

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE Ka-9060 LOT 35741

NET WT/PKG NO. PKG PACK. WGT LOCATION PQ

2550 1 T-13 2490 1 T-241 TOTAL NET WT. 5040 PKG. N-CODE PROD. SPVR. DATE WHSE. OPER. 5/11 5/20/87

N34575

25
247

CG 04 CODE K0-906-D PKG.
JAY 13 35741
EST. WGT. 1377 LBS.

OPEN

OK
H

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES	APPROVED BY
	K0-906-D (C)	EWK 1/24/78
		DCG 1/26/78
	TYPED BY	
	rj 3/6/78	
MAKING NOTES		
REMARKS		

TOTAL WEIGHT 5077# (Req.)

NAME: KROLOR® ORANGE R NON-BLEEDING

INSTRUCTIONS					-PRESSING-		RECORD				
VAT					247	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE					5-14-80	STARTED					
TIME					5:15 A	CAKES USED					
RELEASED BY					25	WATER ON					
PRESS	2	22	23	24	48	HRS. WASHED	6				
NO. OF CAKES	46	46	46	52		OHMS	3000				
PRESS with	AGITATION					HRS. WASHED					
WASH TO	2000	OHMS with 135-145°F water					OHMS				
TEST AFTER	3	HOURS					HRS. WASHED				
LOAD	on 6 cars					OHMS					
						CAKE CONDITION					
						NO. CARS LOADED	6				
						EXPLAIN LOSSES					
SAMPLES 8 oz Jar											
DELIVER TO CIL for color						SAMPLED BY	RELEASED BY				

-DRYING-

DRY	24	HOURS AT	180 °F	LUMP: - OK - WET - SALTS - CONTAMINATED
Dry on last stage only.				
Reset every 5 hrs to dry.				
				ADDITIONAL DRYING HOURS REQUIRED
SAMPLES				NO. DRUMS 15
DELIVER TO				NO. CARS PULLED
				LUMP WGT. 5071
				SAMPLED BY
				RELEASED BY

-GRINDING-

MILL 938 HSP 1/8" RP	SCREEN 3500 RPM	SCREEN	RPM
MAX. TEMP. 170 °F		MAX. TEMP.	°F
		EXPLAIN LOSSES	
SAMPLE / WITHOUT MIXING		DATE MIXED	
SAMPLES 1 Env + 1 Pt can			
DELIVER TO C T L		SAMPLED BY	
		RELEASED BY	

357.41 N C
.41 N
3.24 N
.00 T

3.55 C
.14 -
3.64
.14 -
3.60
.14 -
3.52
.14 -
3.69
.14 -
3.47
.14 -
3.43
.14 -
3.61
.14 -
3.53
.14 -
3.62
.14 -
3.77
.14 -
3.67
.14 -
3.62
.14 -
3.76
.14 -
2.33
.14 -
50.71 T