



Interoffice Communication

To : Vinyl Shift Supervisors
From : M. P. Blackwell
Date : May 18, 1982
Subject : SHIFT PERFORMANCE FOR APRIL, 1982.

Listed below is each shift's performance for each standard during the month of April, 1982.

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
Charges Per Shift	12.33 ⁽¹⁾	12.7	12.25	12.5 ⁽¹⁾
M Pounds Dried Per Shift	550.0 ⁽¹⁾	572.8	492.3	491.8 ⁽¹⁾
Moisture Resamples (Missed)	10	2	7	1
Coarse Batches	0	0	0	0
Slurries Above 1000 ppm (Blends)	1	2	7	3
Blowdown Samples Above 10 ppm	11	3	9	2
Absenteeism, %	2.2	9.7 ⁽²⁾	0.0	0.7
Bagging Rates, Lbs./Manhour	4904	4528	4910	5189
Bag Weights	0	0	0	0
VCM Releases	0	0	0	0
Safety Performance	1	0	0	0

(1) Charging and drying rates affected by Fluid Bed dryer shutdown.

(2) D. W. Clark sick leave - 9.7%.

M. P. Blackwell

Operations Engineer

c: PEM