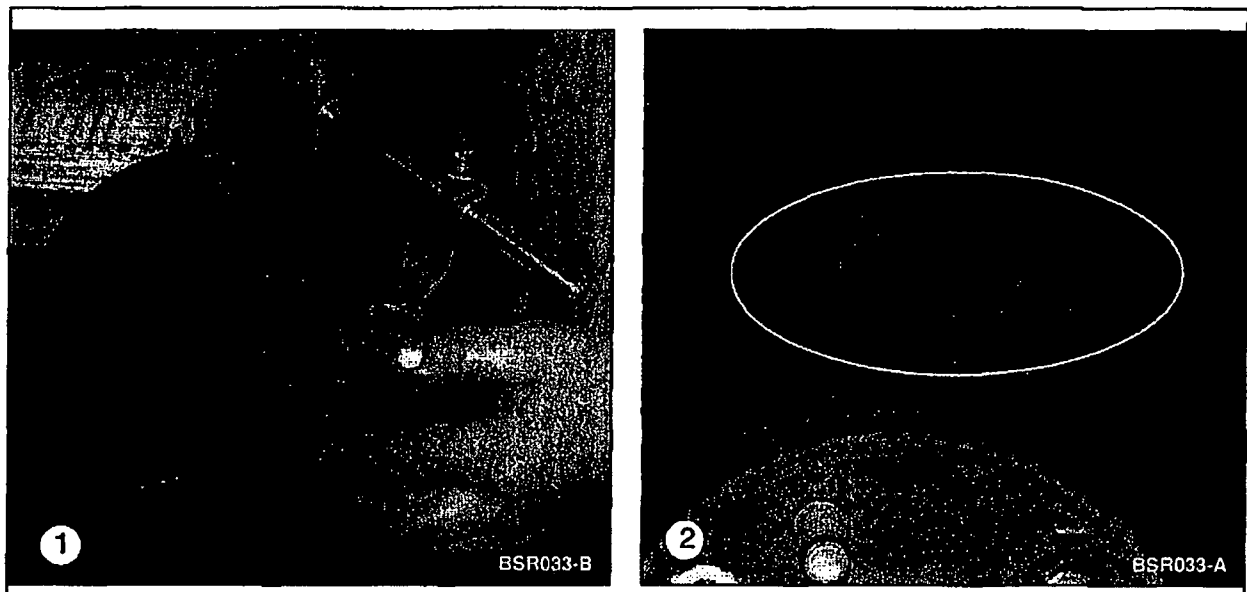


Drum Diameter**Measuring a Brake Drum**

Item	Description	Item	Description
1	Measuring a Brake Drum	2	Maximum Drum Diameter

Any used brake drum will show some wear. New brake drums are made thick enough to allow for a certain amount of wear and machining. But there is a limit to how much metal can be worn or machined off a drum. Most brake drums are allowed to be oversize 1.5 mm (.060 in). However, this limit may vary. The oversize limit is stamped on the face of the brake drum or published in the vehicle Workshop Manual.

- To determine the drum size use a Rotunda Brake Drum Micrometer 164-R2728 or equivalent.
- The drum size must never exceed the specified limit.