MAKING INSTRUCTIONS: BATCH UNIT

C.V. 105, (106) D.V. 300, 315, 317, 322, 323

CG 46 CODE YC-11-A PKG. _____

→ NOV-20-80 37990

EST. WGT. 1700 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
(D) YC-11-A	( )	EWK 9-27-77
( ) ALTERNATE	( )	BBK 10-17-77
( )	( )	DCG 11-29-77
( )	( )	MTW 12-1-77
TYPED BY		
JIC 12-8-77		

NON-BLEEDING

EQUIPMENT		NAME: DALAMAR® YELLOW	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1	Obtain for S 6		157-C	
	2	Obtain for S 22		46-C	
	3	Clean, dress, close 24" clarif press - 15 frames			
DV 2	4	Run 10" (323 G) water into V- 300			
	5	Weigh in from V-324 M 10 , 31.25%	110	28-D	348
	6	Dump & rinse in drums from S 1		157-C	740
		LOT # 100% %			
		305 144 82.0	175		
		305 146 83.2	175		
		304 146 83.2	175		
		304 141 80.4	175		
		304 146 83.2	175		
		303 141 80.4	9		
	7	Stir 10 min or longer to wet			
	8	Adj to 25" (875G) at 28-32°F	7 x 330	57-A	2310
	9	Siphon in in 12-15 min M 12 , 33.16%	4 x 77	725-A	308
	10	Stir 30 min at 28-32°F maintaining + CR, + KI for S 12			
		Record: Time Start 4:45, CR + (+), KI + (+)			
		Note:			
		(1) If CR -, KI -, add 20# "as is" increments Assume 32%		28-D	
		Record: CR (+), KI (+)			
		(2) If CR +, KI -, add 20# "as is" increments Assume 33%			
		Record: CR (+), KI (+)			
Misc 3	11	Slurry in 40 gal water in drum & precoat clarif press with	5	777-A	5
DV 4	12	When S 10 stir complete, dump in	11	113-A	11
	13	Dump in	8	777-A	8
	14	Stir 30 min at 28-32oF maintaining + CR, + KI for S 20	2 x 330	57-A	660
		Record: Time Start 5:20, CR + (+), KI + (+)			
		Note:			
		(1) If CR -, KI -, add 20# "as is" increments Assume 32%		28-A	
		Record: CR (+), KI (+)			
		(2) If CR +, KI -, add 20# "as is" increments Assume 33%		725-A	
		Record: CR (+), KI (+)			

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