



Denison
August 4, 1959

ENACTMENT LETTER
FILE 1-2

T. R. Turnbull's attached letter is authority for enactment.

By copy of this attached letter:

- a. Production Department is requested to put the product or revision into effect.
- b. Quality Control Department is requested to issue or revise specifications.
- c. Planning, Scheduling and Traffic is requested to comply.
- d. Industrial Engineering Department is requested to change the labor and/or material standards as required.
- e. Finance Department is requested to make the necessary cost revisions.

A handwritten signature in cursive script, appearing to read "J. Hesse".

J. E. Hesse

cc: G. E. DeLong (2)
L. I. Richards
L. C. Stenger, Jr.
C. G. Stelchek
W. E. Volwiler

MTC 013505

Division Headquarters
July 30, 1959

W. L. VanDerbeek - Manville
J. W. Miles - Marrero
A. Harris - Watson
A. H. Schilling - Stockton
J. E. Hesse - Denison
J. L. Miller - Waukegan

Pipe Division Fiber Program
New Blends M-581 and M-590

Please revise your manufacturing specifications to adopt new blends M-581 and M-590 on or before August 10, 1959.

	3"-12" M - 581		14"-36" M - 590	
	%	lbs.	%	lbs.
Blue	25.0	300	29.2	350
4T 28 or 30	50.0	600	41.6	500
4Y	25.0	300	29.2	350
	100.0	1200 lbs.	100.0	1200 lbs.

These blends replace M-567 and M-568. You will note that 6D20 has been eliminated and the quantity of Blue reduced by 50 pounds in each case. The replacement fiber is 4T, either 4T28 or 4T30, whichever is available. For the present continue to order 4T28 until instructed to change to 4T30.

→ Each plant will receive a description of the accounting method by which fiber furnish costs are to be maintained at the level of M-567 and M-568. By agreement with the Fiber Division, the accounting cost of the additional 4T required will be the same as the combined cost of the 60 and the Blue which it replaces, thereby making the cost per pound of M-581 identical to M-567, and M-590 the same as M-568.

This program has resulted from the cooperative effort of the Fiber Division and the Pipe Division to increase the percentage of J-M fibers in our blends. The trial runs made at each location during recent months indicate that these new blends will maintain the present level of strength and recovery.

A detailed report summarizing all the data from the various trials will be issued at a later date.

Division material costs continue in an excellent controlled, descending pattern inspite of the increase in Jeffrey fiber costs incurred this year, which is undoubtedly the result of a great deal of effort on your part. After a brief period of break-in on the new blends, I am hopeful that this trend may be continued.

All orders for 6D20 at the mine on August 3rd will be converted to LT to insure a rapid transition. Your present stocks of 6D should be sufficient to provide for its use in C-209 until the next order and receiving date. C-209 continues as the standard blend for non-pressure 10' machine products.


T. R. Turnbull

cc: K. J. Whalen
P. B. Proctor
J. Q. Trice - Research
C. D. McGuire - DHQ
F. T. Petersen
J. F. Stanton
A. Del Rocco - Manville
L. L. Trauth - Marrero
H. F. Kylan - Watson
O. H. Schlemmer-Waukegan
J. M. Woodward- Stockton
C. Stalchek - Denison
R. Nebel
A. C. Daley

cf

MTC 013507