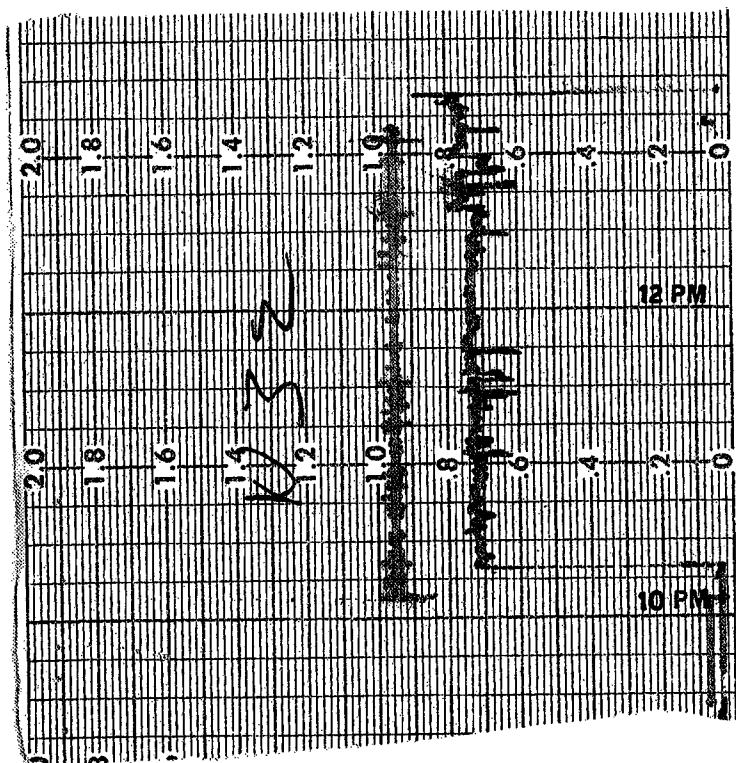
115-D 239

27-D 302

32-D 2022

5.8

EQUIP MENT	PAGE 2 CG 03 KY-907-D	USE LBS	N- CODE	ACCT LBS
320	16 OPERATOR STEP PB			
SV	17 RECORD LEVEL 2LG 45% IF BELOW 35% FOLLOW SOL'N			
SP	18 MAKE-UP PROCEDURE FOR N-27-D			
CP	19 ADJUST SV TO 48" (2470 G)			
4	10 RECORD PH 9.6. ADJ TO 11.1-11.3 WITH N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
	11 SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50%	40	7-D	20
	20 OPERATOR STEP PB			
SV	21 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.7			
SP	22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
	23 OPERATOR STEP PB			
5	24 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
	25 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN LIMITS, SWITCH 3FC20 TO REMOTE			
	26 OPERATOR STEP PB			
	27 DURING STRIKE RECORD: SP STEP V-243/V-244			
	13/46 (30 MIN) PH 9.4 RANGE 9.0-10.0 TIME 5:00			
	14/47 (60 MIN) PH 9.4 RANGE 9.0-10.0 TIME 5:30			
	15/48 (2 HRS) PH 9.3 RANGE 9.0-10.0 TIME 6:30			
	16/49 (3 HRS) PH 9.3 RANGE 9.0-10.0 TIME 7:30			
	17/50 (FINAL) PH 8.6 RANGE 7.5-8.5 TIME 8:15			
	NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	& RECORD: PH _____ ASSUME 77%		27-D	
	28 SIFT IN	55	128-A	55
385	29 ADD 27" (208 G) WATER TO V-385			
6	30 ADD & STIR FOR 2 MIN FOR S 57 ASSUME 50%	90	7-D	45
	31 DURING STRIKE CHECK LEVEL IN V-387.			
387	32 IF LOW LEVEL LIGHT IS NOT LIT, GO TO S-35			
7	33 IF LOW LEVEL LIGHT IS LIT, VERIFY BY CHECKING THAT LOW LEVEL PEG IN VAT IS ABOVE SURFACE			
	34 IF VISUAL CHECK CONFIRMS LOW LEVEL, FOLLOW STEARATE MAKE-UP PROCEDURE.			
	35 RUN IN 32" (317 GAL). DO NOT MAKE UP THIS SOLUTION MORE THAN 30 MINUTES IN ADVANCE. DELAY BETWEEN END OF STEP 41 HEAT-UP AND START OF STEP 48 HOMOGENIZATION SHOULD BE LESS THAN 30 MINUTES.			
388	36 TURN ON STEAM & AGITATOR			
8	37 ADJUST TO 42" (403 GAL) AT 178-182°F			
	38 SET BADGER METER FOR 550±			
	39 PUMP IN FROM V-387 THRU UNDERSURFACE DISTRIBUTORS AS FAST AS POSSIBLE	450	169-A	450
		50	155-A	50
		50	160-A	50
	40 SHUT OFF PUMP			
	41 STIR 30 MIN AT 178-182°F FOR S 48			
	42 DO NOT SHUT OFF AGITATOR			



No. 215A16

