



Since 1928

UNITED STATES MINERAL PRODUCTS COMPANY

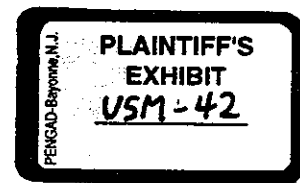
General Office and Plant
STANHOPE, NEW JERSEY 07874

Tel. 347-1200 Area Code 201
Cable: CAFCOINSUL, New York

August 17, 1967

Sprayed Mineral Fiber Manufacturers Association:

Mr. J. P. Verhalen, U. S. Mineral Products
Mr. J. H. Wittkop, Balchris-Bret-Hill
Mr. A. H. Toth, Smith & Kinsler Company
✓ Mr. H. L. Levine, Asbestospray Corporation
Mr. J. Boyer, Cadwalader, Wickersham & Taft



Subject: Sprayed Fiber Dust Tests

Gentlemen:

Enclosed are two copies of the latest test results from William R. Bradley and Associates on the fifth series of sprayed fiber dust tests dated August 11, 1967.

The results appear too good and for that reason it is suggested that information not be released until it is discussed at the meeting scheduled for September 7.

The invoice for \$552.00 is being sent to Treasurer Bert Levine. The invoice breakdown is apparently \$200.00 fee for Mr. Bradley, \$100.00 for an assistant, \$240.00 for the 24 samples taken, and an unexpected \$12.00 for lunch.

Sincerely yours,

Frank M. Stamp
Vice President - Research

FMS/ee

Enclosures

cc: (less enclosures)

Dr. M. Liuff, Smith & Kinsler

Mr. M. Wilson, Balchris-Bret-Hill



MINERAL FIBER AND FORMED PLASTIC PRODUCTS FOR HIGH AND LOW TEMPERATURE INSULATION, CEILING SYSTEMS, PACKAGING, FLOTATION, DISPLAY AND CONSUMER ITEMS.



CAFCO SPRAYED FIBER PRODUCTS FOR FIREPROOF OF BUILDINGS AND EQUIPMENT, AND ACOUSTIC.

William R. Bradley and Associates

ENVIRONMENTAL HEALTH CONSULTANTS

18 GREEN STREET • NEWARK, N. J. 07102

201 622-4246

August 11, 1967

Sprayed Mineral Fiber Manufacturers Association, Inc.
Suite 2300
One Wall Street
New York, New York 10005

Re: ENVIRONMENTAL HEALTH INVESTIGATION

A series of simultaneous air samples were collected during a ten-minute, mineral, fiber, spray application using the products of four manufacturers. The samples were collected at head level at the spray operator's station, and then in a line perpendicular to the surface being sprayed at distances of ten feet, twenty feet and forty feet behind the operator. Prior to the collection of air samples, the operator had sprayed a wall and a ceiling for a period of twenty minutes.

Air samples were analyzed for the presence of respirable-size asbestos fibers. The testing was conducted July 26, 1967 at the Smith and Kanzler Company plant in

DATE
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Linden, New Jersey. Manufactured products A, C, D and B were tested in that order at a spray concentration of ten pounds fiber to ten pounds water. A twelve-hole spray nozzle was used.

Following the spraying of the first three products, and after a one-hour lunch break, product B was sprayed at the 10-pound fiber to 10-pound water ratio. Then, using the twenty-minute, spray period and ten-minute, sampling period, product B was sprayed at a ratio of 10 pounds fiber to 7.5 pounds water and again at a ratio of 10 pounds fiber and 5 pounds water.

Spraying and Testing Schedule

<u>Time</u>	<u>Test Data</u>
10:50 a.m.	Began spraying Product A.
11:10 a.m.	Continued spraying Product A. Began air sampling.
11:20 a.m.	End of air sampling.
11:30 a.m.	Began spraying Product C.
11:50 a.m.	Continued spraying Product C. Began air sampling.
12:00 noon	End of air sampling.

Spraying and Testing Schedule - Cont'd

<u>Time</u>	<u>Test Data</u>
12:03 p.m.	Began spraying Product D.
12:23 p.m.	Continued spraying Product D. Began air sampling.
12:33 p.m.	End of air sampling.
1:37 p.m.	Began spraying Product B.
1:57 p.m.	Continued spraying Product B. Began air sampling.
2:07 p.m.	End of air sampling.
2:08 p.m.	Began spraying Product B at 10 to 7.5 ratio.
2:28 p.m.	Continued spraying Product B. Began air sampling.
2:38 p.m.	End of air sampling.
2:41 p.m.	Began spraying Product B at 10 to 5 ratio.
3:01 p.m.	Continued spraying Product B. Began air sampling.
3:11 p.m.	End of air sampling.

Results of Dust Counts

<u>Product</u>	<u>Millions of Particles Per Cubic Foot of Air</u>			
	<u>Source</u>	<u>10 Feet</u>	<u>20 Feet</u>	<u>40 Feet</u>
A	4.1	3.2	2.6	2.0
C	4.4	3.3	2.7	2.1
D	4.6	3.3	2.6	1.9
B	5.3	4.6	3.1	2.5
B (10 to 7.5)	5.9	5.2	3.3	2.7
B (10 to 5)	6.2	5.5	3.4	2.8

Identification of Products

A - Asbestospray
B - Pyrospray
C - Cafco
D - Spraycraft

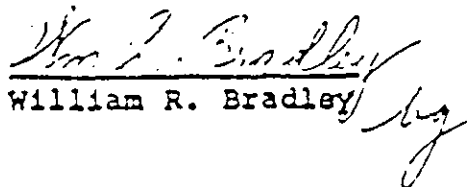
Summary

Product B with lower water ratios produces more asbestos fibers as well as clays when sprayed. Products A, B, C and D did not present a respirable, asbestos-dust, inhalation hazard when sprayed at a 1 to 1 ratio under the conditions of the test. Product B was borderline, however.

It is advisable that spray operators wear respiratory protection while at work as the conditions of spraying in confined quarters may be encountered.

It is advisable that spray operators wear respiratory protection when spraying Product B at the lower fiber to water ratios, (10 to 7.5 and 10 to 5).

No respirable dust protection is considered necessary for workmen located ten feet or more away from sprayed, mineral, fiber applications that use asbestos fibers when conducted in semi-open areas.


William R. Bradley

WRB/bg