

July 6, 1972
TEX-976
NEW FORMULA

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX -976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Dowicil 100	Fungicide	193	.15	12.00
Polyvinyl Alcohol 20-30	Adhesive	162	.60	48.00
Gendriv 4928	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	-	7.00	560.00
Asbestos (SG-210)	Bulking agent	13	3.75	300.00
Land Plaster	Filler	-	88.00	7040.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.

- Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR

Specifications

- White

Dried Compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

EDO:elz

7-10-72

Filler	40.8	lbs per cu ft.
Alcohal	33.8	
mica	12.54	
Gypsum	31.73	loose
	49.78	packed
TRF9	20.14	packed
	10.4	loose
SG-210	5.3	loose

Lehnert 10.3.01-13

1-24-72 gypsum taken out of hopper spout weighted 45"

PLAINTIFF'S EXHIBIT

GP-2260

SGP 0017902

ACME, TEXAS, PLANT FORMULA
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-/ FORMULA

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Dowicil 75	Fungicide	193	.20	16.00
Polyvinyl Alcohol	Adhesive	162	.60	48.00
Gandriv 492S	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	-	7.00	560.00
Asbestos (SG-210)	Bulking agent	13	3.75	300.00
Land Plaster	Filler	-	87.95	7036.00
			100.00	8000.00

WORKING CONSISTENCY
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EDO:elz

-/ denotes change

Lehnert 10.3.01-14

SGP 0017903

February 27, 1975
Supersedes TEX-976
Dated 7/11/73

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvatol 3000	Adhesive	162	.60	48.00
Gendriv 492S.	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	--	7.00	560.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
Land Plaster	Filler	--	87.95	7036.00
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-/ denotes change

WNG:jg

Lehnert 10.3.01-15

SGP 0017904

March 31, 1975
Supersedes TEX-976
Dated 2/27/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

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.. ..	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
-/ Gelvatol 6000	Adhesive	162	.60	48.00
Gendriv 492S	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	—	7.00	560.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
Land Plaster	Filler	—	87.95	7036.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.
Maximum Minimum Average
62 58 60

WORKING PROPERTIES
Specifications:

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-/ denotes change.

WNG:elz

Lehnert 10.3.01-16

SGP 0017905

May 29, 1975
Supersedes TEX-976
Dated: 3/21/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvato1 6000	Adhesive	162	1.00	80.00
Gendriv 492S	Water retention aid	223	.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
Land Plaster	Filler	--	88.30	7064.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

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<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
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Specifications:

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-/ denotes change

WNG:elz

Lehnert 10.3.01-17

SGP 0017906

January 27, 1976
Supersedes TEX-976
Dated: 5/29/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Sorbitol (Powdered)	Borax Stabilizer	-	.400	32.00 9
Vancide	Preservative	126	.025	2.00 3
Dowicil 75	Preservative	193	.175	14.00 3
Gelvatol 6000	Adhesive	162	1.00	80.00 2
Gendriv 4928	Water retention aid	223	.50	40.00 10
Mica	Anti-cracking agent	11	6.25	500.00 12
Asbestos SG-210	Bulking agent	13	3.75	300.00 7
Land Plaster	Filler	-	87.9	7032.00 17
			100.00	8000.00 20

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

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-/ denotes change

WNG:elz

Lehnert 10.3.01-18

SGP 0017907

April 22, 1976
Supersedes TEX-976
Dated: 1/27/76

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvitol 6000	Adhesive	162	1.00	80.00
-/ Calactosol 413-W	Water retention aid	-	.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
-/ Land Plaster	Filler	-	88.00	7040.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.
Maximum Minimum Average
62 58 60

WORKING PROPERTIES
Specifications:

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- White
Dried compound shall match color of standard sample.

NOTE:

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-/ denotes change

WNG:gvp

SGP 0017908

Lehnert 10.3.01-19

November 24, 1976
Supersedes Formula TEX-976
Dated: 4/22/76

ACME, TEXAS PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 & TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00 12.00
-/ Troysan PMA-10 SEP	Preservative		.100	8.00
Celvatol 6000	Adhesive	162	1.000	80.00
Galactosol 413-W	Water retention aid		.500	40.00
Mica	Anti-cracking agent	11	6.250	500.00
Asbestos SG-210	Bulking agent	13	3.750	300.00
-/ Land Plaster	Filler	-	<u>88.100</u>	<u>7060.00</u> 7060
			100.000	8000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

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-/ denotes change

WNG/gvp

Lehnert 10.3.01-20

SGP 0017910

REV 24, 1976
April 22, 1976
Supersedes TEX-976
Dated: 1/27/76

4/22/76

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

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FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00
Vancide	Preservative	126	.025	2.00
Dowicil-75 TR	Preservative	193	.175	14.00 E.C
Gelvitol 6000	Adhesive	162	1.00	80.00
-/ Galactosol 413-W	Water retention aid	-	.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
-/ Land Plaster	Filler	88.10	88.00	7040.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.
Maximum Minimum Average
62 58 60

WORKING PROPERTIES
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-/ denotes change

WNG:gvp

Lehnert 10.3.01-21

SGP 0017909

December 14, 1976.
Supersedes Formula TEX-976
Dated: 11/24/76

ACME, TEXAS PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

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FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.100	8.00
Troysan PMA-10 SEP	Preservative		.100	8.00
Gelvato1 6000	Adhesive	162	1.000	80.00
Galactosol 413-W	Water retention aid		.500	40.00
Mica	Anti-cracking agent	11	6.250	500.00
Asbestos SG-210	Bulking agent	13	3.750	300.00
-/ Land Plaster	Filler	-	<u>88.300</u>	<u>7064.00</u>
			100.000	8000.00

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WNG/gvp

Lehnert 10.3.01-22

SGP 0017911