[Adhesive file]

C.M. Rector - Chicago

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NATIONAL CASEIN

Bonding Problems - Memo 3/4/76

J.H. Orem - B3ND

D.H. Bechtold - Chicago
J.R. Darby - 1730
A.E. Gray - Wilmington
J.M. Van Gelder - B3NC

All necessary samples and materials to duplicate National Casein's bonding problems are on the way to you. Included is a DBP/S-160 laminated sample. Please note the wood fibers torn from the plywood when the DBP adhesives is peeled.

The procedure for making test laminants is:

1) Apply adhesive to sanded side of Lavan plywood.

2) Draw down 6 mil thickness of adhesive on plywood.

3) With hand pressure, apply 6 mil vinyl film to adhesive coated plywood, pressing onto flat surface. Stack with moderate weight overnight.

4) Slit 1" strips of vinyl and peel.

Please review the referenced memo for a complete description of the problem. National Casein has formulated and sold two production batches of Santicizer 160 adhesive. No customer complaints have been received to date.

Please advise.

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