BA888-18

TENTATIVE PRODUCT FORMULATION
DEVELOPMENT DEPARTMENT

PRODUCT NO.	BMMB-5020 Bk. 25 DC
ISSUE NO.	1
DATE	2-18-66
SUPERSEDES	

COLOR MATCHED TO: Black 25
PRODUCT TYPE CODE: 4211
BASIC MATERIAL: Phenolic
GRADE: 2 step, low 2,2'
NOTEBOOK: 7987 PAGE: 16 DATE: 11-4-65 PROJECT NO.: 03502
CUSTOMER OR MFG. PROCESSING METHOD: Molding, rigid

FORM: Granular
DIFFERS FROM (HOW): BMMA 5020-better piece & flash release

APPLICATION: General purpose
PRODUCT DESCRIPTION AND PURPOSE: Improved latitude general purpose material

MATERIAL CODE. NO.	MATERIAL DESCRIPTION	%
BRN-5350(045401)	Sulphuric Acid Cat. Novolac	44.0
RM-4G(4071)	Hexa	6.2
RM-52C(52036)	Lime	2.5
RM-25A(25016)	Nigrosine	1.8
RM-18Q(18176)	Grit free asbestos floats	5.0
RM-16C(16036)	Fir woodflour	38.5
RM-108K(108116)	Glycerol monostearate	1.0
RM-90B(90026)	Calcium stearate	1.0
RM-128P(128166)	Lithium stearate (blended externally)	0.05
RM-104(104016)	Water(blended externally)	1.50
TOTAL		101.55
YIELD		98.5

PRODUCT DESCRIPTION	
NEW PRODUCT	X
REVISION	
CONTAINER NO.	1412
NET WEIGHT	50#
STORAGE, SHIPMENT AND RETEST CODE	
SPECIFIC GRAVITY OR DENSITY	1.36 - 1.38
MELT INDEX	
SOLIDS	100 %
FLASH POINT METHOD	

EQUIPMENT PRESCRIBED: Unit BJB Department 014-4

PRODUCTION DATA			
	BATCH SIZE	EQUIPMENT HOURS	MAN HOURS
	PROCESSING SIMILAR TO: BMMA-5020	LBS. PER EQUIP. HR.	LBS. PER MAN HOUR

RESPONSIBLE DEPARTMENT: Development (DEV., MFG., OTHER)
SIGNED: L. D. Fishberg (ORIGINATOR)
APPROVED: C. F. Martino

COST ESTIMATE: REQUESTED X NOT REQUESTED

pgb

DISTRIBUTION:

BOUND BROOK R & D

Barbieri, D. - 200
Derwitz, A. R. - 96
Fishberg, L. D. - 98 (3)
Martino, C. F. - 98
Nicolson, R. E. - 98
Thomas, P. A.

NEW YORK

Austin, J. M. (3)
Lynch, J. M.
Potter, P. B.
Rodgers, J. L.

BOUND BROOK MFG.

Albright, D. R. - 4 (2)
Kipp, H. E. - 4 (2)
Korenyi, A. W./ Ducca, F. W. - 4
Kuzmak, G. J. - 4
Matthews, H. W. - 11
Ryrholm, A./ Eby, R. - 4
Spilner, R. W. - 71

BELLEVILLE

Lean, D. R. S.

UCASB00936733