

October 3, 1972
Supersedes Akron Formula #AK-936
Dated 3/30/72

AKRON, NEW YORK PLANT FORMULA
TOPPING COMPOUND AK-936

DESCRIPTION OF PRODUCT - White Topping Compound for topping joints and spotting nailheads.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Defoamer MIII	Antifoaming Agent	196	0.020	1.00
Vanicide	Fungicide	126	0.050	2.00
Asbestos 7RF09	Bulking Agent	9	4.250	170.00
Asbestos SG210	Bulking Agent	-	1.500	60.00
Natrosol 250 HXR	Water Retention Aid	170	0.200	8.00
Mica	Anticracking Agent	11	7.000	280.00
Calgon T	Dispersant	-	0.200	8.00
Dow Resin 164 (XD76646)	Adhesive	-	3.125	125.00
Limestone	Filler	-	84.655	3346.20
			100.00	4000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.

Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

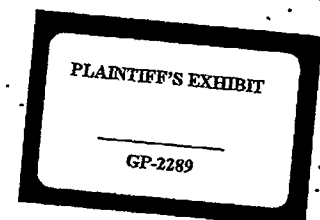
COLOR
Specifications:

- Neutral dried compound should match the color of standard sample.

EDO:elz

-/ denotes change

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