

The Manager,
Austrelion Blue Asbestos Ltd.,
WITTENOOM.

KALGOORLIE. 27th August, 1957

Dear Sir,

Attached is a copy of dust counts and temperatures recorded in underground working places at your Colonial and Wittenoom mines. Also the results of dust counts taken in the treatment plant.

You will observe that the dust counts underground are very high. These could be lowered by ensuring that a greater volume of air is made to flow through the working places.

The measurements of airflow resulted:-

Colonial Mine:

Exhaust (measured before fan)	68,500cfm.
Total Intake (Main Adit)	38,750cfm
No.1 South Drive Fluctuates	(may even reverse)
No.2 South Drive	4,950cfm
No.3 South Drive	27,000cfm
	60,700cfm.

Wittenoom Mine:

Exhaust (measured past fan)	50,625cfm
Intake (through new portal)	32,650cfm

Air is lost through the doors in the following quantities:-

Through door to 1181 Crosscut	3,170cfm.
" " " 1200 Crosscut	6,430 "
" " " 1600 Crosscut	9,100 "
" " " 2000 Crosscut	2,200 "
" " " 2400 Crosscut	6,600 "

leaving 7,200 cfm to ventilate the 2702 and 2704 Stopes.

Yours faithfully,

J. M. F.

DISTRICT INSPECTOR OF MINES.

PLAINTIFF'S
EXHIBIT
WV-04027

PLAINTIFF'S
EXHIBIT
102830

State Mining Engineer,
Mines Department,
PERTH.

KALGOOLIE. 23rd August, 1934

I visited Wittenoom during the period 13th to 17th August and inspected underground working places at both Colonial and Wittenoom mines; made measurements of the major airflows; inspected and secured dust counts in the treatment plant. A copy of the temperatures and dust counts recorded at these places is attached.

The majority of the ore is now being won from the Colonial mine where about 20 machines are engaged on stoping operations. These machines break the ore on one shift and on the shift opposite to the machines scrapers are used to clean the face and move the broken ore into the passes. The ratio is approximately one scraper party to two machines. Development is carried out by three parties, and appears to be lagging behind. At the Wittenoom mine the operations are now purely on a salvage basis. Six scraper parties are engaged cleaning the broken ore from escapes and this is expected to be completed by the end of the current month.

Air measurements: These were made using a vane anemometer and resulted:

Colonial Mine : Exhaust	68,500cfm.
Intake through Main Adit	28,750cfm
" through No.1 South Drive	Fluctuates (may even reverse)
" " No.2 South Drive	4,950cfm. (Fluctuates)
" " No.3 South Drive	27,000cfm.
<u>Total Intake:</u>	<u>60,700cfm.</u>

N.B. In previous reports No.1 South Drive and No.2 South Drive have been referred to as No.1 Cliff Opening and No.2 Cliff Opening respectively but the new titles are those now adopted at the mine.

The above figures for airflow indicate that a large volume of air is passing through the mine, which is correct, but the path the air takes is variable. At one time the velocity of the air entering through the main adit is very strong, whilst a short time later the velocity is practically negligible and the air must be entering the mine through another opening. The airflow through the No.1 South Drive is very small as an intake and at times has been measured as reversing. In fact there is no positive airflow through the intake openings and no constant path that the air takes. The cause is attributable to the air currents in the gorges and along the walls of the gorge. In order to improve the airflow it will be necessary to install doors, regulators, and fans to induce the required airflow. The attention of the mine management was drawn to this matter, as well as the need for the air to be prevented from short circuiting directly to the main fan without passing through working places.

The fan inducing the airflow is a 60" Axial Flow fan installed at an opening to the mine workings on the western cliff face 500 feet north of the main adit.

Wittenoom Mine: Exhaust	50,625cfm
Intake through New Portal	32,650cfm

The discrepancy between intake and Exhausted air is 17,975cfm. which is probably being short circuited to the fan through the ineffective sealing of main adit openings, and a poor stopping at the fan itself.

