SAFE FILE

Contract file

ETHYL CORPORATION

MANUFACTURING AND TRAFFIC DEPARTMENT

April 19, 1948

RECEIVED APR 27 1948

PLEASE ADDRESS REPLY TO: BOX 341 BATON ROUGE, LA.

File EMS
Problem 1421-3F

S & W
J. O. No. 8147

Stone & Webster Engineering Corporation
49 Federal Street
Boston 7, Massachusetts

PLAINTIFF'S EXHIBIT
tabbies
ETCO-534

Gentlemen:

REVISIONS TO NO. 3 ETHYL CHLORIDE PLANT
ETHYL CHLORIDE AREA
PLANT EXPANSION - BATON ROUGE

In the conferences held in New York during December, 1947, it was arbitrarily decided that Ethyl would handle the engineering and construction required to make the No. 3 Ethyl Chloride Plant suitable for operation on Esso Standard's new "light ends" ethylene stream. Now that the job has been more thoroughly studied, we have decided that it would be more advantageous for Stone and Webster to handle all phases of this work (engineering, purchasing, and construction) in view of the similarity of this job with certain phases of the No. 4 Ethyl Chloride Plant. In particular, most of the pressure vessels required for the No. 3 Plant revision are exact duplicates (with possible exception of nozzle orientation) of vessels required for the No. 4 Plant.

In order to expedite this project to take advantage of the early availability of the light ends stream, approval is being given to place duplicate orders with the successful bidder on the corresponding vessel in the No. 4 Plant. The placement of orders should not be held up pending the study of nozzle orientation.

We are attaching to this letter specifications for the major items of equipment (towers, drums, exchangers, and pumps) which are now known to be required. Subsequent investigation may indicate that additional items are required, so the list should not be considered as fixed. Specifications on piping, instruments, etc. have not been handled at the time of this writing, but will be forwarded later. It is possible that the piping revisions could be made in the field to dispense with piping detail drawings.

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We should appreciate your accepting this added project and proceeding with its construction.

Yours very truly,

B. B. Turner
Assistant Resident Manager

Per: A. C. Burdick, Jr.
A. C. Burdick, Jr.
Engineering Superintendent

EPB:ebs

CC: Mr. W. J. Henry
Dr. H. E. O'Connell
Mr. J. B. Rhorer
Mr. J. H. Schaeffer
Mr. B. B. Turner
Mr. F. J. Maslyk (2)-S & W, Baton Rouge