PLAINTIFF'S EXHIBIT CHV-156d

Chevron U.S.A. Inc.

Purchase Order

Prefix and Order Number: RLBM-8879

Important: Show above prefix and order number on all invoices, shipping papers, packages and correspondence.

Issuing Point: EL PASO, TEXAS Date: January 20, 19 81

To: TURNAROUND MAINTENANCE INC.
P. O. BOX 12674
HOUSTON, TX 77017

Date Required at Destination: APRIL 10, 1981

oice in QUADRUPLICATE to: Chevron U.S.A. Inc., P. O. BOX 20002 EL PASO, TX 79998
ATTN: PURCHASING DEPT.

p to: Chevron U.S.A. Inc. Show Prefix & Purchase Order No. RLBM-8879
Attention of:
REFINERY OPERATIONS-FCC UNIT
6501 TROWBRIDGE
EL PASO, TEXAS 79905

Bill of Lading – Upon shipment, send original copy of your B/L referenced with our order number to:
Chevron U.S.A. Inc., P.O. Box 7945, San Francisco, CA 94120

- ☐ Prepay freight for your account.
- ☒ Ship collect – endorse your B/L for delivering carrier to collect from us at the address indicated below:
  - ☐ Chevron U.S.A. Inc. P.O. Box W Concord, CA 94524
  - ☐ Chevron U.S.A. Inc. P.O. Box J Concord, CA 94524
- ☐ Prepay and charge on invoice. Declare actual value. (UPS, Federal Express or Parcel Post only.)

p Via FOR ROUTING INSTRUCTIONS, CONTACT CHEVRON TRANSPORTATION (415) 894-3784

m No.	Quantity	Stock Number	Description of Material
			CONFIRMING PHONE ORDER TO: MR. EDWARD FITZPATRICK
			THIS ORDER ACCEPTS THE SPECIFICATIONS AND PRICES SET FORTH IN YOUR PROPOSAL NUMBER T-81-005, DATED JANUARY 20, 1981.
1	ONE ONLY		REGENERATED CATALYST U-BEND PIPING WITH REINFORCED MONOLITHIC INSULATION IN ACCORDANCE WITH DWGS. PD-18-32038-0, PC-18-32337-0, AND COVERED UNDER SPECIFICATION NO. EP-417-S.
2	ONE ONLY		PIPING EXTENDED FROM REGENERATED CATALYST U-BEND WITH REINFORCED MONOLITHIC INSULATION IN ACCORDANCE WITH DWGS. PD-18-32038-0, PC-18-32337-0, AND COVERED UNDER SPECIFICATION NO. EP-417-S.
3	ONE ONLY		SPENT CATALYST U-BEND PIPING SECTION IN ACCORDANCE WITH DWG. PD-18-32332-0, AND COVERED UNDER SPECIFICATION NO. EG-2505-H.
4	ONE ONLY		TRANSITION PIPING SECTION IN ACCORDANCE WITH DWG. PD-18-32334-0 AND PD-18-20744-6.

AS SHOWN HEREIN Terms: AS SHOWN HEREIN ☐ Not for Resale ☐ For Resale ☐ Tax Exempt

B. AS SHOWN HEREIN Charge to: U-BEND-2118-16-360

Quotations obtained from	Price Item 1	Item 2	Item 3	Item 4	F.O.B. Point	Delivery

Approved: L. R. SHANKS.

C- 53042

son for placement

T. J. OLINGER (915) 772-1411 269 By
Telephone Extension

ginator CHEV B8 6092

GO-5 (OS-11-79) Printed in U.S.A.