For the amount of work proceeding in this mine the 32,650 cubic feet per minute entering the mine is adequate although more air could be made to extend to the bottom of the mine to ventilate the 2700 stopes. The leakage through the doors does improve conditions in some stopes. The losses through the doors are tabulated below:-

Intake through new portal.	32,650cfm.
Lost through door in 1181 Crosscut.	3,120 "
Lost through door in 1200 Crosscut.	6,430 "
Flow along 1180 Drive.	23,100 "
Lost through door in 1600 Crosscut.	7,100 "
Flow along 1180 Drive.	14,000 "
Lost through door in 2000 Crosscut.	5,200 "
Flow along 1180 Drive.	8,800 "
Lost through door in 2400 Crosscut.	6,600 "
Flow along 1180 Drive.	2,200 "

This 2,200cfm flows to the 2700 stopes and joining with the other air eventually reaches the exhaust fan by way of old worked out stopes etc.

Dust Counts: The attached figures appear to me to be very high for the underground workings. Whilst I do consider that attention could be given to improve the air circuit through the mine conditions underground were satisfactory and is evidenced by the wet and dry bulb temperatures. Compressed air-water jets are supplied at the ore passes into which the ore is scraped. During seventy five percent of the time I spent at the Colonial mine water was not available due to the main water pipe to the mine being broken. This caused boring operations to be suspended but did not affect the scraping which continued irrespective of water being available or not. With the instrument, used for taking the sample of dust, there is a tendency, particularly in a dusty stopes, for future sections of the glass slide to be polluted. I feel then that the results obtained under these conditions for the dust samples are not a true indication of the dust content of the air.

Treatment Plant: Little visible improvement was evident to the external appearance of the treatment plant. However much is being attempted in an endeavour to improve the dust collection. That section of the plant which includes the Rolla Kubit breaker and screens has been totally enclosed and fitted with exhaust ducts which connect to ducting leading to a Rotocyclone dust collector. This dust collection appears satisfactory. Another Rotocyclone unit is installed but as yet has not been permanently connected to the rock discharge from the fibre collecting cyclones. An inadequate supply of power was given as one reason. When connected a great improvement is expected. Foundations for a third Rotocyclone dust collector have been commenced. It is anticipated this will exhaust dust created at the crushing units inside the plant building.

Plans have been prepared for the construction of a new treatment plant at the Colonial mine. Bulldozers were in operation leveling out fill for the foundation for the site. The high elevation of the entrance to the mine on the gorge face, and the fall into the valley of the gorge should assist in the plant layout. The first construction anticipated is the installation of a conveyor belt in the lower tunnel, to convey the ore from the mine bin, to a jaw crusher, thence to a Gyrone crusher and to a storage bin. The ore will be carted by trucks from this bin to the treatment plant at Wittenoom gorge whilst the remainder of the plant is constructed.

General: At present the fibre being recovered is in the vicinity of 1000 tons per four weekly period and this from the treatment of 17,000 tons of ore. It is envisaged that a tonnage of 40,000 tons of ore per four weekly period will be attained.

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This will call for increased working stopes and development will have to be stepped up. All this will require improved ventilation and possibly the sinking of a ventilation shaft from the top of the hill will be necessary sooner than is anticipated at the moment.

J. M. Fairney

DISTRICT INSPECTOR OF MINES.

TAPILATION OF DUST COUNTS

M. H.

DATE	TIME	MINE	PLACE	COUNT	TEMPERATURE		REMARKS
					DRY	WET	
14. 8. 57	0. 10. 10. 11. 12.	0. 10. 10. 11. 12.	0. 10. 10. 11. 12.	650	75	75	Working 20 feet. Fan ventilation. Vent.
				600	76	76	Working. Through air.
				590	77	77	Working. Through air.
				1000	75	75	Working. Through air.
				1000	76	76	Working. Through air.
				1000	76	76	Working. Through air.
				1000	77	77	Working. Through air.
				1000	78	78	Working. Through air.
				1000	79	79	Working. Through air.
				1000	80	80	Working. Through air.
				1000	81	81	Working. Through air.
				1000	82	82	Working. Through air.
				1000	83	83	Working. Through air.
				1000	84	84	Working. Through air.
				1000	85	85	Working. Through air.
				1000	86	86	Working. Through air.
				1000	87	87	Working. Through air.
				1000	88	88	Working. Through air.
				1000	89	89	Working. Through air.
				1000	90	90	Working. Through air.
				1000	91	91	Working. Through air.
				1000	92	92	Working. Through air.
				1000	93	93	Working. Through air.
				1000	94	94	Working. Through air.
				1000	95	95	Working. Through air.
				1000	96	96	Working. Through air.
				1000	97	97	Working. Through air.
				1000	98	98	Working. Through air.
				1000	99	99	Working. Through air.
				1000	100	100	Working. Through air.

[illegible]