

243824 (Automated)
CO 03 CODE KY-787-D PKG.

DEC 14 33309

EST. WGT. 1090-990 LBS.

STD. HRS. 8.9 TIME 11P M

14 - YC-2-B 98 4 Lot 24197.2400 #
Lot #
Lot #

PROCESSES	APPROVED BY
() KY-787-D	() FWK 9/22/76
()	() DCG 9/27/76
()	() MTW 9/30/76
()	()
TYPED BY: N.E. 2/12/77	

012
FL
sk

Total Wgt. - 3490# 3390

Homog 4-2 NON-BLEEDING

INVENT	NAME	USE LBS.	N CODE	ACCT. LBS.
203	6" "KROLOR" - YELLOW MEDIUM			
&	1 Run 10" (992 G) water into V-203			
205	2 Weigh in drum & pour in	320	32-D	320
1	3 Dump in and stir 5 min Lot	48 x 50	YC-2-B	2400
	Record: Start 4:30 P.M.			
	Fin 5:30 P.M. 24197	2400		
	4 Add to 70" (1200 G) 2 YC-2-B			
	5 Pump V-203 thru Homog #3 at 1800-2200 psi into V-205			
	6 When V-203 MTY, wash color thru Homog at 1800-2000 psi using minimum water 263			
263	7 Record V-205 Vol 30 " & adj to 60" (2100 G)			
	8 Inspect Homog strainer & clean if necessary			
205	9 Run 10" (514G) water into SV & start agitator			
&	10 Pump V-205 thru Homog at 4800-5200 psi into V-243			
SV	Record: Time start 8:55 P.M. Total Min 150			
2	NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi			
SP	12 SP Step 01 - Set Formula Selector to position #2 (V-243) or #7 (V-244)			
&	13 Press SV Cam Reset PB-set 22TC in Auto Remote (Temperature is set at 190-194F)			
CP	14 Record levels and set Raw Materials Counter #1 as follows:			
3	a. 11LG 55% - Preset #1 80 Gal	15-A	160	
	b. 13LG 29% - preset #6 135 Gal	20-A	135	
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual 0.83 GPM	27-D	275	
	b. 3FC20 (N-27-D Water) in Manual Local 5.28 GPM			
	c. 3FR10 (N-27-D/Water Ratio) 0.64			
	d. 8FC10 (N-32-D Controller) in Manual 1.08 GPM	32-D	1840	
	e. 8FC20 (N-32-D Water) in Manual Local 4.47 GPM			
	f. 8FC20 (N-32-D Water) in Remote			
	g. 8FR10 (N-32-D/Water Ratio) 0.83			
SV	16 Operator Step PB			
SP	17 Record Level 2 LG 94 %. If below 35% follow solution make-up procedure for N-27-D			
&	18 Add to 48" (2470 G)			
CP	19 Record pH 10.2			
4	20 Add to 11.1 - 11.3 using N-7-D diluted to 5% Assume 50% (10 parts water to 1 part N-7-D) Siphon into SV. Record pH 11.1	42	7-D	21
	21 Operator Step PB			