

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-972 (MACHINE TOOLS)

PLAINTIFF'S EXHIBIT

GP-2262

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M.Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Nalco 71-D5	Anti-foaming agent	-	0.1	1.67
Water	Solvent	-	-	370.00(44 gal)
Preplasticized PVA Emulsion	Adhesive	185	7.4	49.33
Filler TEX-970	-	-	<u>92.5</u>	<u>613.87</u> 655.2
			100.00	1034.67
				1066.20

**One batch yields 18 ± one 5 gallon pails

WORKING CONSISTENCY:
Specifications - Refer to Plant Testing Procedure No. 32. If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity - 385 ± 20

WORKING PROPERTIES
Specifications - Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES:
Specifications - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE:
Specifications - There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR:
Specifications - White
Dried compound shall match color of standard sample.

EDO:dek

Lehnert 10.3.01-27

SGP 0017509

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DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads.

<u>FORMULA</u>					
<u>Raw Material</u>	<u>Function</u>	<u>R.M.Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>	
Nalco 71-D5	Anti-foaming agent	-	0.1	5.00	4.6
Water	Solvent	-	-	1110.00	(132 gal)
Preplasticized PVA Emulsion	Adhesive	185	7.4	148.00	122 gal
Filler TEX-970	-	-	92.5	1841.00	137.00
				100.00	3104.00

-/ **One batch yields 51 ± one 5 gallon pails

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity - ~~385 ± 20~~
385 ± 15

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 31
Specifications Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE: -
Specifications There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR: - White
Specifications Dried compound shall match color of standard sample.

EDO:dek

Lehnert 10.3.01-28

SGP 0017510